

# SERVICE MANUAL

#### **FOOD PRESERVATION**

FOR INTERNAL AND PARTNERS USE ONLY

© ELECTROLUX HOME PRODUCTS

**Consumer Service - EMEA** 

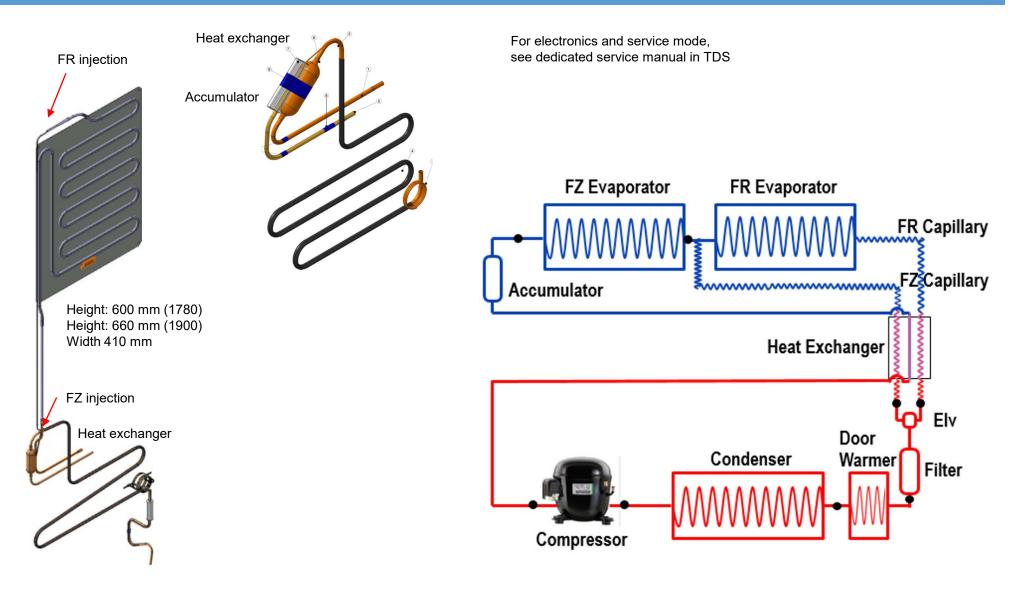
Quality & Continuous Improvement - Technical Support

#### BUILT IN COMBI with 3-WAY MAGNETIC VALVE

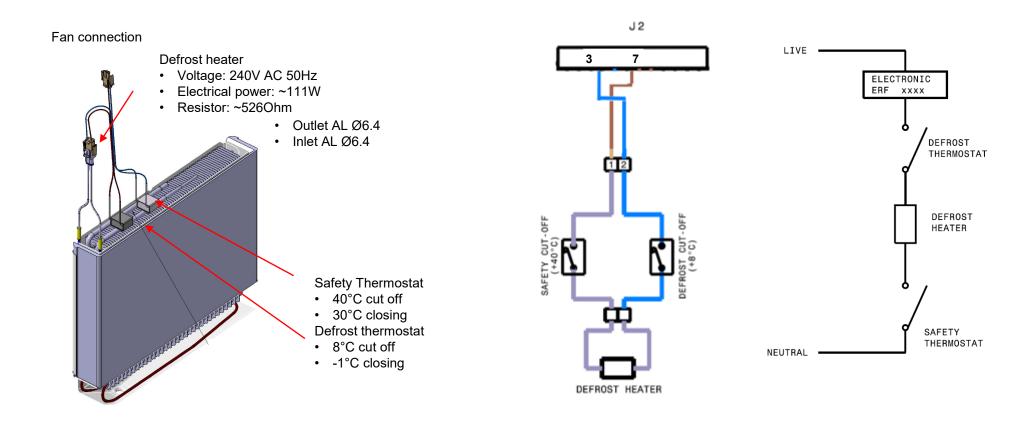


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#### FEATURES

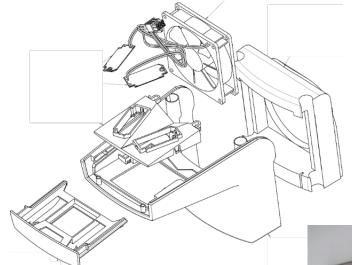


## COLD MODULE

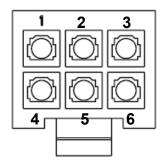


## HIGH FAN FRIDGE

Voltage: 12VDC Electrical power 1.44 W Spinning: 1600 - 2000 1/min Controlled by the electronics or manually on the UI.

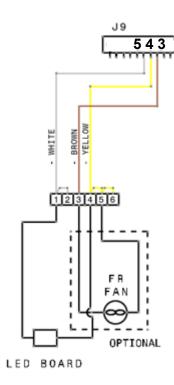


White LED 1: 0 VDC
White LED 2: 0 VDC
Black fan: 0 VDC
Yellow LED 1: 12 VDC
Yellow LED 2: 12 VDC
Red fan: 12 VDC



Fan and LED electronics is one spare part.

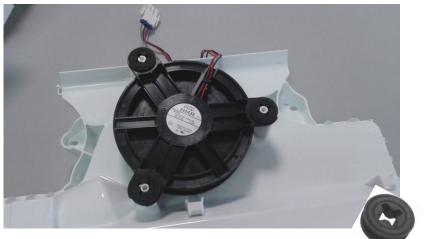




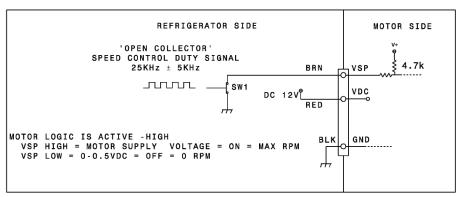
Dismount by 2xT20 Torx screws

## RADIAL FAN FREEZER

Voltage: 12VDC Electrical power: 1.4W Spinning: 1400 1/min (max 1900 1/min) Controlled by the electronics



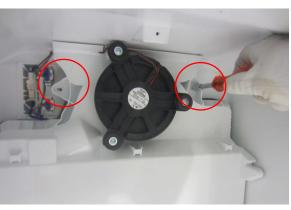
- 1. Brown speed control (PWM)
- 2. Black GND
- 3. Red 12VDC

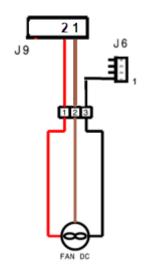


The fan is mounted on 3 rubber dampers and fixed by 3xT20 Torx screws, make sure to refit these properly after service to avoid noise

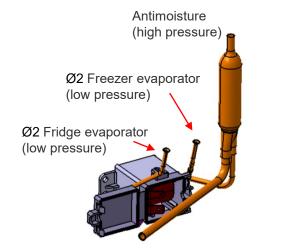
3x7mm Hex screws and one bushing to dismount the covers.



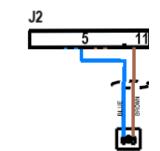




## **3-WAY MAGNETIC VALVE**



RN: 3200 Ohm: 200 Vn:220 240V



Troubleshooting:

- Disconnect and reconnect power
- Listen for clicking sounds:
- If it does not click:
  - · Measure the resistance value across the coil
  - If no resistance value replace the valve
  - If there is resistance value check the wires between the coil and the electronics, if ok replace the valve or the electronics if it is defective.
- If it clicks:
  - Open the system and blow through with Nitrogen and check that Nitrogen comes out of both capillary tubes.
  - Assemble the tubes, fill and check again.
  - Replace the valve if in doubt.

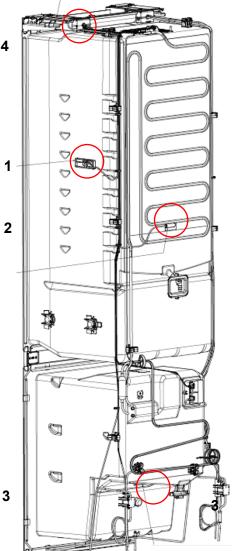
When servicing a cooling system with magnetic valve:

Activate the valve in service mode and disconnect and reconnect power Service mode:

- Activate the compressor position 0 Fridge, position 1 Freezer.
- Activate position 6
- · Activate valve by pressing another key
- Check if the evaporator gets cold.

Or when the compressor is running, pull out the mains plug - the valve is open

## **SENSORS**



Sensors 10K	Service mode
1. Refrigerator air	29
2. Refrigerator evaporator (not replaceable)	31
3. Freezer air	30
4. Ambient temperature	33 / 34

#### Sensor information

Kit 4055500336 includes:

140142974553

2230073013

2425156029

50287145002

50287147008

5190900133

5993741361



Top view

Yellow fridge evaporator

Grey freezer air

White fridge air



°C	Ohm	°C	Ohm
25	10000	-15	72764
10	19897	-16	76975
9	20877	-17	81460
8	21912	-18	86239
7	23006	-19	91331
6	24161	-20	96761
5	25381	-21	102552
4	26671	-22	108732
3	28036	-23	115329
2	29479	-24	122373
1	31007	-25	129900
0	32624	-26	137944
-1	34336	-27	146545
-2	36149	-28	155745
-3	38071	-29	165591
-4	40108	-30	176132
-5	42267	-31	187422
-6	44558	-32	199520
-7	46989	-33	212489
-8	49569	-34	226398
-9	52308	-35	241322
-10	55218	-36	257343
-11	58310	-37	274548
-12	61596	-38	293033
-13	65091	-39	312904
-14	68808	-40	334274

1 2

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Screw

Service instructions are available in the spare part kit 4055500336:

Probe,15mm

Service instructions

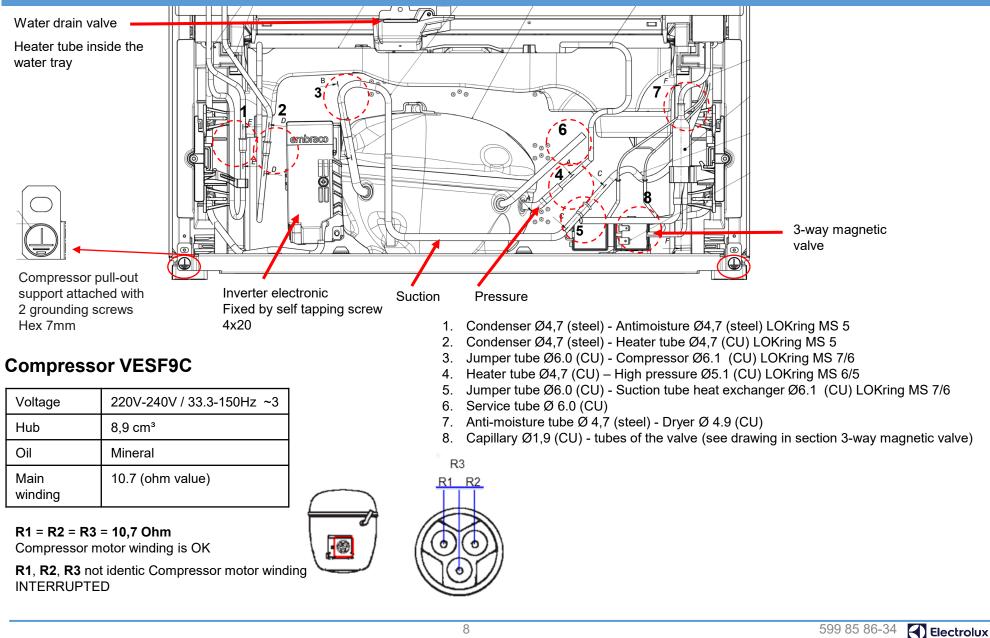
Cap,screw cover,9.4mm, 7801

Housing lid, temperature sensor

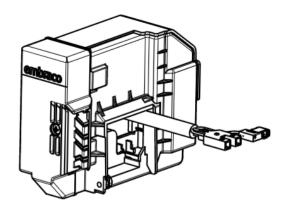
Sheath,heatshrinking,L=50mm

Sheath,heatshrinking,L=15mm x 2

## COMPRESSOR COMPARTMENT



## WIRING DIAGRAM AND INVERTER



Yellow green cableScrewsBlue cableScrewsBrown cableSupply cableFour ways connectionInput cableTwo ways connectionAc cable

