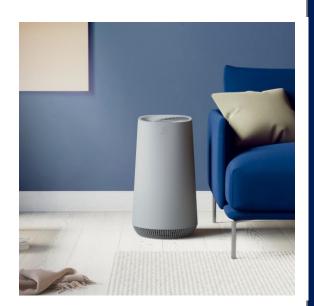


SERVICE MANUAL Wellbeing

AIR PURIFIER (KORBU)



Document Revisions

Rev.	Date	Description	Author	
00	09/2020	Document creation	WAREERAT LERCHAKITTI KUL	

ΕN

Publication number 599 84 1021 Rev. 00 Edition: 10/2020 - Rev. 00

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1 PURPOSE OF THIS MANUAL

The purpose of this Service Manual is to provide Service Engineers who are already familiar with the repair procedures with information regarding: **Appliances**

fitted with Air Purifier.

The manual deals with the following topics:

- o Specification
- o Dismental Product Guideline
- User Interface
- o Guide to diagnostics/Troubleshooting
- o Wiring Diagram
- o Definition of Terms, Acronyms and abreviations

Document Revisions

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00	09/2020	Document creation	Wareerat Lerchakittikul

2 SAFETY



- All the work to be performed inside the appliance requires specific skills and knowledge and may only be carried out by qualified and authorised Service Engineers
- Before you access internal components, take the plug out of the socket to disconnect the power supply.
- Some of the components in the mechanical part could cause injuries, so wear suitable protection and proceed with caution.

3 SPECIFICATION

3.1 Specification

Model denomination	FA31-202GY	FA41-402GY	FA31-202GY	FA41-402GY	FA31-202GY	FA41-402GY	FA31-202GY
			Flow A3	Flow A4			Flow A3
Family name Platform name (internal)	Flow A3 Korbu	Flow A4 Korbu	Korbu	Korbu	Flow A3 Korbu	Flow A4 Korbu	Korbu
	956,004,820			956,004,836	956004849	956004850	
PNC EAN code	7332543744206	956,004,821 7332543744213	956,004,835 9316561065398	9316561065404	7332543753802	7332543753819	956,004,860 TBC
Brand	Flectrolux	7332543744213 Electrolux	Flectrolux	9310501005404 Electrolux	Flectrolux	Electrolux	Electrolux
						MY/SG/HK/UAE/Kuwait/Bahrain	
Commercial Launch countries	TH.Indonesia	TH,Indonesia	TW	TW	MY/SG/HK/UAE/Kuwait/Bahrain/Qatar	/Qatar	JP
Product image	Ù		Û		<u>.</u>		Ĺ
Voltage (V)	220 50/60	220 50/60	110	110 60	220 50/60	220 50/60	110 60
Frequency (Hz) Rated Power Consumption at max level (W)	20	50/60 45	60	- 60	20	50/60 45	- 60
Power Consumption Range (W)	3.5 - 20	4 - 45	-	-	3.5 - 20	4 - 45	-
Power comsumption (W) - Speed 1		-	-	-		-	-
Power comsumption (W) - Speed 2	-	-	-	-	-	-	-
Power comsumption (W) - Speed 3	-	-	-	-	-	-	-
Power comsumption (W) - Speed 4	-	-	-	-		-	-
Power cord length, m	2	2	2	2	2	2	2
Plug type Net weight, kg	2,7 kg	6,4 kg	2,7 kg	6,4 kg	2,7 kg	6,4 kg	2,7 kg
PERFORMANCE	-y- %	-, / %	-7. "%	-y / Mg	-2- 76	-7. 76	
Max Area Served, m2 (AHAM, US)	-	-					
Max Area Served, m2 (GBT, CN)	23	48	23	48	23	48	23
Max Area Served, m2 (CA, KR) Max Area Served, m2 (Boverket, SE)		<u> </u>	-	-	:	-	-
Max Area Served, m2 (BOVERRE, SE) Max Area Served, m2 (JEM1467, JP)	26	53	26	53	26	53	26
CADR, Smoke Max (AHAM), m3/h							
CADR, Particle (Dust) Max (AHAM), m3/h	-	-	-	-	-	-	-
CADR, Pollen Max (AHAM), m3/h CADR, Smoke Max (GBT), m3/h	192	404	192	404	192	404	192
CADR, Smoke (Odour) Max (JEM1467), m3/h	203	415	203	415	203	415	203
CCM Particulate	P1	P4	P1	P4	P1	P4	P1
TVOC removal Efficiency - Filter Standalone	94% 99.99%	96% 99,99%	94%	96% 99.99%	94% 99.99%	96% 99,99%	94% 99,99%
Anti-bacterial Efficiency - Filter RAW Material Particle Removal Efficiency (0.3µm) - Filter Raw Material	99.99%	99.99%	99.99%	99.99%	99.99%	99.98%	99.99%
Particle Removal Efficiency (2.5µm) - Filter Raw Material	99.99%	99.99%	99.99%	99.99%	99.99%	99.99%	99.99%
Endorsements (e.g. NAA, ECARF, BAF) Fan speeds	3	9	3	9	3	9	3
Max. Noise Pressure, dB(A) [1m top] - Speed Lowest	·	·	-		·	-	-
Max. Noise Pressure, dB(A) [1m top] - Speed Highest							
						-	-
Max. Noise Pressure, dB(A) [1m top] - Sleep Mode	-					-	
Max. Noise Pressure, dB(A) [1m top] - Sleep Mode Max. Noise Pressure, dB(A) [1m front] - Speed Lowest	32 48	- - 19 52	32 48	- - 19 52	32 48	- - 19 52	32 48
Max. Noise Pressure, dB(A) [1m top] - Sleep Mode Max. Noise Pressure, dB(A) [1m front] - Speed Lowest Max. Noise Pressure, dB(A) [1m front] - Speed Highest Max. Noise Pressure, dB(A) [1m front] - Sleep Mode							
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4 DISMENTAL PRODUCT AND REPLACEMENT GUIDELINE

4.1 Replacement Lampstand & Replace Foot Pads

Family: FlowA3









Invert the machine;
rotate the lampstand
counter clockwise, take off

Remove foot pad with tools

Install the new foot pad to lampstand



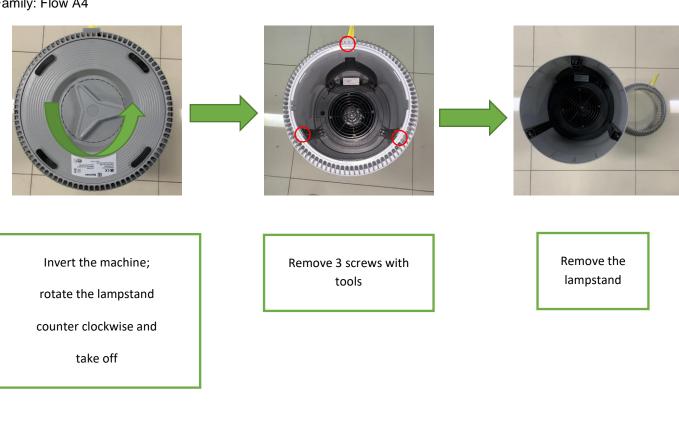


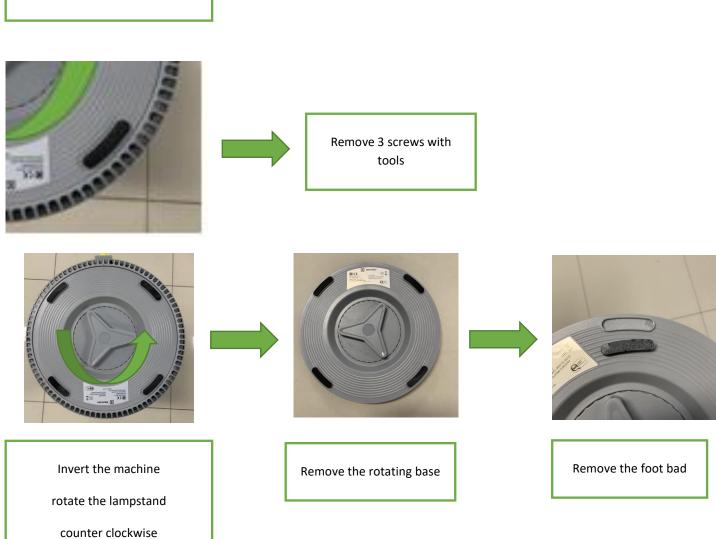


Otherwise, install the new lampstand

Replace with a new lampstand with foot pads

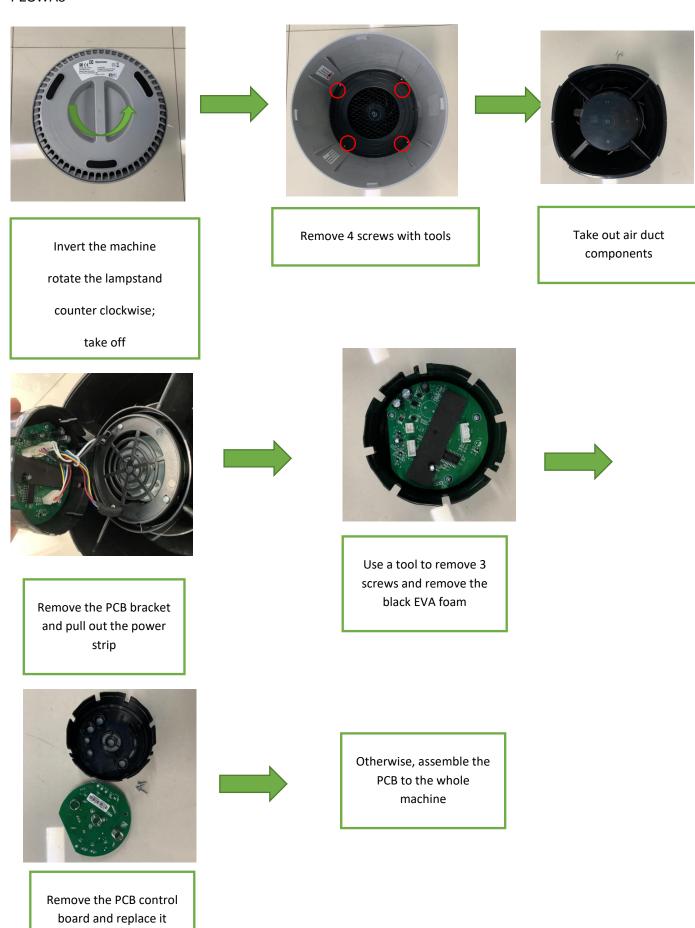
Family: Flow A4





4.2 Repair and Replace PCB

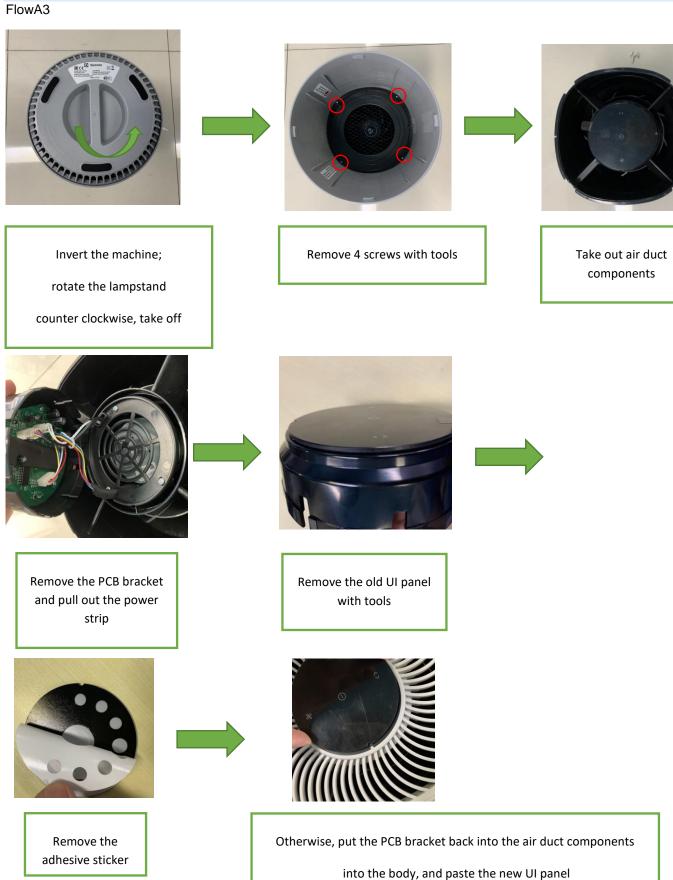
FLOWA3



FLOWA4



UI Panel replacement 4.3





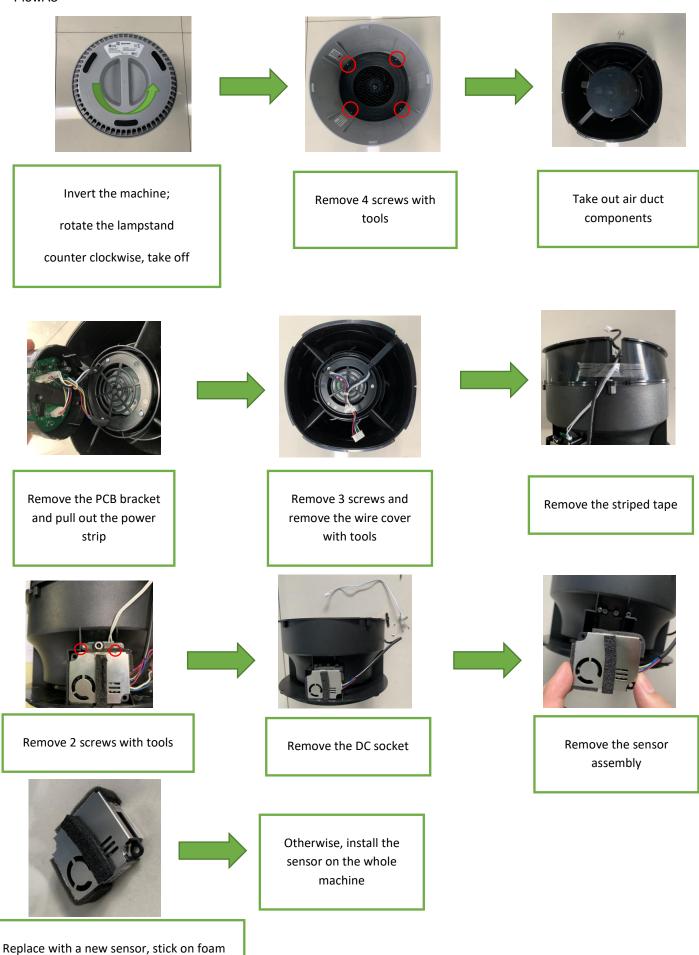


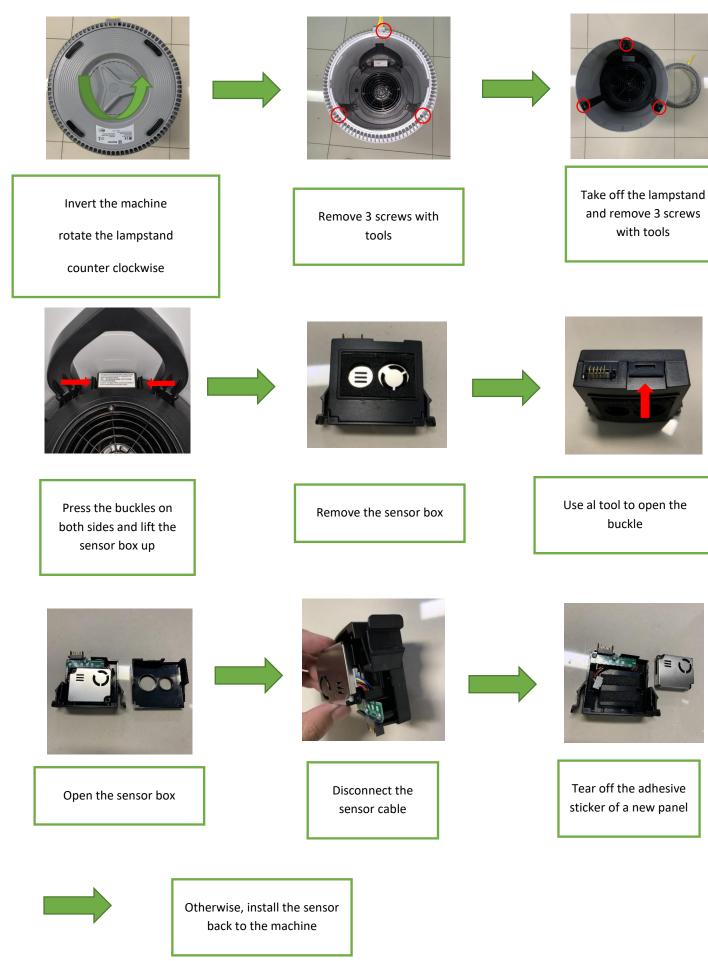
Align the notch of the new UI panel with the bumps of the PCB bracket, press and paste it



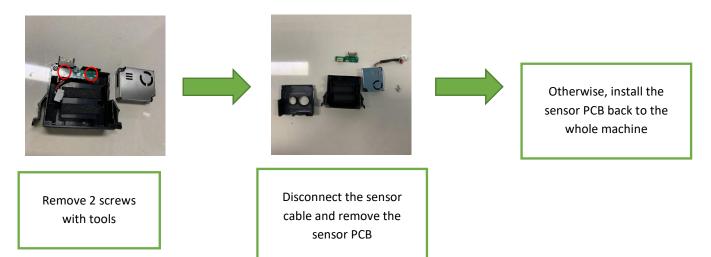
Otherwise, install the UI panel back to the whole machine

4.4 Sensor replacement & Sensor PCB





Only Applicable for FlowA4 to replace sensor PCB by addition to process above



4.5 Power Supply Board Replacement (FlowA4)











Invert the machine rotate the lampstand counter clockwise

Remove 3 screws with tools

Take off the lampstand and remove 3 screws with tools







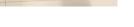




Press the buckles on both sides and lift the sensor box up Pull out the top touch module to one side and upwards Disconnect the main control board cable and remove the touch panel module



Open the sensor box





Take down the air duct



Disconnect the wiring on the power board



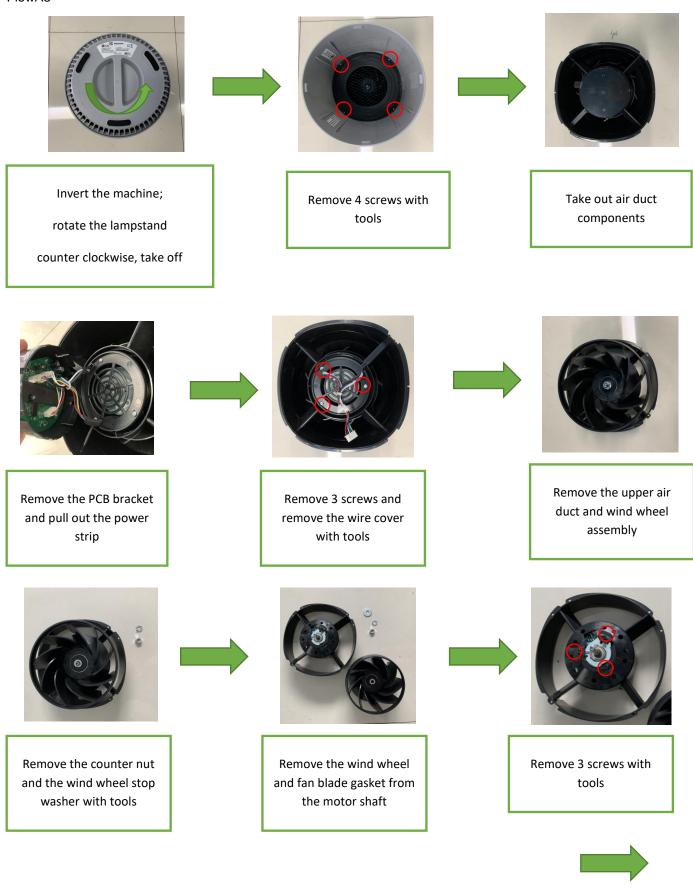




Otherwise, install the sensor back to the machine

Remove the power board and replace

4.6 Motor Replacement

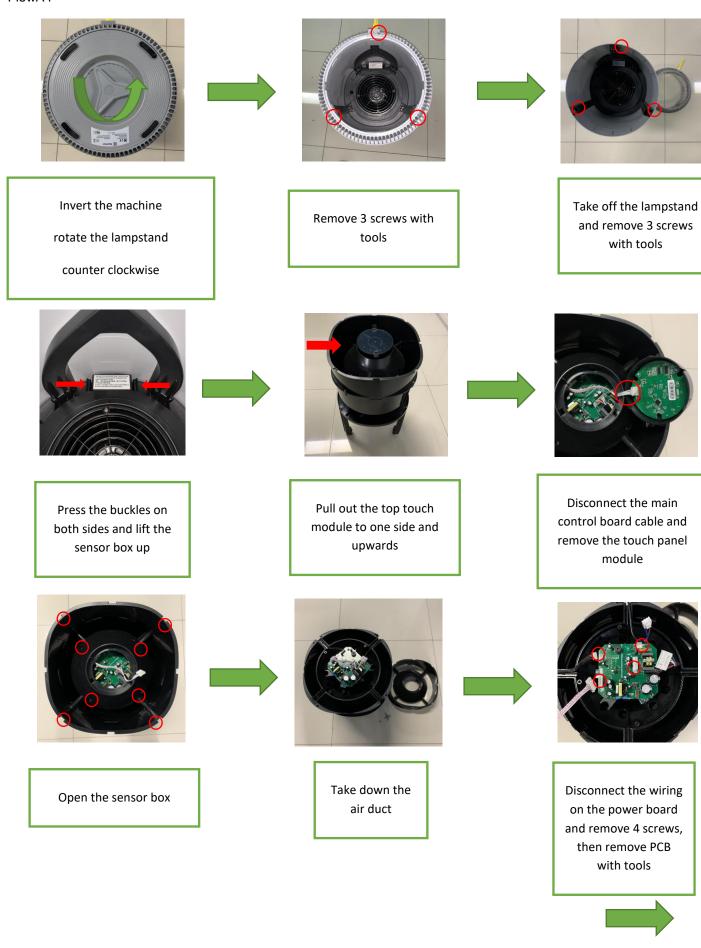


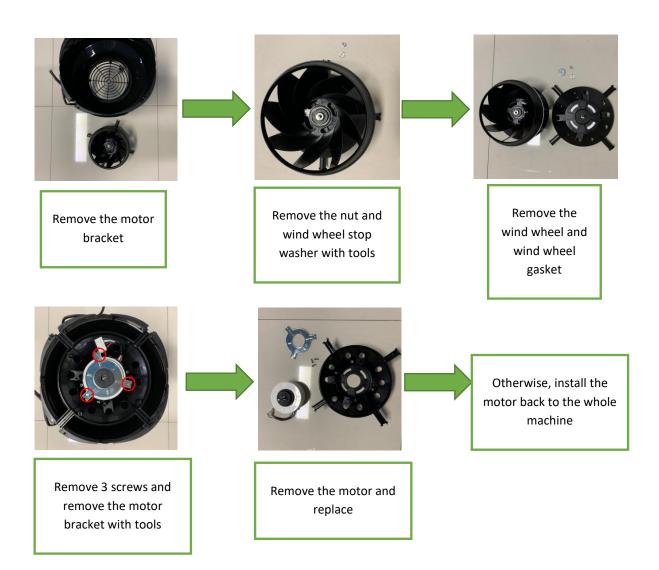




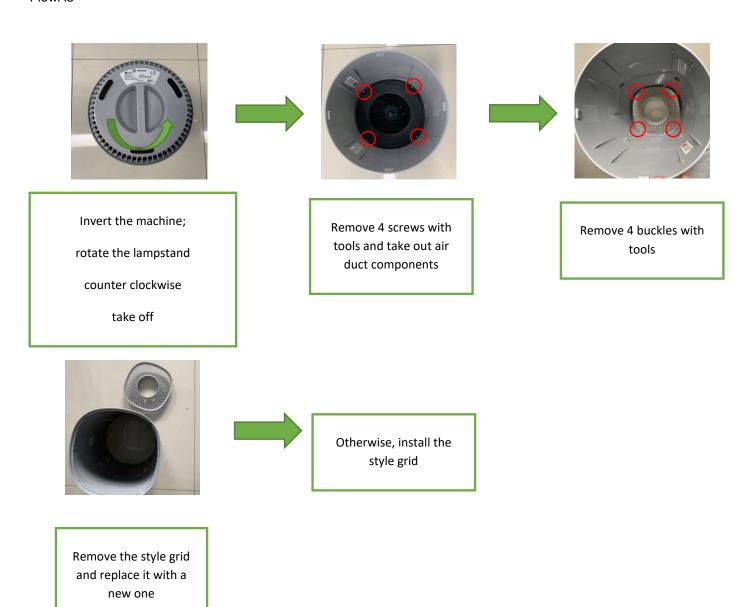
Otherwise, the motor can be installed on the whole machine

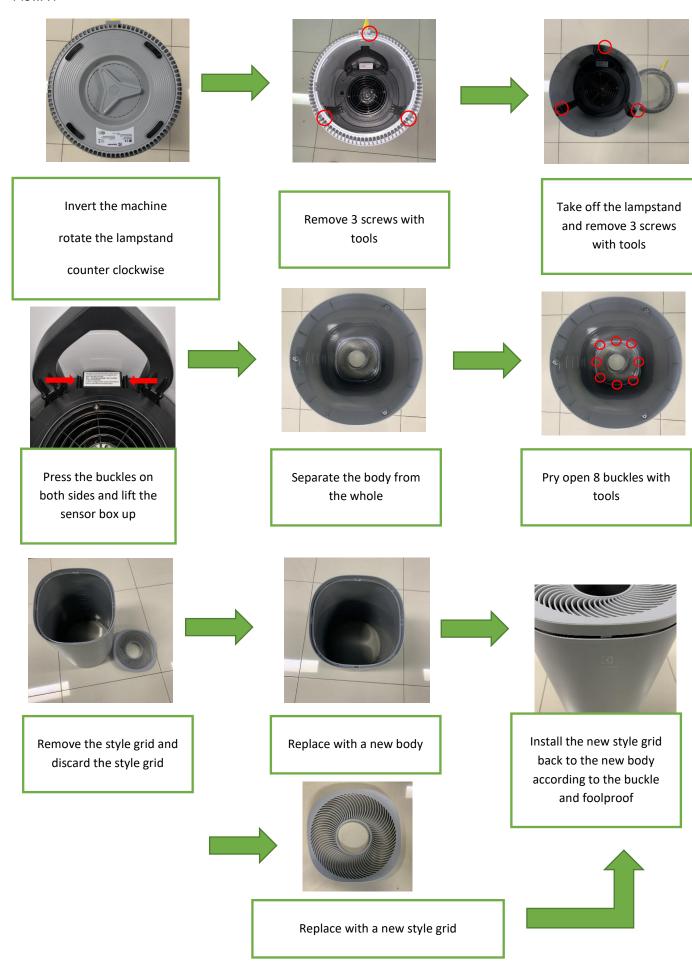
Remove the motor and replace





4.7 Grid and Body Replacement





5 USER INTERFACE

5.1 FlowA3

EN DESCRIPTION OF YOUR AIR PURIFIER FLOW A3

Appliance:

A. Air outlet

B. UI panel

C. Main body

D. Base

E. Sensor window & Adapter jack

Control panel:

F. Fan speed indicator

G. Power on/off

H. Fan speed control

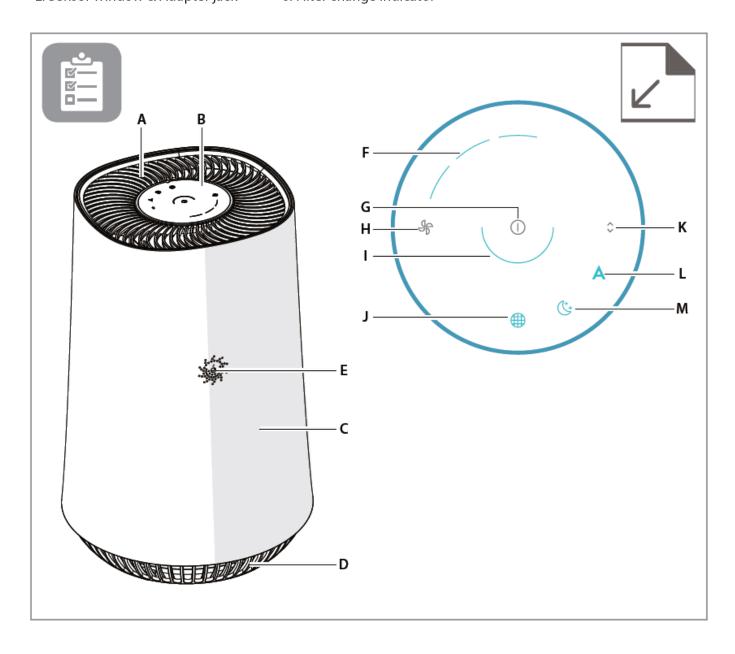
I. Air quality indicator

J. Filter change indicator

K. Toggle mode & Filter reset

L. Auto mode indicator

M. Sleep mode indicator



DESCRIPTION OF YOUR AIR PURIFIER FLOW A4

Appliance:

A. Air outlet

B. UI panel

C. Main body

D. Base

E. Sensor window

F. Power cord

Control panel:

I. Power on/off

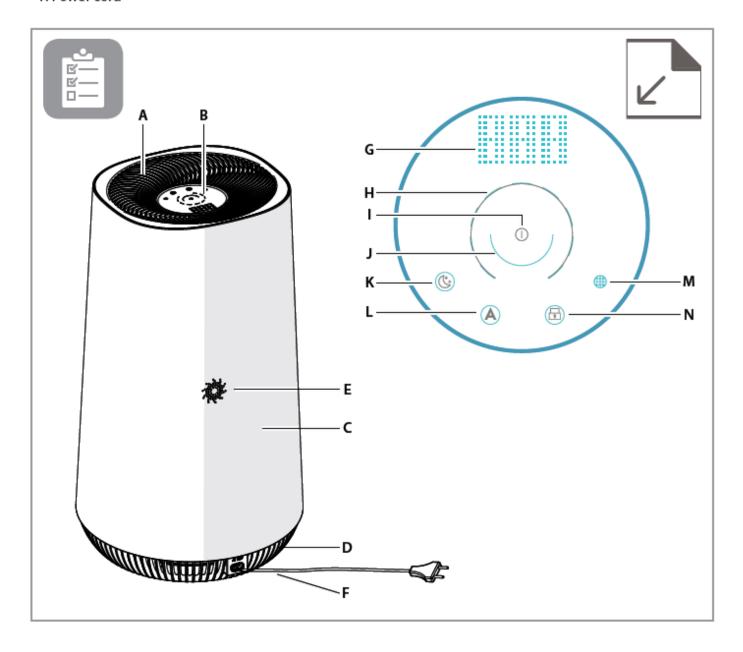
G. Air quality digital display K. Sleep mode

H. Fan speed control

L. Auto mode

M. Filter change reminder

J. Air quality color indicator N. Child lock



6 GUIDE TO DIAGONOSTICS / TROUBLESHOOTING

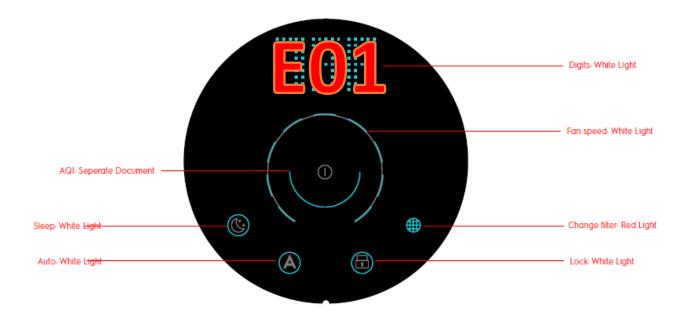
6.1 Diagonostics: Motor

FlowA3



After 10 minutes of starting, the particle sensor has no output signal, the 888 area indicates E02, and the product runs as usual. If the sensor output signal is detected again within 10 minutes, the sensor error detection timer will be cleared, and the 888 area will display the detected PM2.5 again.

FlowA4



After controlling the motor signal output for 30 seconds, if the rotating speed feedback signal is not detected, the motor will stop running, the product will be locked in the shutdown state and the 888 area will display E01.

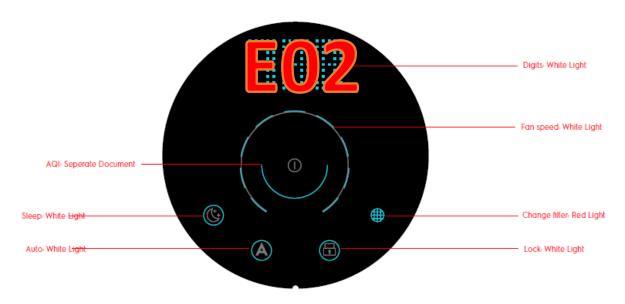
6.2 Diagonostics: Sensor

FlowA3



PM2.5 sensor: After the sensor signal is not detected within 10 minutes of starting up and running, the AQI aperture display goes out, and the device can only work in manual mode and sleep mode and cannot switch to Auto mode operation.

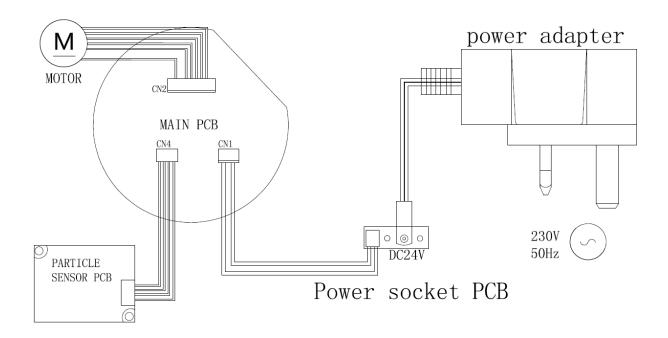
FlowA4

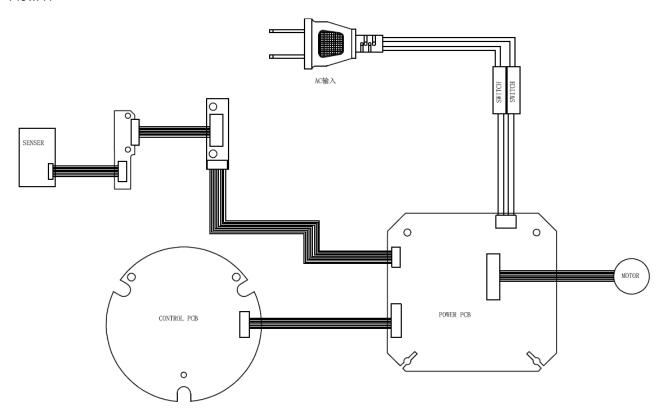


After 10 minutes of starting, the particle sensor has no output signal, the 888 area indicates E02, and the product runs as usual. If the sensor output signal is detected again within 10 minutes, the sensor error detection timer will be cleared, and the 888 area will display the detected PM2.5 again.

7 WIRING DIAGRAM

FlowA3





8 DEFINITION OF TERMS, ACRONYMS AND ABREVIATIONS

Terms, Acronyms and abbreviations	Description
PM2.5	Particulate Matter less than 2.5 microns in diameter
UI	User Interface
PCB	Printed Circuit Board
МВ	Main board, Motherboard
NTC	Negative Temperature Coefficient