



### PROBLEM WITH THE RUBBER BELLOW (XL VERSION)

#### DESCRIPTION:

In some cases, when the cycle is finished, the door gasket may be twisted due to the friction between rubber bellow and the front drum flange.



Twisted rubber bellow



Rubber bellow with visible signs of erosion due to friction between the gasket and the drum's front flange

#### SOLUTION:

Replace the rubber bellow.

#### SPARE PART NUMBER:

Old Spare part code	New Spare part code	Description
140028468019	140028468035	Rubber bellow,3XL

#### QES CODE:

During the intervention please use work code:

Component	G10 212 Boot gasket
Defect	G10 02 Distorted/Twisted

In the section for Tech. Comments start the description with the following:

**[E??,E??,E??] SB599838662**

[E??,E??,E??] – stands for the last 3 alarms read from the memory in the 11<sup>th</sup> position of the service mode

#### MODELS INVOLVED:

Please refer to the table below.

PNC	FACTORY	914913207	PLT	914913212	PLT	914913218	PLT
914913203	PLT	914913208	PLT	914913214	PLT	914913219	PLT
914913204	PLT	914913209	PLT	914913215	PLT	914913220	PLT
914913205	PLT	914913210	PLT	914913216	PLT	914913221	PLT
914913206	PLT	914913211	PLT	914913217	PLT	914913222	PLT

914913223	PLT	914913506	PLT	914916406	PLT	914917415	PLT
914913224	PLT	914913507	PLT	914916407	PLT	914917417	PLT
914913225	PLT	914913508	PLT	914916409	PLT	914917420	PLT
914913226	PLT	914913509	PLT	914916410	PLT	914917421	PLT
914913227	PLT	914913510	PLT	914916411	PLT	914917422	PLT
914913228	PLT	914913511	PLT	914916412	PLT	914917423	PLT
914913229	PLT	914913512	PLT	914916413	PLT	914917424	PLT
914913230	PLT	914913513	PLT	914916415	PLT	914917425	PLT
914913231	PLT	914913514	PLT	914916417	PLT	914917426	PLT
914913232	PLT	914913515	PLT	914916418	PLT	914917427	PLT
914913233	PLT	914913516	PLT	914916419	PLT	914917428	PLT
914913234	PLT	914913517	PLT	914916420	PLT	914917429	PLT
914913235	PLT	914913518	PLT	914916421	PLT	914917430	PLT
914913403	PLT	914913519	PLT	914916422	PLT	914917431	PLT
914913419	PLT	914913520	PLT	914916424	PLT	914917432	PLT
914913420	PLT	914913521	PLT	914916425	PLT	914917433	PLT
914913421	PLT	914913522	PLT	914916426	PLT	914917434	PLT
914913422	PLT	914913523	PLT	914916428	PLT	914917435	PLT
914913423	PLT	914913524	PLT	914916429	PLT	914917438	PLT
914913424	PLT	914913525	PLT	914916430	PLT	914917441	PLT
914913425	PLT	914913526	PLT	914916431	PLT	914917442	PLT
914913431	PLT	914913527	PLT	914916432	PLT	914917443	PLT
914913432	PLT	914913528	PLT	914916434	PLT	914917444	PLT
914913434	PLT	914913529	PLT	914916435	PLT	914917445	PLT
914913435	PLT	914913530	PLT	914916602	PLT	914917446	PLT
914913437	PLT	914913531	PLT	914916603	PLT	914917447	PLT
914913444	PLT	914915201	PLT	914916604	PLT	914917449	PLT
914913445	PLT	914915202	PLT	914916605	PLT	914917450	PLT
914913446	PLT	914915203	PLT	914916607	PLT	914917451	PLT
914913450	PLT	914915204	PLT	914916608	PLT	914917452	PLT
914913460	PLT	914915205	PLT	914916609	PLT	914917453	PLT
914913461	PLT	914915206	PLT	914916610	PLT	914917454	PLT
914913462	PLT	914915207	PLT	914916611	PLT	914917455	PLT
914913463	PLT	914915208	PLT	914916612	PLT	914917456	PLT
914913464	PLT	914915209	PLT	914916613	PLT	914917458	PLT
914913468	PLT	914915403	PLT	914916614	PLT	914917459	PLT
914913469	PLT	914915404	PLT	914916615	PLT	914917460	PLT
914913470	PLT	914915500	PLT	914916616	PLT	914917461	PLT
914913482	PLT	914915501	PLT	914916617	PLT	914917462	PLT
914913483	PLT	914915502	PLT	914916618	PLT	914917463	PLT
914913496	PLT	914915503	PLT	914916619	PLT	914917464	PLT
914913500	PLT	914915504	PLT	914916620	PLT	914917465	PLT
914913501	PLT	914915505	PLT	914916621	PLT	914917466	PLT
914913502	PLT	914915506	PLT	914917403	PLT	914917467	PLT
914913503	PLT	914915507	PLT	914917405	PLT	914917468	PLT
914913504	PLT	914916403	PLT	914917410	PLT	914917469	PLT
914913505	PLT	914916405	PLT	914917412	PLT	914917470	PLT

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914917634	PLT
914918200	PLT
914918210	PLT
914918300	PLT
914919200	PLT
914919203	PLT
914919204	PLT
914919205	PLT

**REVISION:**

<b>Revision</b>	<b>Date</b>	<b>Description</b>	<b>Author</b>	<b>Approved by - on</b>
00	07/2020	Document Creation	Marcin Pluta	Adam Słoma 28-07-2020