

**PROBLEM WITH THE RUBBER BELLOW**

**DESCRIPTION:**

In some cases, when the cycle is finished, the door gasket may be twisted due to the friction between rubber bellow and the front drum flange.



Twisted rubber bellow



Rubber bellow with visible signs of erosion due to friction between the gasket and the drum's front flange

**SOLUTION:**

Replace the rubber bellow.

**SPARE PART NUMBER:**

Old Spare part code	New Spare part code	Description
140004670018	140004670042	Rubber bellow,3XL

**QES CODE:**

During the intervention please use work code:

Component	G10 212 Boot gasket
Defect	G10 02 Distorted/Twisted

In the section for Tech. Comments start the description with the following:

**[E??,E??,E??] SB599836825**

[E??,E??,E??] – stands for the last 3 alarms read from the memory in the 11<sup>th</sup> position of the service mode

**MODELS INVOLVED:**

Please refer to the table below.

<b>PNC</b>	<b>FACTORY</b>	914913006	PLT	914913013	PLT	914913018	PLT
914913002	PLT	914913009	PLT	914913014	PLT	914913019	PLT
914913003	PLT	914913010	PLT	914913015	PLT	914913020	PLT
914913004	PLT	914913011	PLT	914913016	PLT	914913021	PLT
914913005	PLT	914913012	PLT	914913017	PLT	914913022	PLT

914913023	PLT	914913072	PLT	914913452	PLT	914915015	PLT
914913024	PLT	914913403	PLT	914913453	PLT	914915016	PLT
914913025	PLT	914913404	PLT	914913455	PLT	914915017	PLT
914913026	PLT	914913405	PLT	914913456	PLT	914915018	PLT
914913027	PLT	914913406	PLT	914913457	PLT	914915019	PLT
914913028	PLT	914913408	PLT	914913459	PLT	914915020	PLT
914913029	PLT	914913409	PLT	914913460	PLT	914915021	PLT
914913030	PLT	914913410	PLT	914913461	PLT	914915022	PLT
914913032	PLT	914913411	PLT	914913462	PLT	914915023	PLT
914913033	PLT	914913412	PLT	914913463	PLT	914915024	PLT
914913034	PLT	914913413	PLT	914913464	PLT	914915025	PLT
914913035	PLT	914913414	PLT	914913465	PLT	914915026	PLT
914913036	PLT	914913415	PLT	914913467	PLT	914915027	PLT
914913037	PLT	914913416	PLT	914913468	PLT	914915028	PLT
914913038	PLT	914913417	PLT	914913469	PLT	914915029	PLT
914913039	PLT	914913419	PLT	914913470	PLT	914915030	PLT
914913040	PLT	914913420	PLT	914913471	PLT	914915031	PLT
914913041	PLT	914913421	PLT	914913472	PLT	914915032	PLT
914913042	PLT	914913422	PLT	914913473	PLT	914915033	PLT
914913043	PLT	914913423	PLT	914913474	PLT	914915034	PLT
914913044	PLT	914913424	PLT	914913475	PLT	914915035	PLT
914913045	PLT	914913425	PLT	914913476	PLT	914915036	PLT
914913046	PLT	914913427	PLT	914913478	PLT	914915037	PLT
914913047	PLT	914913428	PLT	914913479	PLT	914915038	PLT
914913048	PLT	914913429	PLT	914913480	PLT	914915039	PLT
914913049	PLT	914913430	PLT	914913481	PLT	914915040	PLT
914913050	PLT	914913431	PLT	914913482	PLT	914915041	PLT
914913051	PLT	914913432	PLT	914913483	PLT	914915042	PLT
914913052	PLT	914913433	PLT	914913484	PLT	914915043	PLT
914913053	PLT	914913434	PLT	914913485	PLT	914915044	PLT
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914913057	PLT	914913438	PLT	914913489	PLT	914915048	PLT
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914913059	PLT	914913440	PLT	914915003	PLT	914915050	PLT
914913061	PLT	914913441	PLT	914915004	PLT	914915051	PLT
914913062	PLT	914913442	PLT	914915005	PLT	914915052	PLT
914913063	PLT	914913443	PLT	914915006	PLT	914915053	PLT
914913064	PLT	914913444	PLT	914915007	PLT	914915054	PLT
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**REVISION:**

<b>Revision</b>	<b>Date</b>	<b>Description</b>	<b>Author</b>	<b>Approved by - on</b>
00	04/2020	Document Creation	Marcin Pluta	Adam Słoma 13.05.2020