

REFRIGERANT TRAPPED IN COOLING SYSTEM**DESCRIPTION:**

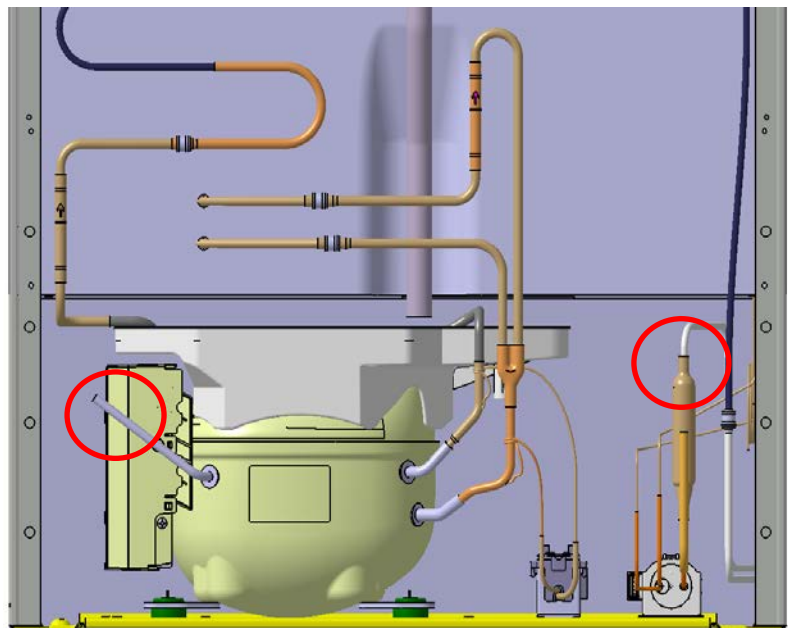
When servicing a cooling system with a stepper valve, the system must be evacuated from two points:

- Compressor - suction side
- Dryer (filter) - pressure side

Warning: Only engineers qualified in handling coolants and isobutene (R600a) may carry out repairs on cooling systems.

SOLUTION:

1. Start service mode
2. Go to position 61 – stepper valve
3. The stepper valve is in the open-open position
- See Examples of stepper valve in open-open position below.
4. Unplug the appliance
5. Empty the system from two points – compressor and dryer (filter):



Vacuum points

6. Always replace the dryer after service on the cooling system.

EXAMPLES OF STEPPER VALVE IN OPEN-OPEN POSITION

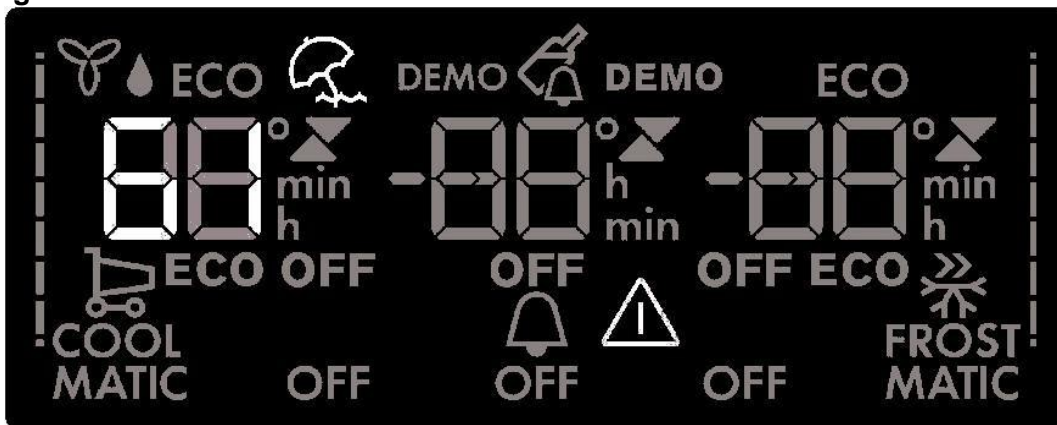
Inspiration - ERF957



P10 - ERF967



Igloo Cannes - ERF923



Salsa for midrange - ERF905



MODELS INVOLVED:

925516008
925516018
925516029
925516033
925516040
925516042
925516045
925516052
925516053
925516060
925516061
925516073
925561001
925561005

Spare part code	Description
140006917011	Stepper valve with extension for lockring connections includes the dryer.
8082277016	Stepper valve for welding connection, includes the dryer
50228062001	Filter dryer 3-ways

REVISION:

Revision	Date	Description	Author	Approved by - on
00	02/2019	Document Creation	Anna Grimlund	Flavio Montesel