

Illustrated Rework Instruction

Type of Document MK3-06ME-01MU-13MB/01

Identity Code IRI-2014-01

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Description of Goods

Shiva nozzle EMEA

Action

Axis rework

Tools

Flat screw driver

Components

- -New axis
- -Small wheel

Prepared by

Attila Frank

Date

10/01/2019

Failure description:

 Nozzle base wearing out due to the rotation of the axis.



Flat head screw driver:









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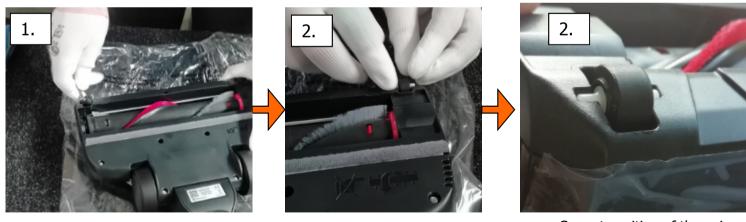
Attila Frank

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Rework steps:

- 1. Remove the small wheel and axis from the base part with a screwdriver.
- 2. Put a new axis into the small wheel and click it into the nozzle base.. Keep attention on the right position!
- 3. Check the function of wheels (should be rotating freely). Also the check the nozzle distance from the floor. Make sure the nozzle base doesn't touch the floor.



Correct position of the axis



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The rounded side of the axis should be up.

