

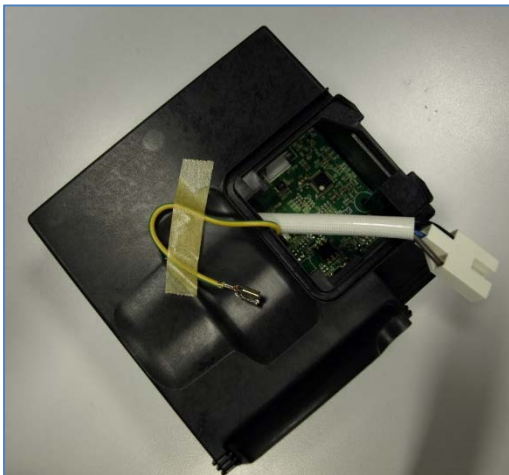
### Flex II Compressor control issue

**DESCRIPTION:**

The appliance can be noisy/vibrating when the compressor is running. The root cause can be the Flex drive II, the plastic case creates a rattling noise (the component is not glued inside board).

**SOLUTION:**

Replace the Flex II compressor drive board.


**SPARE PART NUMBER:**

Old spare part code	New spare part code	Description	From
140025578273	140025578315	Card,control,Compressor,FLEX II	Start of production to week 43/18
140025578307	140025578323	Card,control,Compressor,FLEX II	Start of production to week 43/18

**QES CODE:**

Use the following QES Codes when reporting the Service Order:

Component	629
Defect	22

**MODELS INVOLVED:**

<b>PNC</b>	<b>Serial number involved</b>	<b>Spare part to use</b>
922738003	from start of prod. to week 43/18	140025578315
922738004	from start of prod. to week 43/18	140025578315
922738008	from start of prod. to week 43/18	140025578315
922738009	from start of prod. to week 43/18	140025578315
922782002	from start of prod. to week 43/18	140025578315
922782007	from start of prod. to week 43/18	140025578315
922782009	from start of prod. to week 43/18	140025578315
922782013	from start of prod. to week 43/18	140025578315
922782017	from start of prod. to week 43/18	140025578315
922782018	from start of prod. to week 43/18	140025578315
922782022	from start of prod. to week 43/18	140025578315
922782023	from start of prod. to week 43/18	140025578315
922782024	from start of prod. to week 43/18	140025578315
922782025	from start of prod. to week 43/18	140025578315
922782026	from start of prod. to week 43/18	140025578315
922782028	from start of prod. to week 43/18	140025578315
922782029	from start of prod. to week 43/18	140025578315
922782030	from start of prod. to week 43/18	140025578315
922782031	from start of prod. to week 43/18	140025578315
922782032	from start of prod. to week 43/18	140025578315
922783000	from start of prod. to week 43/18	140025578315
922783006	from start of prod. to week 43/18	140025578315
922784002	from start of prod. to week 43/18	140025578315
922784007	from start of prod. to week 43/18	140025578315
922784013	from start of prod. to week 43/18	140025578315
922784016	from start of prod. to week 43/18	140025578315
922784019	from start of prod. to week 43/18	140025578315
922784020	from start of prod. to week 43/18	140025578315
922784022	from start of prod. to week 43/18	140025578315
922784027	from start of prod. to week 43/18	140025578315
922784029	from start of prod. to week 43/18	140025578315
922784030	from start of prod. to week 43/18	140025578315
922784032	from start of prod. to week 43/18	140025578315
922784033	from start of prod. to week 43/18	140025578315
922784034	from start of prod. to week 43/18	140025578315
922784035	from start of prod. to week 43/18	140025578315
922784036	from start of prod. to week 43/18	140025578315
922784037	from start of prod. to week 43/18	140025578315
922784038	from start of prod. to week 43/18	140025578315
922784039	from start of prod. to week 43/18	140025578315
922784040	from start of prod. to week 43/18	140025578315
922784041	from start of prod. to week 43/18	140025578315
922784042	from start of prod. to week 43/18	140025578315

923583031	from start of prod. to week 43/18	140025578315
923585012	from start of prod. to week 43/18	140025578315
925504025	from start of prod. to week 43/18	140025578315
925511024	from start of prod. to week 43/18	140025578315
925511030	from start of prod. to week 43/18	140025578315
925511031	from start of prod. to week 43/18	140025578315
925514015	from start of prod. to week 43/18	140025578315
925514017	from start of prod. to week 43/18	140025578315
925514019	from start of prod. to week 43/18	140025578315
925516020	from start of prod. to week 43/18	140025578315
925516055	from start of prod. to week 43/18	140025578315
925516064	from start of prod. to week 43/18	140025578315
925516075	from start of prod. to week 43/18	140025578315
925582007	from start of prod. to week 43/18	140025578323
925582027	from start of prod. to week 43/18	140025578323
925582036	from start of prod. to week 43/18	140025578323

**REVISION:**

Revision	Date	Description	Author	Approved by - on
00	01/2019	Document Creation	Anna Grimlund	Stefania Piccin