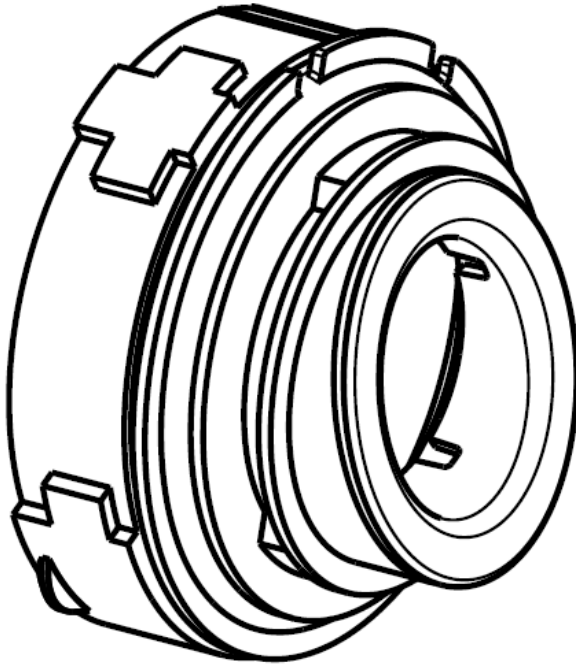


2015-07-06

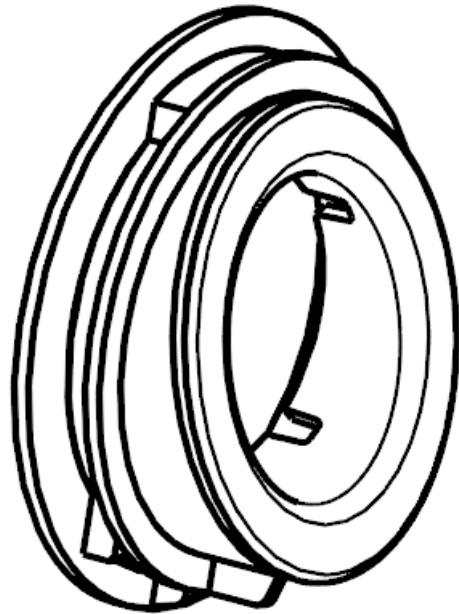
**Rework instruction for Sirius / UltraPower motor fan unit change**

Change over suspension ring on fan unit 2198230-19 (219890001 SUSPENS RING UPO BLA) with the one used on 2198230-04 (118331401 SUSPENS RING UPO BLA).

After that it can built into cleaner.



**118331401 SUSPENS RING UPO BLA  
OK for service**



**219890001 SUSPENS RING UPO BLA  
NOT OK for service**