



## Replacing Beam-On-Floor display with new centre mounted version

### DESCRIPTION:

Original spare part number 1119477063 is no longer available. To ensure full functionality of appliances it is necessary to use a conversion kit (405516561) that uses new version of component, which requires different mounting position.

Kit consists of two parts:



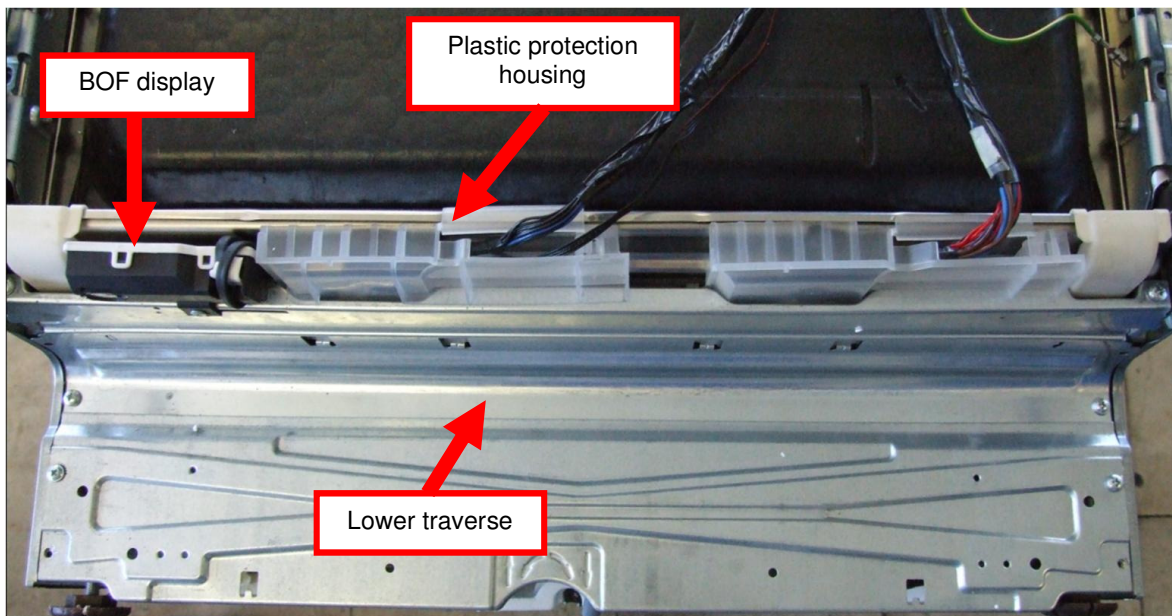
Beam-On-Floor (BOF) display electronics  
1119557039

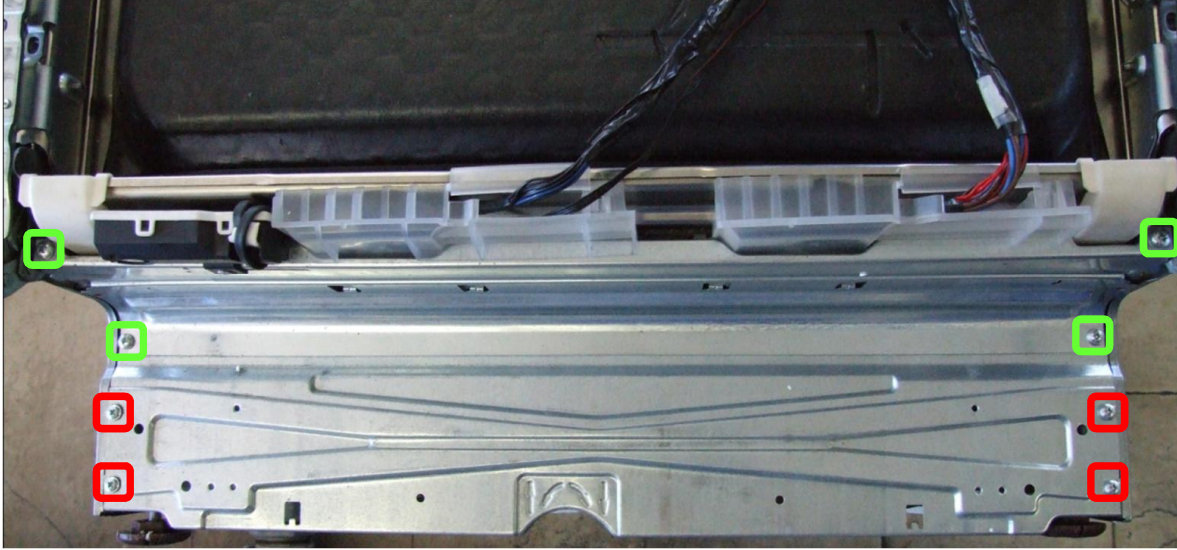


Lower front traverse  
1171561051

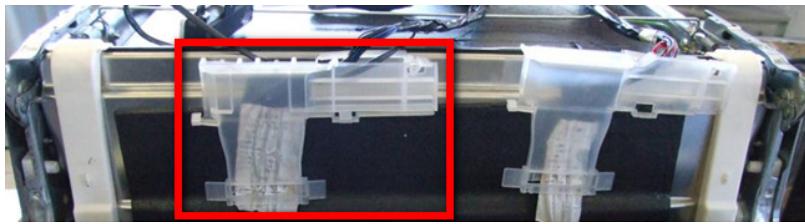
### SOLUTION:

To use the new BOF in appliance designed for old version it is necessary to replace BOF and lower traverse. Also, plastic protection housing of wire harness has to be removed.

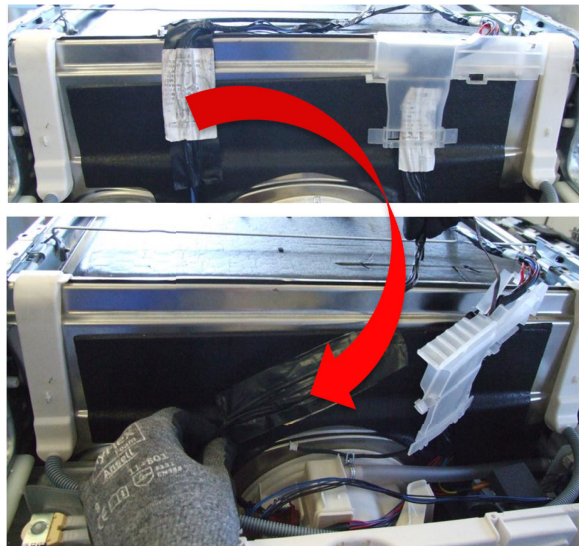




1. Remove 4 screws marked red and take off the front closure.
2. Remove 4 screws marked in green and take off the lower traverse.



3. Remove left plastic wire protection and carefully detach the right one.
4. Disconnect the old BOF electronics.



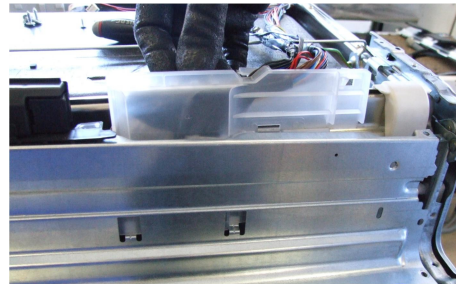
5. Detach the BOF wiring and rotate it as shown on the picture above



6. Place the BOF harness in right plastic protection. Verify correct positioning of the cable.

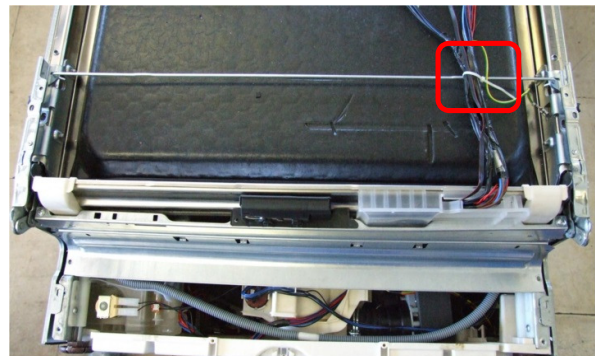


7. Connect the new BOF unit and close the cover.



8. Snap in the new BOF in the centre of lower traverse.

9. Hook the wiring protection to the lower traverse



10. Correct positioning of the BOF harness – cable should be placed above the sponge to avoid wear and tear.

11. Attach the lower traverse – watch out for cable placement – avoid corners and metal edges. Secure wiring with a plastic tie.

**SPARE PART NUMBER:**

<b>Old spare part code</b>	<b>New spare part code</b>	<b>Description</b>
1119477063	4055165619 1x 1119557039 1x 1171561051	BOF replacement kit

**REVISION:**

<b>Revision</b>	<b>Date</b>	<b>Description</b>	<b>Author</b>	<b>Approved by - on</b>
00	09/2014	Document Creation	Marcin Kobiałka	2014-09 Claudio Pigaiani