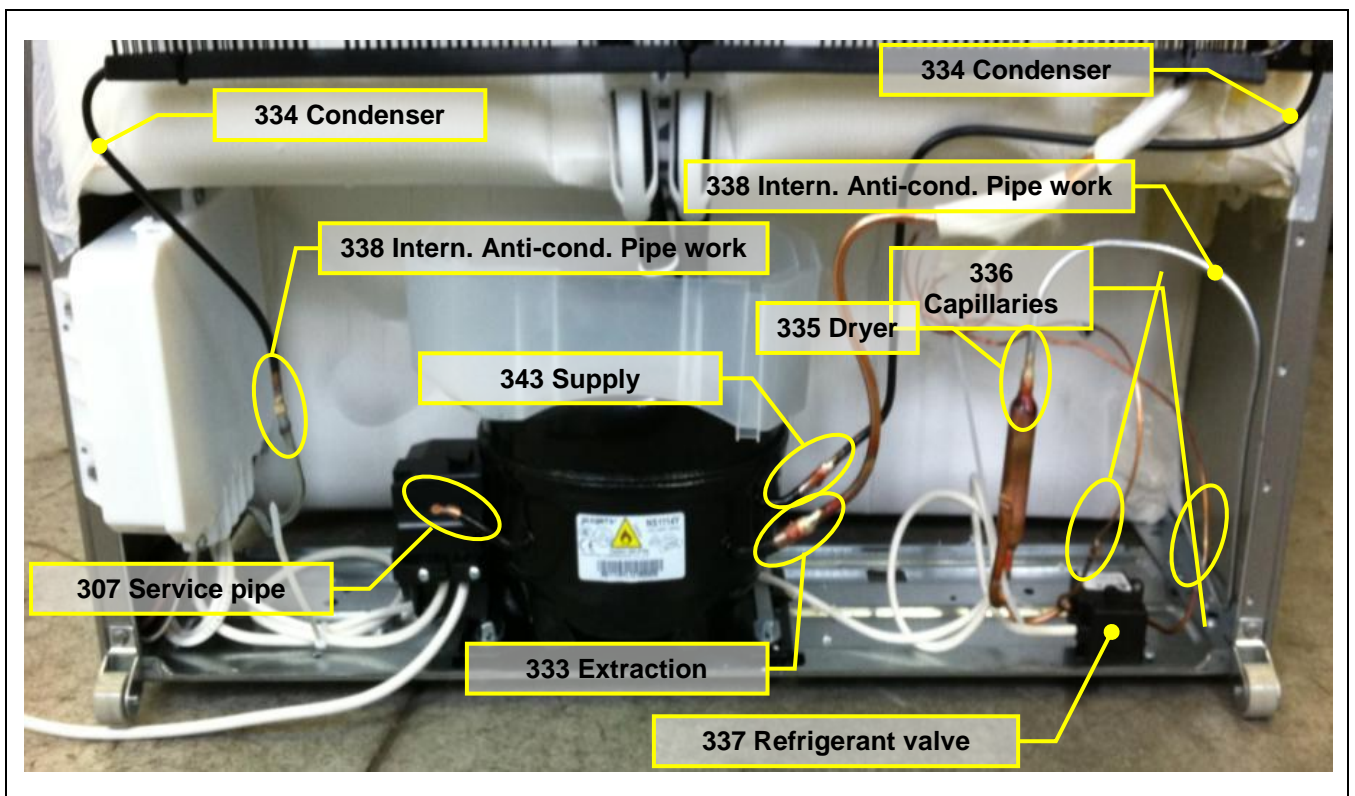


**DESCRIPTION OF LEAKS FROM SOLDERED JOINTS IN COMPRESSOR
COMPARTMENT**

DESCRIPTION:

Sometimes there can be leaks in the compressor compartment caused by soldered joints that start leaking due to vibrations or for some other reason. These leaks are added to the QES system via numbers and this Service Bulletin helps the technician to add in this data.



QES Code	Description
307	Service pipe
333	Vacuuming
334	Condenser
335	Dryer
336	Capillaries
337	Refrigerant valve
338	Intern. Anti-cond pipe work
343	Supply

With this video we want to show the joints where dwell to check for leaks of refrigerant gas

EXECUTION:

The control must be performed with a tool adapted to detect leaks of refrigerant gas being careful to verify all joints, making sure to test the entire circumference of the fitting, and very importantly, the duration of each measurement for each joint must not be less than 5 seconds.



[Click on the image to start the video.](#)

REVISION:

Revision	DATE	Description
00	09/2012	Document Creation
01	12/2012	Added video