

**Changing The Doorway Direction on NO-FROST 540-ELECTRONIC**

1. Unscrew the screw fixing the top hinge cover (Fig-1.1) and remove it. Disconnect the display connector. (Fig-1.2)



Fig.1.1



Fig.1.2

2. Unscrew the two screws fixing the top hinge and remove it. (Fig-2)



Fig.2

3. Remove the freezer door. (Fig-3)



Fig.3

4. Unscrew the two screws which are fixing the middle hinge. (Fig-4)



Fig.4

5. Remove the refrigerator door. (Fig-5)



Fig.5

6. Unscrew the bottom hinge fixing screws and remove it. (Fig-6)



Fig.6

7. Unscrew the stationary foot of bottom hinge and screw to Hole-1 Unscrew the hinge pin and screw the pin to Hole 2. (Fig-9)

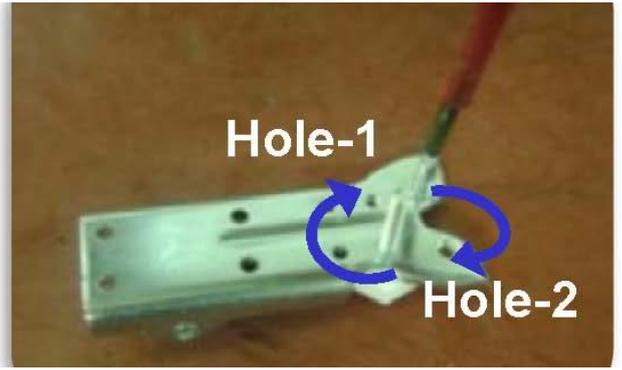


Fig.7

8. Unscrew the stationary foot and front wheel (Fig-8.1) and screw the right side. (Fig-8.2)



Fig.8.1



Fig.8.2

9. Screw the bottom hinge to the left side . (Fig-9)



Fig.9

10. Remove the middle hinge cover on the left. (Fig-10)

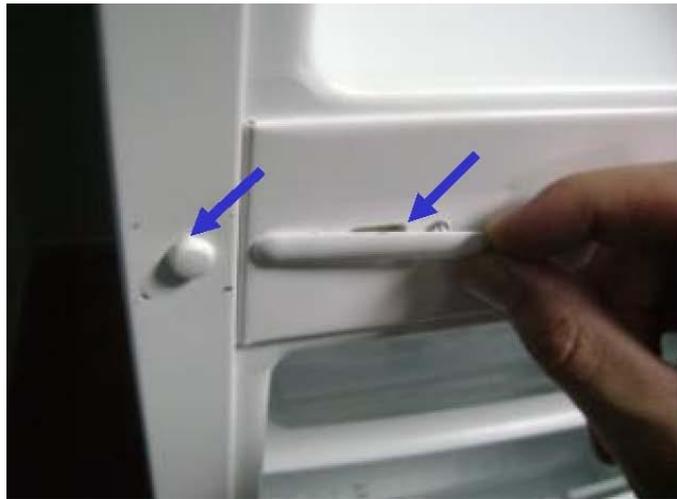


Fig.10

11. Insert the middle hinge cover to the right side. (Fig-11)



Fig.11

12. Replace the refrigerator door top bushing (Fig-12.1) and top bushing cap. (Fig-12.2)



Fig.12.1



Fig.12.2

13. Remove the refrigerator door bottom bushing and bottom stopper and then insert them the left side. (Fig-13)

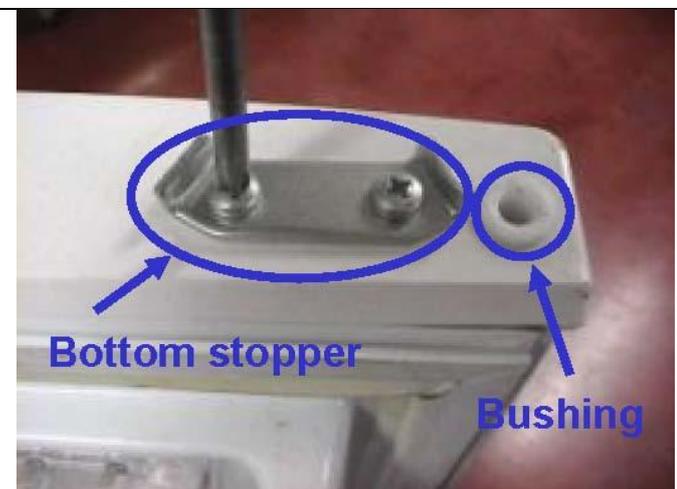


Fig.13

14. Remove the freezer door right catcher (Fig-14.1) and assemble the left catcher to the left. (Fig-14.2)



Fig.14.1



Fig.14.2

15. Remove the socket cover-left of the freezer door (Fig-15.1) and assemble the socket cover-right to the right. (Fig-15.2)



Fig.15.1



Fig.15.2

16. Assemble the refrigerator door. Turn the middle hinge by 180°. Fix the middle hinge by tightening the screws. (Fig-16.1) Assemble the freezer door. (Fig-16.2)



Fig.16.1



Fig.16.2

17. Unscrew the screw fixing the top hinge pin. Then fix left top hinge pin to left side of the top hinge. (Fig-17) (You can find the left top hinge pin in the user manual bag)



18. Connect the display connector and screw the left top hinge. (Fig-17.1) and screw the hinge cover. (Fig-17.2)

