

SERVICE BULLETIN REFRIGERAZIONE

REPAIRING THE DEFROST HEATER DEFECT

Service Parts and Information for service:

IF THE PRODUCTION YEAR>2006

(After Multi-socket products), the followings resistance codes will be ordered.

ARA BOLME REZ./465-565-570(SERVIS)55W GR 4055016408

ARA BOLME REZ./640-540(SERVIS)55W GR.

ARA BÖLME REZ./370 (SERVİS)55W

4055016424

4055157566



IF THE PRODUCTION YEAR<2006

(Before Multi-socket products), the followings resistance codes will be ordered.

For electronic models	
ARA BOL. REZ./640–540(MULTI ONCESI)55W GR	32006039
ARA BOLREZ/465–565–570(MUL. ÖNCESI)55W GR	32006040
For mechanic models	
ARA BOL.REZ/640M-540M(MULTI ONCESI)55W GR	4055016432
ARA BOLREZ/465M-565M(MULTI ONCESI)55W GR	4055016416

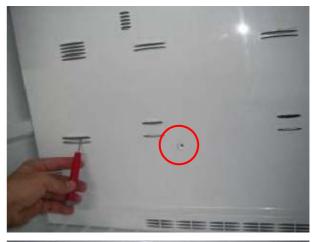
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Folldowing steps:

 Remove the ice matic group.
Then unscrew the three screws which are fixing the ice Matic holder and remove it.

Remove the drain pan plug. Unscrew the screw fixing the freezer multiflow cover



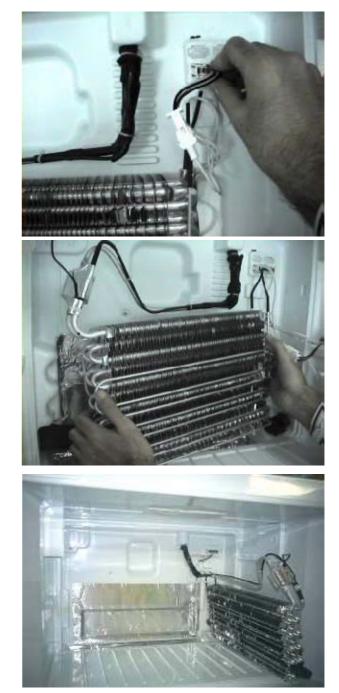


Unscrew the screws which are fixing the air duct group



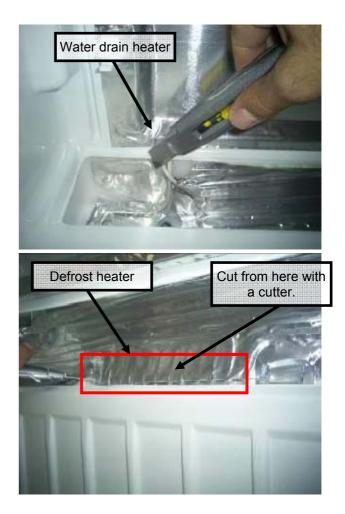
2. Disconnect to evaporator connector. (blue connector)Remove the evaporator by pulling forward in a horizantal direction.Do not push it up or down. You may broke the fixing plastics.

3. As shown in the figure,Remove the finevap to the side carefully.



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4. Cut the water drain heater with a cutter as shown in the figure.



- 5. Take apart the cutted heater from the product.
- 6. Tape the heater to the pan which stays in the air channel with an aluminium bant.



- 7. Follow the below steps:
 - Take apart the adhesive protection from the heater.(from the shown section)(picture10)
 - Place the heater to the air duct.
 - Take apart the whole adhesive protection from the heater and then tape the heater to the pan regularly.
 - Place the water drain heater to the hole.



8. Control the air duct with a mirror if not open or close.



9. Place the finevap to the its place and connect the evaporator connector.

10. After all steps, close the freezer covers.

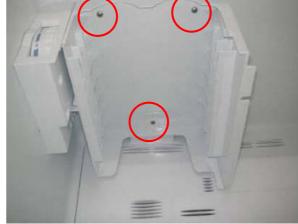
Unscrew the screws which are fixing the air duct group

Screw the screw fixing the freezer multiflow cover.

Screw the three screws which are fixing the ice Matic

holder





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