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EN

MICROWAVE
OVEN MID
GRILL

Edition: 2010/10

CAUTION

CAUTION MICROWAVE RADIATION

Personnel should not be exposed to the microwave energy which may radiate from the magnetron or other microwave generating devices if it is improperly used or connected. All input and output microwave connections, waveguides, flanges and gaskets must be secured. Never operate the device without a microwave energy absorbing load attached.

Never look into an open waveguide or antenna while the device is energised.

SERVICE MANUAL

MICROWAVE OVEN

GENERAL IMPORTANT INFORMATION

This Manual has been prepared to provide Service Engineers with Operation and Service Information.

It is recommended that service engineers carefully study the entire text of this manual, so they will be qualified to render satisfactory customer service.

WARNING

Note: The parts marked "*" are used at voltage more than 250V. (Parts List)

WARNING

Never operate the oven until the following points are ensured.

- (A) The door is tightly closed.
- (B) The door and oven hinges are not defective.
- (C) The door packing is not damaged.
- (D) The door is not deformed or warped.
- (E) There is not any other visible damage with the oven.

Servicing and repair work must be carried out only by trained Service Engineers.

All the parts marked "*" on parts list are used at voltages more than 250V.

Removal of the outer wrap gives access to potentials above 250V.

All the parts marked "Δ" on the parts list may cause undue microwave exposure, by themselves, or when they are damaged, loosened or removed.

SERVICING

WARNING TO SERVICE PERSONNEL

GB Microwave ovens contain circuitry capable of producing very high voltage and current. Contact with the following parts will result in electrocution High voltage capacitor, High Voltage transformer, Magnetron, High voltage rectifier assembly, High voltage wires.

REMEMBER TO CHECK 3D

- 1) Disconnect the supply.
- 2) Door opened, and wedged open.
- 3) Discharge high voltage capacitor.

WARNING AGAINST THE CHARGE OF THE HIGH-VOLTAGE CAPACITOR

The high-voltage capacitor remains charged about 60 seconds after the oven has been switched off. Wait for 60 seconds and then short-circuit the connection of the high-voltage capacitor (that is, of the connecting lead of the high-voltage rectifier) against the chassis with the use of an insulated screwdriver.

It is recommended that wherever possible fault-finding is carried out with the supply disconnected. It may in, some cases, be necessary to connect the supply after the outer case has been removed, in this event carry out 3D checks and then disconnect the leads to the primary of the power transformer. Ensure that these leads remain isolated from other components and the oven chassis. (Use insulation tape if necessary.) When the testing is completed carry out 3D checks and reconnect the leads to the primary of the power transformer.

REMEMBER TO CHECK 4R

- 1) Reconnect all leads removed from components during testing.
- 2) Replace the outer case (cabinet).
- 3) Reconnect the supply.
- 4) Run the oven. Check all functions.

Microwave ovens should not be run empty. To test for the presence of microwave energy within a cavity, place a cup of cold water on the oven turntable, close the door and set the power to HIGH and set the microwave timer for two (2) minutes. When the two minutes has elapsed (timer at zero) carefully check that the water is now hot. If the water remains cold carry out 3D checks and re-examine the connections to the component being tested.




























When all service work is completed, and the oven is fully assembled, the microwave power output should be checked and a microwave leakage test carried out.

When troubleshooting the microwave oven, it is helpful to follow the Sequence of Operation in performing the checks. Many of the possible causes of trouble will require that a specific test be performed. These tests are given a procedure letter which will be found in the "Test Procedure" section.

IMPORTANT: If the oven becomes inoperative because of a blown fuse F1 in the monitored latch switch - monitor switch - circuit, check the monitored latch switch and monitor switch and before replacing the fuse F1.

PRODUCT SPECIFICATIONS

SPECIFICATION

ITEM	DESCRIPTION																																				
Power Requirements	230 Volts(EU)/230-240 Volts(UK) 50 Hertz Single phase, 3 wire earthed																																				
Power Consumption	<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th></th> <th style="text-align: center;">EU</th> <th style="text-align: center;">UK</th> </tr> </thead> <tbody> <tr> <td>Microwave cooking</td> <td style="text-align: center;">1.55kW Approx. 7A</td> <td style="text-align: center;">1.55/7</td> </tr> <tr> <td>Grill cooking</td> <td style="text-align: center;">1.0kW Approx. 4.3A</td> <td style="text-align: center;">1.0/4.3</td> </tr> <tr> <td>Dual cooking</td> <td style="text-align: center;">2.5kW Approx. 11A</td> <td style="text-align: center;">2.5/11</td> </tr> </tbody> </table>		EU	UK	Microwave cooking	1.55kW Approx. 7A	1.55/7	Grill cooking	1.0kW Approx. 4.3A	1.0/4.3	Dual cooking	2.5kW Approx. 11A	2.5/11																								
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Power Output	900W watts nominal of RF microwave energy (measured by way of IEC 60705) Operating frequency of 2450 MHz																																				
Grill heating element Power Output	1000 W																																				
Case Dimensions	Width 592mm Height 388/460mm Depth 437mm																																				
Cooking Cavity Dimensions	Width 342mm Height 207mm Depth 368mm																																				
Turntable diameter	325mm																																				
Control Complement	<p>Clock (1.00-12.59 or 0.00-23.59) - 12HR or 24HR setting Timer (0-99 minutes 90 seconds) Microwave Power for Variable Cooking Repetition Rate;</p> <p>100P..... Full power throughout the cooking time 70P..... approx. 70% of Full Power 50P..... approx. 50% of Full Power 30P..... approx. 30% of Full Power 10P..... approx. 10% of Full Power</p> <table style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="text-align: center;"></td> <td>Grill</td> <td style="text-align: right;">2</td> <td>AUTO COOK indicators</td> </tr> <tr> <td style="text-align: center;"></td> <td>Microwave</td> <td style="text-align: right;">3</td> <td>AUTO COOK button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Dual</td> <td style="text-align: right;">4</td> <td>AUTO DEFROST button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Clock</td> <td style="text-align: right;">5</td> <td>POWER LEVEL button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Cooking stages</td> <td style="text-align: right;">6</td> <td>GRILL button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Plus/Minus</td> <td style="text-align: right;">7</td> <td>TIMER/WEIGHT knob</td> </tr> <tr> <td style="text-align: center;"></td> <td>Auto defrost bread</td> <td style="text-align: right;">8</td> <td>START/QUICK button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Auto defrost</td> <td style="text-align: right;">9</td> <td>STOP button</td> </tr> <tr> <td style="text-align: center;"></td> <td>Weight</td> <td style="text-align: right;">10</td> <td>DOOR OPENING button</td> </tr> </tbody> </table>		Grill	2	AUTO COOK indicators		Microwave	3	AUTO COOK button		Dual	4	AUTO DEFROST button		Clock	5	POWER LEVEL button		Cooking stages	6	GRILL button		Plus/Minus	7	TIMER/WEIGHT knob		Auto defrost bread	8	START/QUICK button		Auto defrost	9	STOP button		Weight	10	DOOR OPENING button
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	Weight	10	DOOR OPENING button																																		
Net Weight	Approx. 21 kg																																				

GENERAL INFORMATION

WARNING

THIS APPLIANCE MUST BE EARTHED

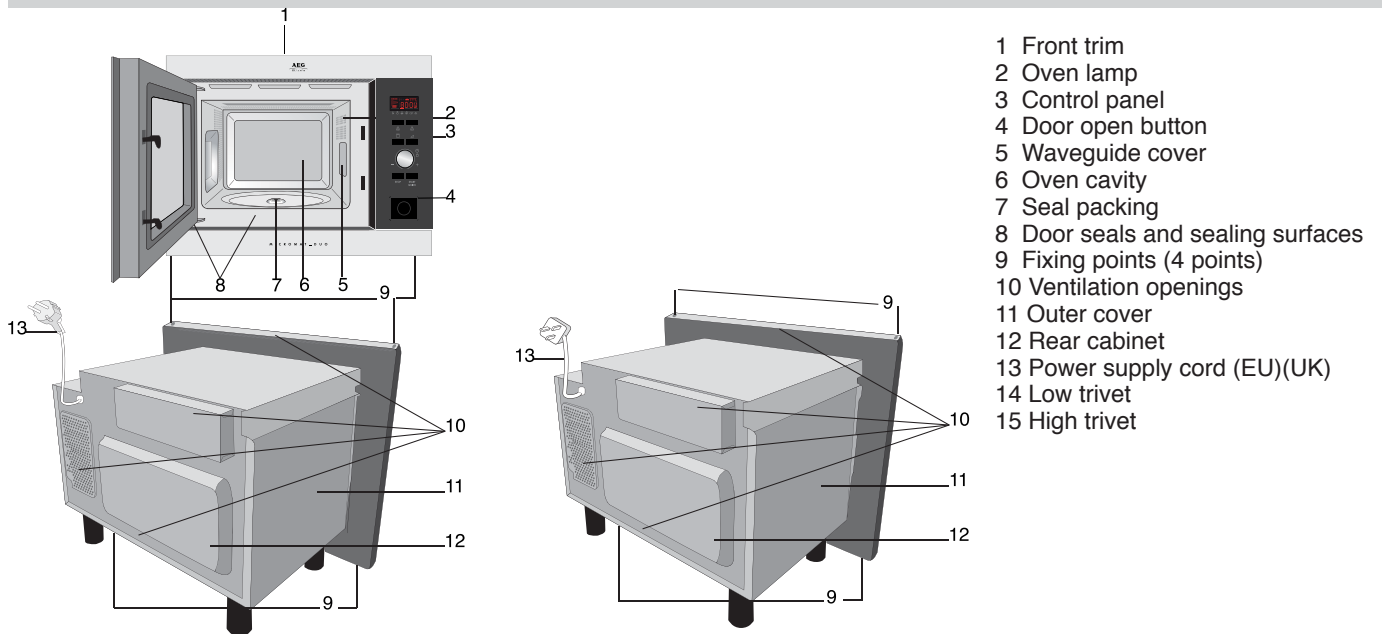
IMPORTANT

THE WIRES IN THIS MAINS LEAD ARE COLOURED IN ACCORDANCE WITH THE FOLLOWING CODE:

GREEN-AND-YELLOW	: EARTH
BLUE	: NEUTRAL
BROWN	: LIVE

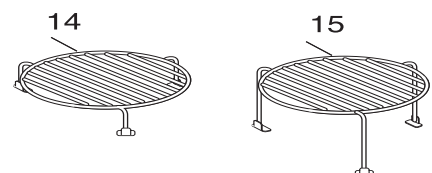
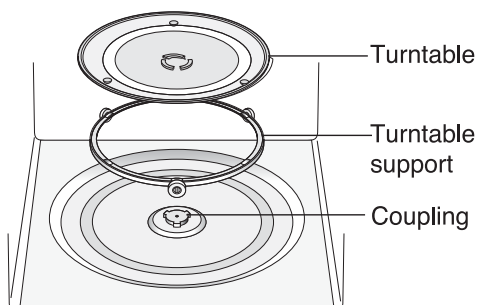
As part of our policy of continuous improvement, we reserve the right to alter design and specifications without notice

APPEARANCE VIEW



1. Place the turntable support in the centre of the oven floor so that it can freely rotate around the coupling.
2. Place the turntable onto the turntable support so that it locates firmly into the coupling.

Turntable support system












APPEARANCE VIEW

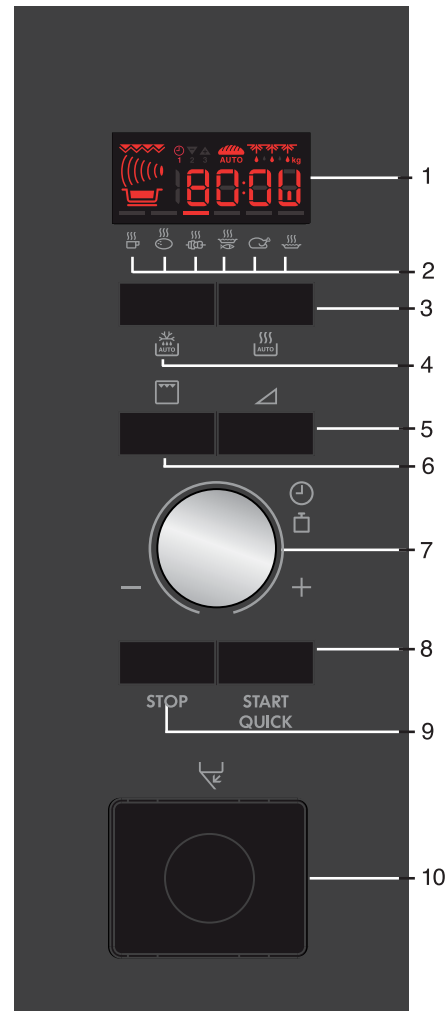
CONTROL PANEL

Control panel

1 Digital display indicators

-  Grill
-  Microwave
-  Dual
-  Clock
-  Cooking stages
-  Plus/Minus
-  Auto defrost bread
-  Auto defrost
-  Weight

- 2 AUTO COOK indicators
- 3 AUTO COOK button
- 4 AUTO DEFROST button
- 5 POWER LEVEL button
- 6 GRILL button
- 7 TIMER/WEIGHT knob
- 8 START/QUICK button
- 9 STOP button
- 10 DOOR OPENING button



OPERATION SEQUENCE

OFF CONDITION

Closing the door activates the door interlock switch (monitored latch switch).

IMPORTANT

When the oven door is closed, the monitor switch contacts COM - NC must be open.

When the microwave oven is plugged in a wall outlet (230V (EU) / 230-240V (UK) 50Hz), the noise filter is energised.

Figure 0-1 on page 26

NOTE: When the oven door is opened, the oven lamp comes on at this time.

MICROWAVE COOKING CONDITION

HIGH COOKING

Enter a desired cooking time by rotating the time/weight knob and start the oven by touching the START button.

Figure 0-2 on page 26

CONNECTED COMPONENTS RELAY

Oven lamp, Turntable motor	RY1
Power transformer	RY3
Fan Motor	RY4

OPERATION SEQUENCE

1. The line voltage is supplied to the primary winding of the power transformer. The voltage is converted to about 3.3 volts A.C. output on the filament winding and high voltage of approximately 2000 volts A.C. on the secondary winding.
2. The filament winding voltage (3.3 volts) heats the magnetron filament and the high voltage (2000 volts) is sent to the voltage doubling circuit, where it is doubled to negative voltage of approximately 4000 volts D.C..
3. The 2450 MHz microwave energy produced in the magnetron generates a wave length of 12.24 cm. This energy is channelled through the waveguide (transport channel) into the oven cavity, where the food is placed to be cooked.
4. When the cooking time is up, a single tone is heard and the relays RY1 + RY3 + RY4 go back to their home position. The circuits to the oven lamp, power transformer, fan motor and turntable motor are cut off.
5. When the door is opened during a cook cycle, the switches come to the following condition.

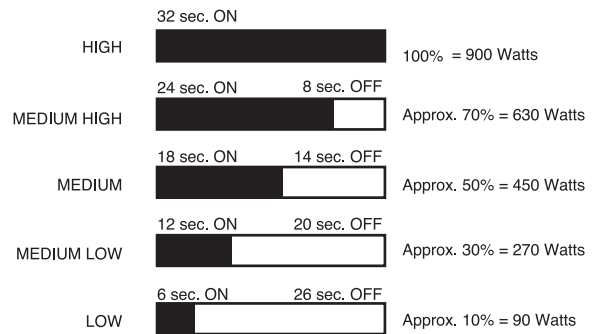
		CONDITION	
SWITCH	CONTACT	DURING COOKING	DOOR OPEN (NO COOKING)
Monitor switch	COM-NC	Open	Closed
	COM-NO	Closed	Open
Monitored latch switch	COM-NO	Closed	Open
Stop switch	COM-NO	Closed	Open

The circuits to the power transformer, fan motor and turntable motor are cut off when the monitored latch switch is opened. The oven lamp remains on even if the oven door is opened after the cooking cycle has been interrupted, because the relay RY1 stays closed. Shown in the display is the remaining time.

6. **MONITOR SWITCH CIRCUIT**
The monitor switch (SW2) is mechanically controlled by oven door, and monitors the operation of the monitored latch switch (SW1)
 - 6-1 When the oven door is opened during or after the cycle of cooking program, the monitored latch switch (SW1), and stop switch (SW3) must open their contacts first. After that the contacts (COM - NC) of the monitor switch (SW2) will close.
 - 6-2 When the oven door is closed, the contacts (COM - NC) of the monitor switch (SW2) must be opened first. After that the contacts of the monitored latch switch (SW1) and stop switch (SW3) are closed.
 - 6-3 When the oven door is opened and the contacts of the monitored latch switch (SW1) remain closed, the fuse (F1) F8A will blow, because the monitor switch is closed and a short circuit is caused.

MEDIUM HIGH, MEDIUM, MEDIUM LOW, LOW COOKING

When the microwave oven is preset for variable cooking power, the line voltage is supplied to the power transformer intermittently within a 32-second time base through the vari contact. The following levels of microwave power are given. SETTING



NOTE: The ON/OFF time ratio does not exactly correspond to the percentage of microwave power, because approx. 3 seconds are needed for heating up the magnetron filament.

GRILL COOKING CONDITION

TOP GRILL (Figure 0-3) on the page 27

In this condition the food is cooked by grill heating element energy. Enter the desired cooking time by rotating the "TIME/WEIGHT" knob select "GRILL MODE" by pressing the "GRILL" button and start the oven by touching the "START" button. The following operations occur:

1. The numbers on the display start the count down to zero.
2. The oven lamp, cooling fan motor and turntable motor are energized.
3. The relay RY2 is energized and the main supply voltage is applied to the top grill heater.
4. Now the food is cooked by the top grill heater.

DUAL COOKING CONDITION MICROWAVE AND GRILL

Function sequence figure: 0-4 on page 27

Enter desired Program cooking time by rotating the "TIME/WEIGHT" knob and select dual mode by pressing the GRILL mode button x 2 = DUAL (medium low microwave power); x 3 = DUAL (medium microwave power); x 4 = DUAL (medium high microwave power). Start the oven by touching the "START" button. The following operations occur:

1. The numbers on the display start the count down to zero.
2. The oven lamp, cooling fan motor and turntable motor are energized.
3. Relay RY2 is energized the main supply voltage is applied to the top grill heater.
4. Relay RY3 is energized energy is generated by the magnetron.
5. Now the food is cooked by microwave and top grill simultaneously.

FUNCTION OF IMPORTANT COMPONENTS

DOOR OPEN MECHANISM

The door can be opened by pushing the door open button.

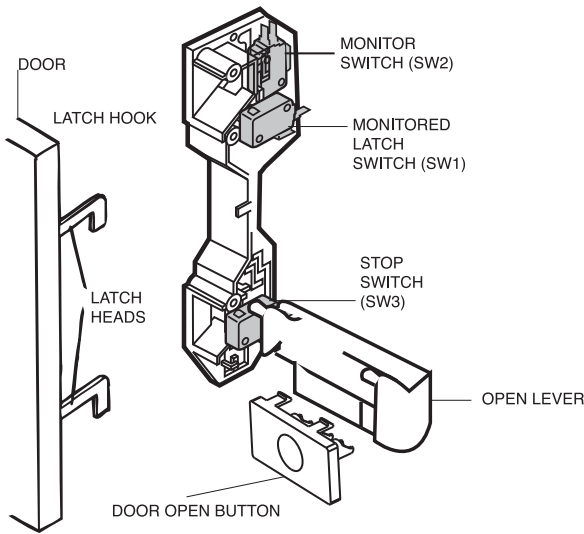


Figure D-1. Door Open Mechanism

MONITORED LATCH SWITCH (SW1)

1. When the oven door is closed, the contacts (COM - NO) must be closed.
2. When the oven door is opened, the contacts (COM - NO) must be opened.

MONITOR SWITCH (SW2)

1. When the oven door is closed, the contacts (COM - NC) must be opened.
2. When the oven door is opened, the contacts (COM - NC) must be closed.
3. If the oven door is opened and the contacts (COM - NO) of the monitored latch switch (SW1) fail to open, fuse F8A blows simultaneously with closing the contacts (COM - NC) of the monitor switch (SW2).

STOP SWITCH (SW3)

1. When the oven door is closed, the contacts (COM - NO) must be closed.
2. When the oven door is opened, the contacts (COM - NO) must be opened.

CAUTION: BEFORE REPLACING A BLOWN FUSE (F1) TEST THE MONITORED LATCH SWITCH (SW1) AND MONITOR SWITCH (SW2) FOR PROPER OPERATION. (REFER TO CHAPTER "TEST PROCEDURE".)

THERMAL CUT-OUT 150°C TC01 (OVEN)

The thermal cut-out located on the top of the oven cavity is designed to prevent damage to the oven if the foods in the oven catch fire due to over heating produced by improper setting of cook time or failure of control unit. Under normal operation, the oven thermal cut-out remains closed. However, when abnormally high temperatures are reached within the oven cavity, the oven thermal cut-out will open at 145°C, causing the oven to shut down. The defective thermal cut-out must be replaced with a new one.

THERMAL CUT-OUT 125°C TC02 (MG)

This thermal cut-out protects the magnetron against overheat.

If the temperature goes up higher than 125°C because the fan motor is interrupted or the ventilation openings are blocked, the thermal cut-out TC02 will open and line voltage to the high voltage transformer T will cut off and operation of the magnetron MG will be stopped. The defective thermal cut-out must be replaced with a new one.

TURNTABLE MOTOR

The turntable motor drives the turntable roller assembly to rotate the turntable.

FAN MOTOR

The fan motor drives a blade which draws external cool air. This cool air is directed through the air vanes surrounding the magnetron and cools the magnetron. This air flows through the oven cavity to remove steam and vapors given off from the heating foods. It is then vented through the exhaust air vents at the front of oven cavity.

NOISE FILTER

The noise filter prevents the radio frequency interference that might flow back in the power circuit.

TEST PROCEDURES

PROCEDURE LETTER

COMPONENT TEST

A

MAGNETRON TEST

NEVER TOUCH ANY PART IN THE CIRCUIT WITH YOUR HAND OR AN INSULATED TOOL WHILE THE OVEN IS IN OPERATION.

CARRY OUT 3D CHECK

Isolate the magnetron from high voltage circuit by removing all leads connected to the filament terminal.

To test for an open circuit filament use an ohmmeter to make a continuity test between the magnetron filament terminals, the meter should show a reading of less than 1 ohm.

To test for a short circuit filament to anode condition, connect ohmmeter between one of the filament terminals and the case of the magnetron (ground). This test should be indicated an infinite resistance. If a low or zero resistance reading is obtained then the magnetron should be replaced.

MICROWAVE OUTPUT POWER (IEC-60705-1988)

The following test procedure should be carried out with the microwave oven in a fully assembled condition (outer case fitted). Microwave output power from the magnetron can be measured by way of IEC 60705. To measure the microwave output power in the microwave oven, the relation of calorie and watt is used. When P(W) heating works for t(second), approximately $P \times t / 4.187$ calorie is generated. On the other hand, if the temperature of the water with V(ml) rises ΔT ($^{\circ}\text{C}$) during this microwave heating period, the calorie of the water is $V \times \Delta T$.

The formula is as follows;

$$P \times t / 4.187 = V \times \Delta T \quad P (W) = 4.187 \times V \times \Delta T / t$$

Our condition for water load is as follows:

Room temperature.....around 20°C Power supply Voltage.....Rated voltage
Water load.....1000 g Initial temperature..... $10 \pm 2^{\circ}\text{C}$ Heating time.... $47 + 3 = 50$ sec.
 $P = 90 \times \Delta T$

Measuring condition:

1. Container
The water container must be a cylindrical borosilicate glass vessel having a maximum material thickness of 3 mm and an outside diameter of approximately 190 mm.
2. Temperature of the oven and vessel
The oven and the empty vessel are at ambient temperature prior to the start of the test.
3. Temperature of the water
The initial temperature of the water is $(10 \pm 2)^{\circ}\text{C}$.
4. Select the initial and final water temperature so that the maximum difference between the final water temperature and the ambient temperature is 5K.
5. Select stirring devices and measuring instruments in order to minimize addition or removal of heat.
6. The graduation of the thermometer must be scaled by 0.1°C at minimum and an accurate thermometer.
7. The water load must be (1000 ± 5) g.
8. "t" is measured while the microwave generator is operating at full power. Magnetron filament heat-up time is not included.

NOTE: The operation time of the microwave oven is "t + 3" sec. 3 seconds are needed for magnetron filament heat-up time.

Measuring method:

1. Measure the initial temperature of the water before the water is added to the vessel.
(Example: The initial temperature $T_1 = 11^{\circ}\text{C}$)
2. Add the 1 litre water to the vessel.
3. Place the load on the centre of the turntable.
4. Operate the microwave oven at HIGH for the temperature of the water rises by a value ΔT of (10 ± 2) K.
5. Stir the water to equalize temperature throughout the vessel.

TEST PROCEDURES

PROCEDURE
LETTER

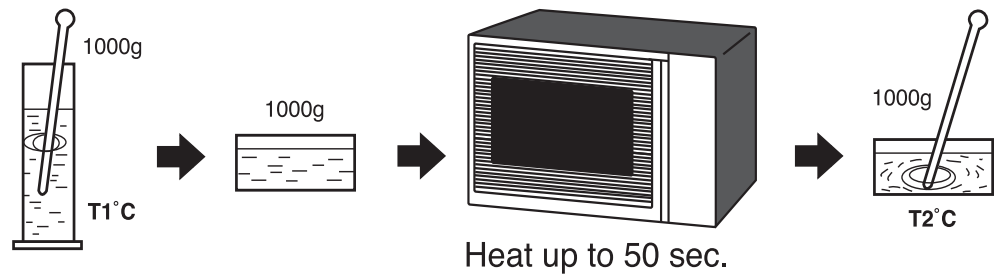
COMPONENT TEST

6. Measure the final water temperature. (Example: The final temperature $T_2 = 21^\circ\text{C}$)
7. Calculate the microwave power output P in watts from above formula.

Initial temperature	$T_1 = 11^\circ\text{C}$
Temperature after $(47 + 3) = 50$ sec.....	$T_2 = 21^\circ\text{C}$
Temperature difference Cold-Warm($T_2 - T_1$)	$\Delta T = 10^\circ\text{C}$
Measured output power	
The equation is " $P = 90 \times \Delta T$ "	$P = 90 \times 10^\circ\text{C} = 900\text{Watts}$

JUDGEMENT: The measured output power should be at least $\pm 15\%$ of the rated output power.

CAUTION: 1°C CORRESPONDS TO 80 WATTS. REPEAT MEASUREMENT IF THE POWER IS INSUFFICIENT.



B

POWER TRANSFORMER TEST

WARNING: High voltages and large currents are present at the secondary winding and filament winding of the power transformer. It is very dangerous to work near this part when the oven is on. NEVER make any voltage measurements of the high-voltage circuits, including the magnetron filament.

CARRY OUT 3D CHECKS

Disconnect the leads to the primary winding of the power transformer. Disconnect the filament and secondary winding connections from the rest of the HV circuitry. Using an ohmmeter, set on a low range, it is possible to check the continuity of all three windings. The following readings should be obtained:-

- a. Primary winding 2 ohms approximately
- b. Secondary winding 175 ohms approximately
- c. Filament winding less than 1 ohm

If the reading obtained are not as stated above, then the power transformer is probably faulty and should be replaced.

CARRY OUT 4R CHECKS

TEST PROCEDURES

**PROCEDURE
LETTER**

COMPONENT TEST

C HIGH VOLTAGE RECTIFIER ASSEMBLY TEST

CARRY OUT 3D CHECKS.

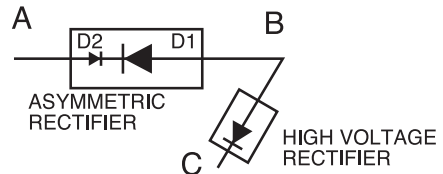
Isolate the high voltage rectifier assembly from the HV circuit. The high voltage rectifier can be tested using an ohmmeter set to its highest range. Connect the ohmmeter across the terminal B+C of the high voltage rectifier and note the reading obtained. Reverse the meter leads and note this second reading.

The normal resistance is infinite in one direction and more than 100 kΩ in the other direction.

CARRY OUT 4R CHECKS

ASYMMETRIC RECTIFIER TEST

CARRY OUT 3D CHECKS.



Isolate the high voltage rectifier assembly from the HV circuit. The asymmetric rectifier can be tested using an ohmmeter set to its highest range across the terminals A+B of the asymmetric rectifier and note the reading obtained. Reverse the meter leads and note this second reading. If an open circuit is indicated in both direction then the asymmetric rectifier is good. If an asymmetric rectifier is shorted in either direction, then the asymmetric rectifier is probably faulty and must be replaced with high voltage rectifier. When the asymmetric rectifier is defective, check whether magnetron, high voltage rectifier, high voltage wire or filament winding of the power transformer is shorted.

CARRY OUT 4R CHECKS

NOTE: FOR MEASUREMENT OF THE RESISTANCE OF THE RECTIFIER, THE BATTERIES OF THE MEASURING INSTRUMENT MUST HAVE A VOLTAGE OF AT LEAST 6 VOLTS, BECAUSE OTHERWISE AN INFINITE RESISTANCE MIGHT BE SHOWN IN BOTH DIRECTIONS.

D HIGH VOLTAGE CAPACITOR TEST

CARRY OUT 3D CHECKS

- A. Isolate the high voltage capacitor from the circuit.
- B. Continuity check must be carried out with measuring instrument which is set to the highest resistance range.
- C. A normal capacitor shows continuity for a short time (kick) and then a resistance of about 10 MΩ after it has been charged.
- D. A short-circuited capacitor shows continuity all the time.
- E. An open capacitor constantly shows a resistance about 10 MΩ because of its internal 10 MΩ resistance.
- F. When the internal wire is opened in the high voltage capacitor, the capacitor shows an infinite resistance.
- G. The resistance across all the terminals and the chassis must be infinite when the capacitor is normal.

If incorrect reading are obtained, the high voltage capacitor must be replace

E SWITCH TEST

CARRY OUT 3D CHECK

Isolate the switch to be tested and using an ohmmeter check between the terminals as described in the following table.

Table: Terminal Connection of Switch

Plunger Operation	COM to NO	COM to NC
Released	Open circuit	Short circuit
Depressed	Short circuit	Open Circuit

COM; Common terminal
NO; Normally open terminal
NC; Normally open terminal

If incorrect readings are obtained, replace the switch.

CARRY OUT 4R CHECKS.

TEST PROCEDURES

**PROCEDURE
LETTER**

COMPONENT TEST

F THERMAL CUT OUT TEST

CARRY OUT 3D CHECKS

Disconnect the leads from the terminals of the thermal cut-out. Then using an ohmmeter, make a continuity test across the two terminals as described in the below.

CARRY OUT 4R CHECKS

Table: Thermal Cut-out Test

Parts Name	Temperature of "ON" condition (closed circuit). (°C)	Temperature of "OFF" condition (open circuit). (°C)	Indication of ohmmeter (When room temperature is approx. 20°C.)
Thermal cut-out 150°C TC01	Below 130°C	Above 150°C	Closed circuit
Thermal cut-out 125°C TC02	This is not resetable type	Above 125°C	Closed circuit

If incorrect readings are obtained, replace the thermal cut-out.

An open circuit thermal cut-out (MG) TC02 indicates that the magnetron has overheated, this may be due to restricted ventilation, cooling fan failure.

An open circuit thermal cut-out (OVEN) TC01 indicates that the oven cavity has overheated, this may be due to no load operation.

G BLOWN FUSE F20A (F1)

CARRY OUT 3D CHECKS.

If the fuse F20A is blown, there could be a shorts or a ground in electrical parts or wire harness. Check them and replace the defective parts or repair the wire harness.

CARRY OUT 4R CHECKS.

CAUTION: **Only replace fuse 20A with the correct value replacement.**

H BLOWN FUSE F8A (F2)

CARRY OUT 3D CHECKS.

If the fuse F8A (F2) is blown when the door is opened, check the primary latch switch, monitor switch and monitor resistor.

If the fuse F8A (F2) is blown by incorrect door switching replace the defective switch(es) and the fuse F8A (F2).

CARRY OUT 4R CHECKS.

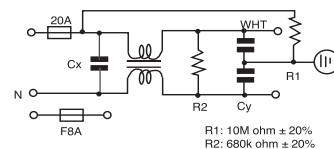
CAUTION: **Only replace fuse with the correct value replacement.**

I NOISE FILTER TEST

CARRY OUT 3D CHECKS

Disconnect the leads from the terminals of the noise filter.

Using an ohmmeter, check between the terminals as described in the following table.



L(min)	Cx ± 20%	Cy ± 20%
1.0mH	0.22µF	4700pF

MEASURING POINTS	INDICATION OF OHMMETER
Between N and L	Approx. 680 kΩ
Between terminal N and WHITE	Short circuit
Between terminal L and RED	Short circuit

If incorrect readings are obtained, replace the noise filter unit.

CARRY OUT 4R CHECKS

TEST PROCEDURES

PROCEDURE LETTER

COMPONENT TEST

J MOTOR WINDING TEST

CARRY OUT 3D CHECKS.

Disconnect the leads from the motor. Using an ohmmeter, check the resistance between the two terminals as described in the table below.

Table: Resistance of Motor

Motors	Resistance
Fan motor	Approximately 395 Ω
Turntable motor	Approximately 12 - 15 k Ω

If incorrect readings are obtained, replace the motor.

CARRY OUT 4R CHECKS.

LIVE TEST FOR MOTOR WINDING

CAUTION: The following procedure requires the oven to be connected to the supply and should only be used if the relevant "cold" checks for the motor under test are inconclusive.

1. CARRY OUT 3D CHECKS.
2. Disconnect the leads from the primary of the high voltage transformer. Make sure that the leads remain isolated from other oven components and chassis (Use insulation tape if necessary.)
3. Connect the voltmeter, set to 250V AC, across the motor terminals. (Refer to the relevant motor test procedure or pictorial diagram for the correct terminal numbers.)
4. Arrange the meter in a position where it can be read during the test.
(Do not touch the meter, meter leads or oven circuitry while the oven is active.)
5. Close the oven door.
6. Set the power level to 800W and set the relevant timer for about three (3) minutes.
7. Note the reading on the meter and carefully observe the motor under test to see if it is turning.
8. CARRY OUT 3D CHECKS.
9. Remove the test meter leads.
10. Reconnect the leads to the primary of the high voltage transformer.

If a reading of the line voltage was obtained (step 7) but the motor was not turning then it is faulty and should be replaced. If the meter indicated that the no supply was present then the winding to the motor should be O.K. Other circuit checks should be made, i.e. relays, switches.

K TOUCH CONTROL PANEL ASSEMBLY TEST

The touch control panel consists of circuits including semiconductors such as LSI, ICs, etc. Therefore, unlike conventional microwave ovens, proper maintenance can not be performed with only a voltmeter and ohmmeter.

In this service manual, the touch control panel assembly is in two units, Control unit and Switch Unit. Troubleshooting by unit replacement is described according to the symptoms indicated.

1. Switch ,NOTE: Check switch unit lead wire harness connection before replacement.
The following symptoms indicate a defective switch unit. Replace the switch unit.
 - a) When touching the keys, a certain key produces no signal at all.
 - b) When touching a key,two figures or more are displayed.
 - c) When touching the keys,sometimes a key produces no signal.
2. Control Unit
The following symptoms indicate a defective control unit. Before replacing the control unit, perform the switch unit test(Procedure L) to determine if control unit is faulty.
 - 2-1 In connection with keys.
 - a) When touching keys, a certain group of keys do not produce a signal.
 - b) When touching keys, no keys produce a signal.
 - 2-2.In connection with indicators.
 - a) At a certain digit, all or some dots do not light up.
 - b) At a certain digit, brightness is low.
 - c) Only one indicator does not light up.
 - d) The corresponding dots of all digits do not light up; or they continue to light up.
 - e) Wrong figure appears.
 - f) A certain group of indicators do not light up.
 - g) The figure of all digits flicker.
 - 2-3.Other possible problems caused by defective control unit.
 - a) Buzzer does not sound or continues to sound.
 - b) Clock does not operate properly.
 - c) Cooking is not possible.
 - d) No backlight behind display.
 - e) Dull backlight behind display.

TEST PROCEDURES

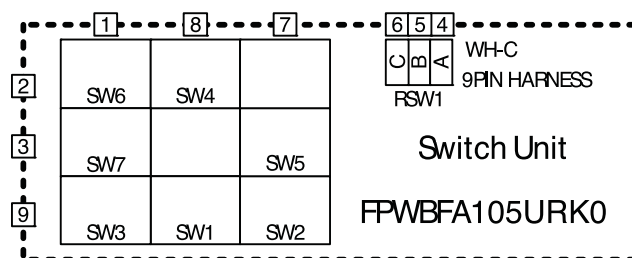
PROCEDURE LETTER

COMPONENT TEST

L SWITCH UNIT TEST

If the display fails to clear when the STOP key is depressed, first verify the lead wire harness is making good contact, verify that the stop switch operates properly; that is the contacts are closed when the door is closed and open when the door is open. If the stop switch is good, disconnect the lead wire harness that connects the switch unit to the control unit and make sure the stop switch is closed (either close the door or short the stop switch connector). Use the switch unit matrix indicated on the switch unit circuit and place a jumper wire between the pins that correspond to the STOP key making momentary contact. If the control unit responds by clearing with a beep the switch unit is faulty and must be replaced. If the control unit does not respond, it is a faulty and must be replaced. If a specific key does not respond, the above method may be used (after clearing the control unit) to determine if the control unit or switch unit is at fault.

SW	USAGE
1	Auto Cook
2	Auto Defrost
3	Power Level
4	Not Used
5	Grill Mode
6	Start / Quick
7	Stop



M RELAY TEST

Remove the outer case and check voltage between Pin No 1 and Pin No 3 of the 3 pin connector (A) on the control unit with an A.C. voltmeter. The meter should indicate rated voltage, if not check oven circuit.

RY1,RY2,RY3 and RY4 Relay Test

These relays are operated by D.C. voltage. Check voltage at the relay coil with a D.C. voltmeter during the microwave cooking operation, dual or grill cooking operation.

- DC. voltage indicated Defective relay.
- DC. voltage not indicated Check diode which is connected to the relay coil. If diode is good, control unit is defective.

RELAY SYMBOL	OPERATIONAL VOLTAGE	CONNECTED COMPONENTS
RY1	Approx. 12.0V D.C.	Oven lamp / Turntable motor
RY2	Approx. 12.0V D.C.	Heating element
RY3	Approx. 12.0V D.C.	High voltage transformer
RY4	Approx. 12.0V D.C.	Fan motor

CARRY OUT 4R CHECKS

N GRILL HEATING ELEMENT TEST

CARRY OUT 3D CHECKS.

Before carrying out the following tests make sure the heating element is cooled completely.

1. Resistance of heating element.

Disconnect the wire leads to the heating element to be tested. Using ohmmeter with low resistance range. Check the resistance across the terminals of the heating element as described in the following table.

Table: Resistance of heating element

Parts name	Resistance
Grill heating element (top)	Approximately 52-61Ω

2. Insulation resistance.

Disconnect the wire leads to the heating element to be tested. check the insulation resistance between the element terminal and cavity using 500V - 100MΩ insulation tester. The insulation resistance should be more than 10 MΩ in the cold element.

If the results of above test 1 and/or 2 are out of above specifications, the heating element is probably faulty and should be replaced.

CARRY OUT 4R CHECKS

TEST PROCEDURES

**PROCEDURE
LETTER**

COMPONENT TEST

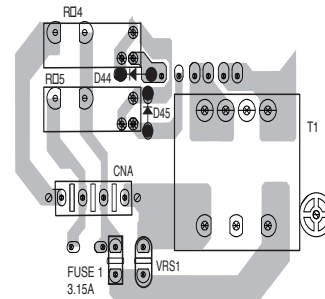
O PROCEDURES TO BE TAKEN WHEN THE FOIL PATTERN ON THE PRINTED WIRING BOARD (PWB) IS OPEN

To protect the electronic circuits, this model is provided with a 3.15A rated fuse (Fuse 1) to the input circuit on the PWB. If this fuse is open circuit, follow the troubleshooting guide given below for repair. Problem: POWER ON, indicator does not light up.

STEPS	OCCURRENCE	CAUSE OR CORRECTION
1	The rated AC voltage is not present between Pin No. 7 of the 4 pin connector (A)	Check supply voltage and oven power cord.
2	The rated AC voltage is not present at primary side of low voltage transformer.	Low voltage transformer or secondary circuit defective. check and repair. (CARRY OUT 3D CHECKS BEFORE REPAIR)
3	Fuse 1 (3.15A) open circuit	*Replace Fuse 1 (3.15A). (CARRY OUT 3D CHECKS BEFORE REPAIR)

NOTE: *At the time of making these repairs, make a visual inspection of the varistor. Check for burned damage. If any abnormal condition is detected, replace the defective parts.

CARRY OUT 4D CHECKS



CONTROL PANEL ASSEMBLY

OUTLINE OF CONTROL PANEL

The touch control section consists of the following units as shown in the touch control panel circuit.

- (1) Switch Unit
- (2) Control Unit

The principal functions of these units and the signals communicated among them are explained below.

Switch Unit

The switch unit is composed of a matrix, signals generated in the LSI are sent to the switch unit through P35, P36 and P37.

When a switch button is touched, a signal is completed through the switch unit and passed back to the LSI through P30, P31 and P32 to perform the function that was requested.

Control Unit

Control unit consists of LSI, power source circuit, relay circuit, back light circuit, synchronizing signal circuit, reset circuit, buzzer circuit, and indicator circuit.

1) LSI

This LSI controls the tact switch strobe signal, relay driving signal, for oven function and indicator signal.

2) Power Source Circuit

This circuit generates voltage necessary in the control unit.

Symbol	Voltage	Application
VC	-5.0V	LSI(IC1)

3) Synchronizing Signal Circuit

The power source synchronizing signal is available in order to compose a basic standard time in the clock circuit. It accompanies a very small error because it works on commercial frequency.

4) ACL Circuit

A circuit to generate a signals which resets the LSI to the initial state when power is supplied.

5) Buzzer Circuit

The buzzer is responsive to signals from the LSI to emit audible sounds (tact switch touch sound and completion sound).

6) Stop Switch

A switch to "tell" the LSI if the door is open or closed.

7) Relay Circuit

To drive the magnetron, fan motor, turntable motor, heating element and light the oven lamp.

8) Indicator Circuit

This circuit consists of 4-digits, 20-segments and 3-common electrodes using a Liquid Crystal Display.

9) Encoder

The encoder converts the signal generated by LSI into the pulse signal, and the pulse signal is returned to the LSI

10) Back Light Circuit

A circuit to drive the back light (Light emitting diodes LD1-LD6).

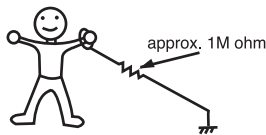
SERVICING

1. Precautions for Handling Electronic Components

This unit uses CMOS LSI in the integral part of the circuits. When handling these parts, the following precautions should be strictly followed. CMOS LSI have extremely high impedance at its input and output terminals. For this reason, it is easily influenced by the surrounding high voltage power source, static electricity charge in clothes, etc. and sometimes it is not fully protected by the built-in protection circuit.

In order to protect CMOS LSI.

- 1) When storing and transporting, thoroughly wrap them in aluminium foil. Also wrap all PW boards containing them in aluminium foil.
- 2) When soldering, ground the technician as shown in the figure and use grounded soldering iron and work table.



door sensing switch (on PWB) of the touch control panel with a jumper, which activates an operational state that is equivalent to the oven door being closed.

(2) Servicing the touch control panel with power supply from an external power source:

Disconnect the touch control panel completely from the oven, and short both ends of the door sensing switch (on PWB) of the touch control panel, which activates an operational state that is equivalent to the oven door being closed. Connect an external power source to the power input terminal of the touch control panel, then it is possible to check and repair the controls of the touch control panel.

3. Servicing Tools

Tools required to service the touch control panel assembly.

- 1) Soldering iron: 30W
(It is recommended to use a soldering iron with a grounding terminal.)
- 2) Oscilloscope: Single beam, frequency range: DC-10MHz type or more advanced model.
- 3) Others: Hand tools

4. Other Precautions

- 1) Before turning on the power source of the control unit, remove the aluminium foil applied for preventing static electricity.
- 2) Connect the connectors of the key unit to the control unit being sure that the lead wires are not twisted.
- 3) After aluminium foil is removed, be careful that abnormal voltage due to static electricity etc. is not applied to the input or output terminals.
- 4) Attach connectors, electrolytic capacitors, etc. to PWB, making sure that all connections are tight.
- 5) Be sure to use specified components where high precision is required.

2. Servicing of Touch Control Panel

We describe the procedures to permit servicing of the touch control panel of the microwave oven and the precautions you must take when doing so. To perform the servicing, power to the touch control panel is available either from the power line of the oven itself or from an external power source.

(1) Servicing the touch control panel with power line of the oven:

CAUTION:

THE HIGH VOLTAGE TRANSFORMER OF THE MICROWAVE OVEN IS STILL LIVE DURING SERVICING AND PRESENTS A HAZARD.

Therefore, before checking the performance of the touch control panel,

- 1) Disconnect the power supply cord, and then remove outer case.
- 2) Open the door and block it open.
- 3) Discharge high voltage capacitor.
- 4) Disconnect the leads to the primary of the power transformer.
- 5) Ensure that these leads remain isolated from other components and oven chassis by using insulation tape.
- 6) After that procedure, re-connect the power supply cord.
After checking the performance of the touch control panel,
 - 1) Disconnect the power supply cord.
 - 2) Open the door and block it open.
 - 3) Re-connect the leads to the primary of the power transformer.
 - 4) Re-install the outer case (cabinet).
 - 5) Re-connect the power supply cord after the outer case is installed.
 - 6) Run the oven and check all functions.

A. On some models, the power supply cord between the touch control panel and the oven itself is so short that the two can't be separated. For those models, check and repair all the controls (sensor-related ones included) of the touch control panel while keeping it connected to the oven.

B. On some models, the power supply cord between the touch control panel and the oven is long enough that they may be separated from each other. For those models, it is possible to check and repair the controls of the touch control panel while keeping it apart from the oven; in this case you must short both ends of the

PRECAUTIONS FOR USING LEAD-FREE SOLDER

1. Employing lead-free solder

The "Control, Switch, LED, and Relay PWB" of this model employ lead-free solder. This is indicated by the "LF" symbol printed on the PWB and in the service manual. The suffix letter indicates the alloy type of the solder.

Example:

LFa
Sn-Ag-Cu

Indicates lead-free solder of tin, silver and copper.

2. Using lead-free wire solder

When repairing a PWB with the "LF" symbol, only lead-free solder should be used. (Using normal tin/lead alloy solder may result in cold soldered joints and damage to printed patterns.)

As the melting point of lead-free solder is approximately 40°C higher than tin/lead alloy solder, it is recommended that a dedicated bit is used, and that the iron temperature is adjusted accordingly.

3. Soldering

As the melting point of lead-free solder (Sn-Ag-Cu) is higher and has poorer wettability, (flow), to prevent damage to the land of the PWB, extreme care should be taken not to leave the bit in contact with the PWB for an extended period of time. Remove the bit as soon as a good flow is achieved. The high content of tin in lead free solder will cause premature corrosion of the bit. To reduce wear on the bit, reduce the temperature or turn off the iron when it is not required.

Leaving different types of solder on the bit will cause contamination of the different alloys, which will alter their characteristics, making good soldering more difficult. It will be necessary to clean and replace bits more often when using lead-free solder. To reduce bit wear, care should be taken to clean the bit thoroughly after each use.

COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

WARNING: Avoid possible exposure to microwave energy. Please follow the instructions below before operating the oven.

1. CARRY OUT 3D CHECKS.
2. Make sure that a definite "click" can be heard when the microwave oven door is unlatched. (Hold the door in a closed position, then push the open button slowly. This causes the latch heads to rise, it is then possible to hear a "click" as the door switches operate.)
3. Visually check the door and cavity face plate for damage (dents, cracks, signs of arcing etc.).
2. Door hinges or latch hook is damaged.
3. The door seal is damaged.
4. The door is bent or warped.
5. There are defective parts in the door interlock system.
6. There are defective parts in the microwave generating and transmission assembly.
7. There is visible damage to the oven.

Carry out any remedial work that is necessary before operating the oven.

Do not operate the oven if any of the following conditions exist;

1. Door does not close firmly.

Do not operate the oven:

1. Without the RF gasket (Magnetron).
2. If the wave guide or oven cavity are not intact.
3. If the door is not closed.
4. If the outer case (cabinet) is not fitted.

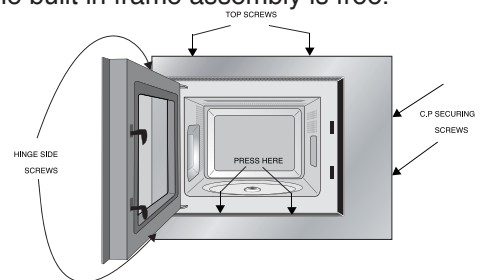
Please refer to 'OVEN PARTS, CABINET PARTS, DOOR PARTS', when carrying out any of the following removal procedures:

BUILT IN FRAME ASSEMBLY REMOVAL

To remove the built in frame assembly, proceed as follows.

1. Remove the four screws securing the frame assembly to the oven cavity, (two from the top and two from the hinge side).
2. Remove the two screws securing the frame assembly to the control panel frame (accessed from the back of the frame)..
3. Open the oven door fully.
4. Un-clip the built in frame assembly at the bottom.

5. Pull the built in frame assembly away from the cavity face
6. Now the built in frame assembly is free.



OUTER CASE REMOVAL

To remove the outer case, proceed as follows.

1. Disconnect oven from power supply.
2. Open door and wedge open.
3. Remove the three screws from the rear intake duct.
4. Slide the rear intake duct up and pull it away from the oven cavity.
5. Remove the screw from the exhaust duct, remove the exhaust duct.
6. Remove the screws from the rear(4), along the side edges(4 hinge side, 3 control panel side) and from the top(2 control panel side).

7. Slide the entire case back about 3cm to free it from the retaining clips on the cavity face plate.
8. Lift the entire case from the oven.
9. Discharge the H.V capacitor before carrying any further work.
10. Do not operate the oven with the outer case removed.

CAUTION: DISCHARGE HIGH VOLTAGE CAPACITOR BEFORE TOUCHING ANY OVEN COMPONENTS OR WIRING.

HIGH VOLTAGE COMPONENTS REMOVAL (HIGH VOLTAGE CAPACITOR AND HIGH VOLTAGE RECTIFIER ASSEMBLY)

To remove the components, proceed as follows.

1. CARRY OUT 3D CHECKS
2. Disconnect the filament lead of the high voltage transformer and the high voltage transformer secondary wire from the high voltage capacitor.
3. Disconnect the high voltage wire B from the magnetron.
4. Remove one (1) screw holding earth side terminal of the high voltage rectifier assembly.
5. Remove one (1) screw holding fan duct to the oven cavity rear plate.
6. Remove one (1) screw holding capacitor holder to the oven cavity rear plate.
7. Release the capacitor holder from the fan duct.

8. Remove the high voltage capacitor from the capacitor holder.
9. Disconnect the high voltage wire B and the high voltage rectifier assembly from the high voltage capacitor.
10. Disconnect the high voltage rectifier assembly from the high voltage wire B.
11. Now, the high voltage rectifier assembly and the high voltage capacitor should be free.

CAUTION: WHEN REPLACING HIGH VOLTAGE RECTIFIER ASSEMBLY, ENSURE THAT THE CATHODE (EARTH) CONNECTION IS SECURELY FIXED TO THE CAPACITOR.

COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

HIGH VOLTAGE TRANSFORMER REMOVAL

1. CARRY OUT 3D CHECKS
2. Disconnect the filament leads of the power transformer from high voltage capacitor and the magnetron.
3. Disconnect the H.V. secondary wire from the power transformer.
4. Disconnect the leads of the transformer primary.
5. Remove the two (2) screws holding the transformer to base plate.
6. Remove the transformer from the baseplate by sliding it away from the oven cavity and lifting it.
7. Now, the power transformer is free.

MAGNETRON REMOVAL

1. CARRY OUT 3D CHECKS.
2. Disconnect the H.V. wire B and filament lead of the transformer from the magnetron.
3. Remove the one (1) screw holding the chassis support to the magnetron.
4. Move the air intake duct to left.
5. Carefully remove three (3) screws holding the magnetron to the waveguide. When removing the screws hold the magnetron to prevent it from falling.
6. Remove the magnetron from the waveguide with care so the magnetron antenna is not hit by any metal object around the antenna.

CAUTION: WHEN REPLACING THE MAGNETRON, BE SURE THE R.F. GASKET IS IN PLACE AND THE MAGNETRON MOUNTING SCREWS ARE TIGHTENED SECURELY. ENSURE THE MAGNETRON WIRING IS REFITTED IN ACCORDANCE WITH THE PICTORIAL DIAGRAM ON PAGE 33 (FA&F).

CONTROL PANEL ASSEMBLY REMOVAL

1. CARRY OUT 3D CHECKS.
2. Disconnect the main wire harness from the control panel.
3. Remove the one (1) screw holding the control panel to the oven cavity.
4. Lift the control panel assembly and pull it forward. Now, the control panel assembly is free.

TURNTABLE MOTOR REMOVAL

1. Disconnect the oven from the power supply.
2. Remove the turntable motor cover by snipping off the material in four corners.
3. Where the corners have been snipped off bent corner areas flat. No sharp edge must be evident after removal of turntable motor cover.
4. Disconnect the wire leads from the turntable motor and remove the one (1) screw holding the turntable motor.
5. Turntable motor is now free.
6. After replacement use one (1) screw to fit the turntable motor cover.(LX-CZA001URE0)

REMOVAL

FAN MOTOR REPLACEMENT

1. CARRY OUT 3D CHECKS.
2. Remove the one (1) screw holding the noise filter to the chassis support.
3. Release the noise filter from the tabs of the fan duct.
4. Remove the one (1) screw holding the chassis support to the oven cavity front flange.
5. Remove one (1) screw holding the chassis support to the magnetron.
6. Remove the chassis support from the oven cavity.
7. Disconnect the wire leads from the fan duct.
8. Remove the one (1) screw holding the capacitor holder to the oven cavity back plate.
9. Release the tabs of the capacitor holder from the fan duct.
10. Remove the one (1) screw holding the fan duct to the oven cavity back plate.
11. Remove the fan duct from the oven.
12. Remove the fan blade from the fan motor shaft according to the following procedure.
 - 1) Hold the edge of the rotor of the fan motor by using a pair of groove joint pliers.

CAUTION:

Make sure that no swarf from the rotor enters the gap between the rotor & stator of the fan motor. Avoid touch the coil of the fan motor with the pliers as the coil may become cut or damaged. Avoid deforming the bracket whilst using the pliers.

- 2) Remove the fan blade assembly from the shaft of the fan motor by pulling and rotating the fan blade with your hand.

- 3) Now, the fan blade will be free.

CAUTION:

Do not reuse the removed fan blade as the fixing hole may be oversize.

12. Remove the two (2) screws holding the fan motor to the fan duct.
13. Now, the fan motor is free.

INSTALLATION

1. Install the fan motor to the fan duct with the two (2) screws.
2. Install the fan blade to the fan motor shaft according to the following procedure.
 - 1) Hold the centre of the bracket which supports the shaft of the fan motor on a flat table.
 - 2) Apply the screw lock tight into the hole (for shaft) of the fan blade.
 - 3) Install the fan blade to the shaft of fan motor by pushing the fan blade with a small, light weight, ball peen hammer or rubber mallet.

CAUTION:

Do not hit the fan blade when installing because the bracket may be deformed.

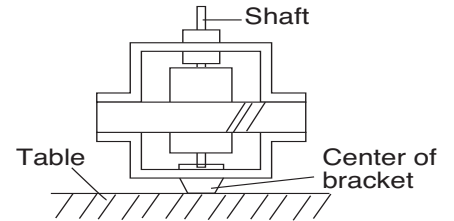
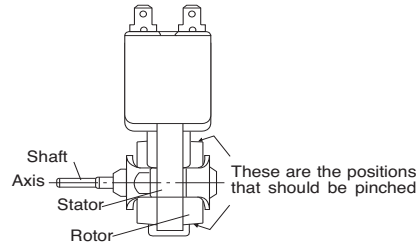
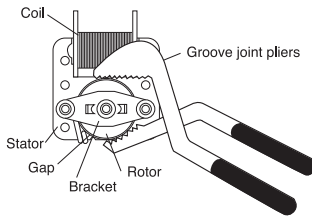
Make sure that the fan blade rotates smoothly after installation.

Make sure that the axis of the shaft is not slanted.

3. Insert the tabs of the capacitor holder to the fan duct.
4. Install the fan duct to the oven cavity back plate with the one (1) screw.

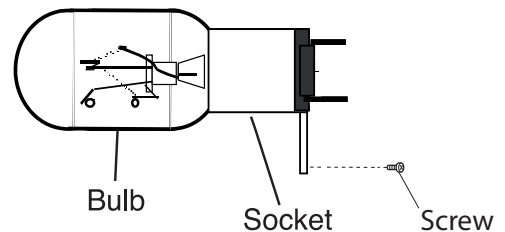
COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

5. Install the capacitor holder to the oven cavity back plate with the one (1) screw.
6. Re-install the chassis support to the cavity back plate with the one (1) screw.
7. re-fit one (1) screw to secure the chassis support to the magnetron.
8. Install the noise filter to the fan duct and the chassis support with the one (1) screw.
9. Re-connect the wire leads to the fan motor.



OVEN LAMP REMOVAL

1. CARRY OUT 3D CHECKS.
2. Disconnect the wire lead from the oven lamp
3. Lift up the oven lamp from the clips of the air intake duct.
4. Now, the oven lamp is free.



Oven lamp

POWER SUPPLY CORD REPLACEMENT

Removal

1. CARRY OUT 3D CHECKS.
2. Remove the one (1) screw holding the green/yellow wire to the cavity back plate.
3. Disconnect the leads of the power supply cord from the noise filter, referring to the Figure C-4(a).
4. Release the power supply cord from the rear cabinet.
5. Now, the power supply cord is free

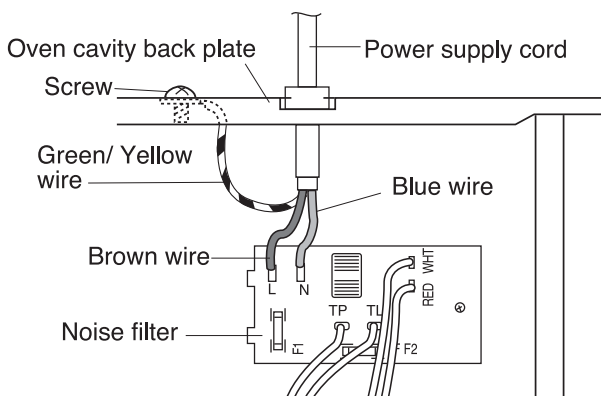


Figure C-4 (a) Replacement of Power Supply Cord

Re-install

1. Insert the moulding cord stopper of power supply cord into the square hole of the power angle, referring to the Figure C-4(b).
2. Install the earth wire lead of power supply cord to the oven cavity with one (1) screw and ensure that this screw is tight.
3. Connect the brown and blue wire leads of power supply cord to the noise filter correctly, referring to the Pictorial Diagram.

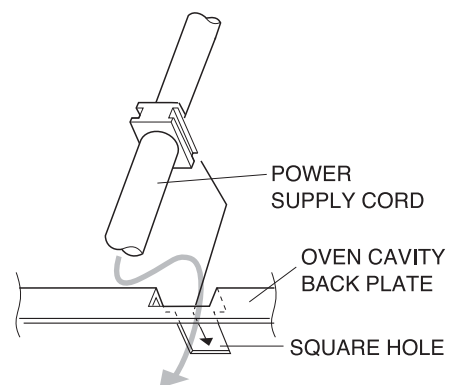


Figure C-4(b). Installation of Power Supply Cord

GRILL HEATING ELEMENT REMOVAL

1. CARRY OUT 3D CHECKS.
2. Remove the one (1) screw holding the exhaust duct to the oven cavity.
3. Remove the exhaust duct from the oven cavity.
4. remove the two (2) screws holding the two (2) terminals of the main wire harness to the grill heating element.
5. remove the two (2) screws holding the two (2) grill heater angles to the top of the oven cavity.
6. Remove the two (2) grill heater angles from the oven cavity.
7. remove the grill heating element from the top of the oven cavity.
8. Now the grill heating element is free.

COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

MONITORED LATCH SWITCH, MONITOR SWITCH AND STOP SWITCH REMOVAL

1. CARRY OUT 3D CHECKS.
2. Remove the control panel assembly referring to "CONTROL PANEL ASSEMBLY REMOVAL".
3. Disconnect the all leads from the switches.
4. Remove the two (2) screws holding the latch hook to the oven cavity.
5. Remove the latch hook.
6. Push the retaining tab slightly and remove the switch.

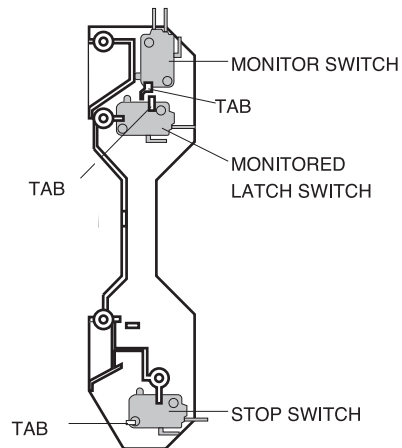


Figure C-2 Latch Switches

MONITORED LATCH SWITCH, MONITOR SWITCH AND STOP SWITCH ADJUSTMENT

If the monitored latch switch, stop switch and monitor switch do not operate properly due to a mis-adjustment, the following adjustment should be made.

1. CARRY OUT 3D CHECKS.
2. Loosen the two (2) screws holding the latch hook to the oven cavity front flange.
3. With the door closed, adjust the latch hook by moving it back and forward, or up and down. In and out play of the door allowed by the latch hook should be less than 0.5mm. The horizontal position of the latch hook should be placed where the monitor switch has activated with the door closed. The vertical position of the latch hook should be placed where the monitored latch switch and stop switch have activated with the door closed.
4. Secure the screws firmly.
5. Make sure of the monitored latch switch, stop switch and monitored switch operation. If those switches have not activated with the door closed, repeat step 1 - 4.

After adjustment, make sure of following:

1. in and out play of door remains less than 0.5mm when patches position. First check latch hook position, pushing and pulling upper position of the door toward the oven face. The results (play of the door) should be less then 0.5mm.

2. The contacts (COM-NO) of monitored latch switch and stop switch interrupt the circuit before the door can be opened.
3. The contacts (COM-NC) of the monitor switch close when door is opened.
4. Re-install outer case and check for microwave leakage around the door with an approved microwave survey meter. (Refer to Microwave Measurement procedure.)

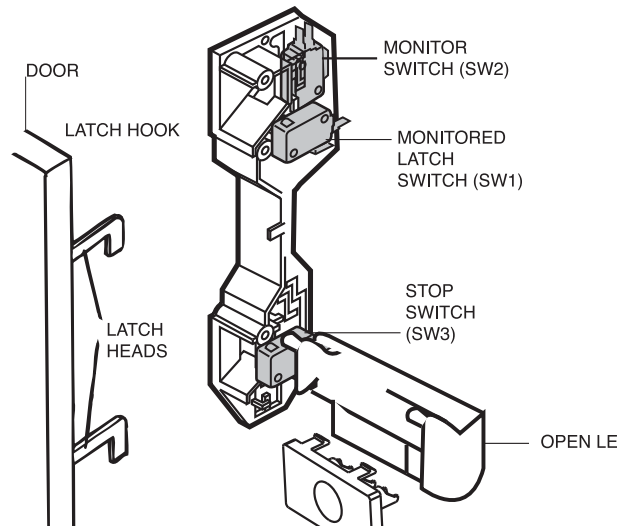


Figure C-3 Latch Switch Adjustments

COMPONENT REPLACEMENT AND ADJUSTMENT PROCEDURE

REMOVAL

1. Disconnect the power supply cord.
2. Open the door slightly and remove the built in frame assembly(Ref: to chapter built in frame assembly removal).
3. Remove the choke cover taking care not to break clips by inserting an iron plate (thickness of about 0.5mm) or flat type screw driver to the gap between the choke cover and door panel as shown Figure C-4 to free the engaged parts.
4. Release choke cover from door panel.
5. Now choke cover is free.

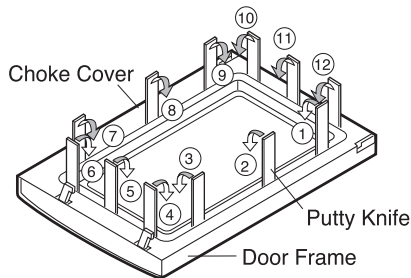


Figure C-4. Door Disassembly

6. Release two (2) pins of door panel from two (2) holes of upper and lower oven hinges by lifting up.
7. **Remove door assy by removing screws (4).**
8. Release door panel from tabs of door frame and remove door frame.
9. Now, door panel with inner sealer film is free.
10. Tear inner sealer film from door panel.
11. Now, door panel is free.
12. Slide latch head upward and remove it from door frame with releasing latch spring from door frame and latch head.
13. Now, latch head and latch spring are free.

RE-INSTALL

1. Re-install latch spring to the head. Re-install latch spring to the door frame. Re-install latch head to the door frame.
2. Re-install door panel to door frame by fitting tabs of door frame to holes of door panel.
3. Put sealer film on door panel. Refer to "Inner Sealer Film" and figure C-6, on how to handle the new film.
4. Catch two (2) pins of door panel on two (2) hole of upper and lower oven hinges.
5. Re-install choke cover to door panel by pushing.

Note: After any service to the door;

- (A) **Make sure that monitored latch switch, stop switch and monitor switch are operating properly. (Refer to chapter "Test Procedures").**
- (B) **An approved microwave survey meter should be used to assure compliance with proper microwave radiation emission limitation standards.**

After any service, make sure of the following :

1. Door latch heads smoothly catch latch hook through latch holes and that latch head goes through center of latch hole.
2. Deviation of door alignment from horizontal line of cavity face plate is to be less than 1.0mm.
3. Door is positioned with its face pressed toward cavity face plate.

4. Check for microwave leakage around door with an approved microwave survey meter. (Refer to Microwave Measurement Procedure.)

Note: The door on a microwave oven is designed to act as an electronic seal preventing the leakage of microwave energy from oven cavity during cook cycle. This function does not require the door be air-tight, moisture (condensation)-tight or light-tight. Therefore, occasional appearance of moisture, light or sensing of gentle warm air movement around oven door is not abnormal and does not indicate leakage of microwave energy from the oven cavity.

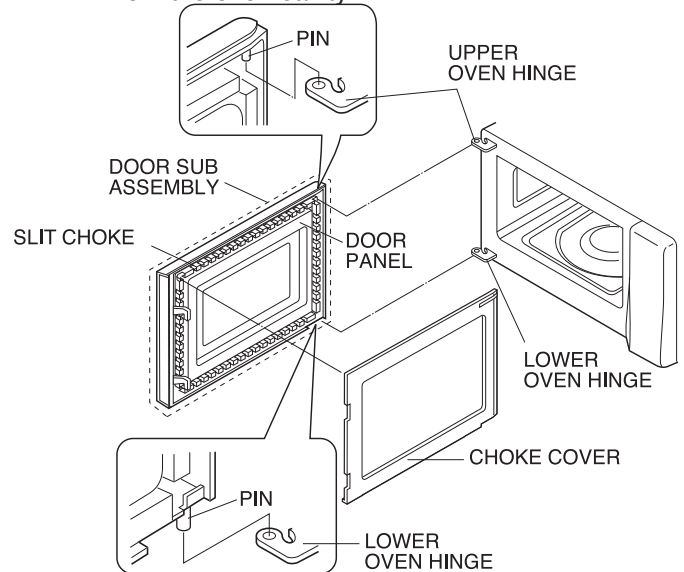


Figure C-5 Door Replacement

NOTE: When carrying out any repair to the door, do not bend or warp the slit choke (tabs on the door panel assembly) to prevent microwave leakage.

INNER SEALER FILM

Installation

1. Tear away the backing film.
3. Put the pasted side of the inner sealer film on the door panel.

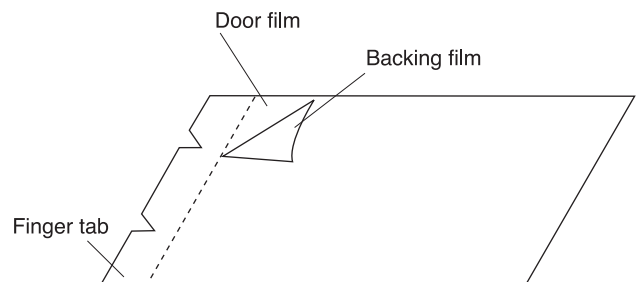


Figure C-6 Inner sealer film

MICROWAVE MEASUREMENT

After adjustment of door latch switches, monitor switch and door are completed individually or collectively, the following leakage test must be performed with a survey instrument and it must be confirmed that the result meets the requirements of the performance standard for microwave oven.

REQUIREMENT

The safety switch must prevent microwave radiation emission in excess of $5\text{mW}/\text{cm}^2$ at any point 5cm or more from external surface of the oven.

PREPARATION FOR TESTING:

Before beginning the actual test for leakage, proceed as follows;

1. Make sure that the test instrument is operating normally as specified in its instruction booklet.

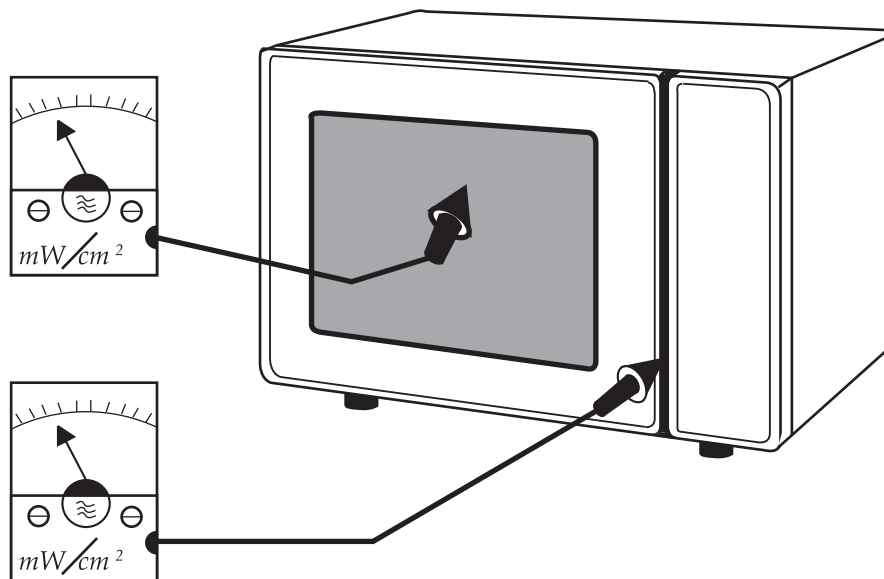
Important:

Survey instruments that comply with the requirement for instrumentations as prescribed by the performance standard for microwave ovens must be used for testing.

Recommended instruments are:

NARDA 8100
NARDA 8200
HOLADAY HI 1500
SIMPSON 380M

2. Place the oven tray into the oven cavity.
3. Place the load of $275 \pm 15\text{ml}$ of water initially at $20 \pm 5^\circ\text{C}$ in the center of the oven tray. The water container should be a low form of 600 ml beaker with inside diameter of approx. 8.5cm and made of an electrically non-conductive material such as glass or plastic. The placing of this standard load in the oven is important not only to protect the oven, but also to insure that any leakage is measured accurately.
4. Close the door and turn the oven ON with the timer set for several minutes. If the water begins to boil before the survey is completed, replace it with 275ml of cool water.
5. Move the probe slowly (not faster than $2.5\text{cm}/\text{sec.}$) along the gap.
6. The microwave radiation emission should be measured at any point of 5cm or more from the external surface of the oven.



Microwave leakage measurement at 5 cm distance

TEST DATA AT A GLANCE

Parts	Symbol	Value / Data
Thermal cut-out (Oven)	TC01	150°C
Oven lamp	OL	240-250V 25W
High voltage capacitor	C	1.07 μ F AC 2100V(EU)
		1.02 μ F AC 2100V(UK)
Magnetron	MG	Filament < 1 Ω Filament – chassis ∞ ohm.
Power transformer	T	Filament winding < 1 Ω Secondary winding Approx. 175 Ω Primary winding Approx. 2. Ω
Fuse	F1	F20A 250V
Fuse	F2	F8A 250V
Thermal cut-out(Magnetron)	TC02	125°C

WIRING/RE-WIRING

WARNING: WIRING / RE-WIRING.

Before carrying out any work; carry out 3D checks.

1. Disconnect the supply
2. Door opened.and wedge open.
3. Discharge the high voltage capacitor.

RE-WIRING.

Ensure the following:

1. Wires must not touch:
 - a) High voltage parts.
(Magnetron, high voltage transformer, high voltage capacitor and high voltage rectifier).
 - b) Parts that become hot.
(Heating elements, oven lamp, oven cavity magnetron and high voltage transformer).
- c) Sharp edges.
(Bottom plates, oven cavity, waveguide flange, chassis support and other metallic parts).
- d) Movable parts.
(Fan blade, any motor, switch).
2. Positive lock connectors are fitted correctly. Ensure the locking pin is located correctly.
3. Wires are connected correctly as per pictorial diagram.
4. No wire leads are trapped by the outer wrap.

SCHEMATIC DIAGRAM

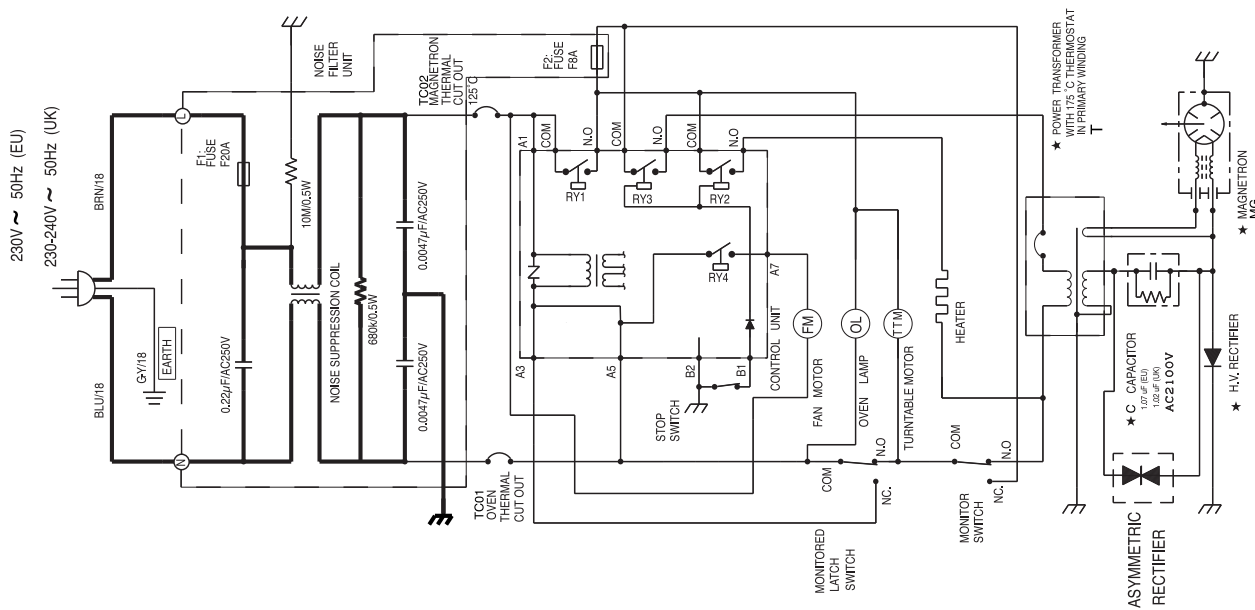


Figure 0-1 Oven Schematic-OFF Condition, Door Closed

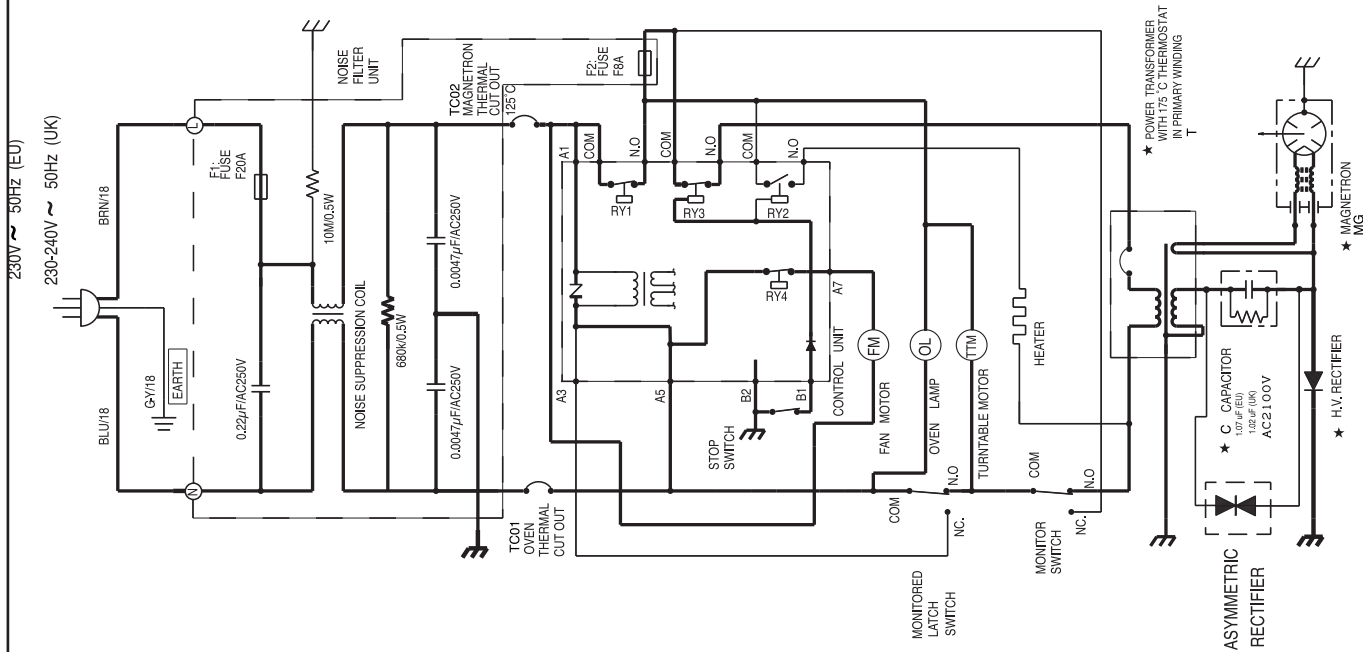


Figure 0-2 Oven Schematic-ON Condition, Door Closed (Microwave Cooking)

SCHEMATIC DIAGRAM

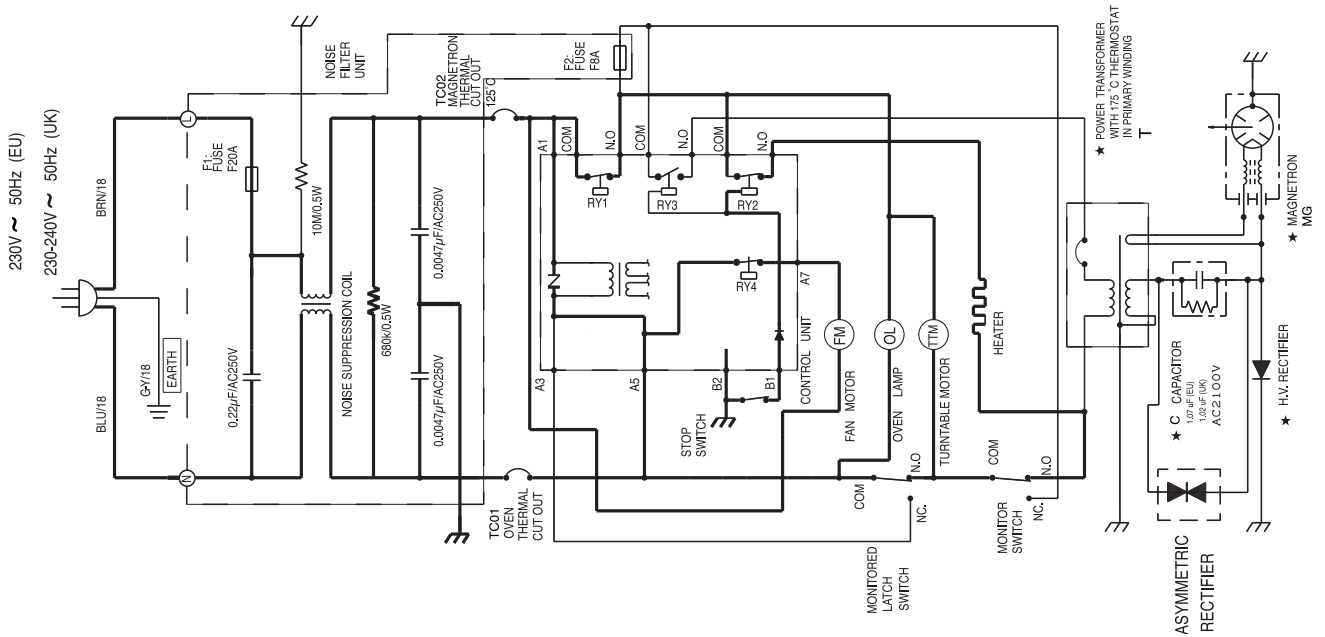


Figure 0-3 Oven Schematic-ON Condition, Door Closed (Grill cooking)

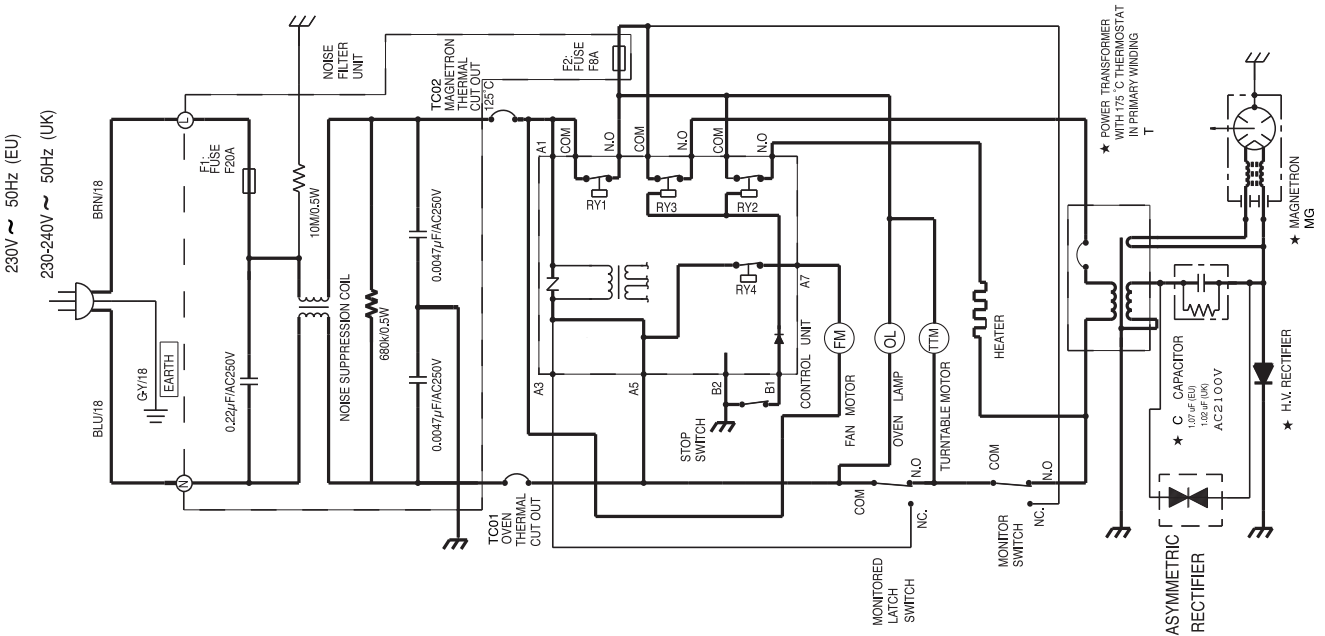


Figure 0-4 Oven Schematic-ON Condition, Door Closed (Dual Cooking)

PICTORIAL DIAGRAM

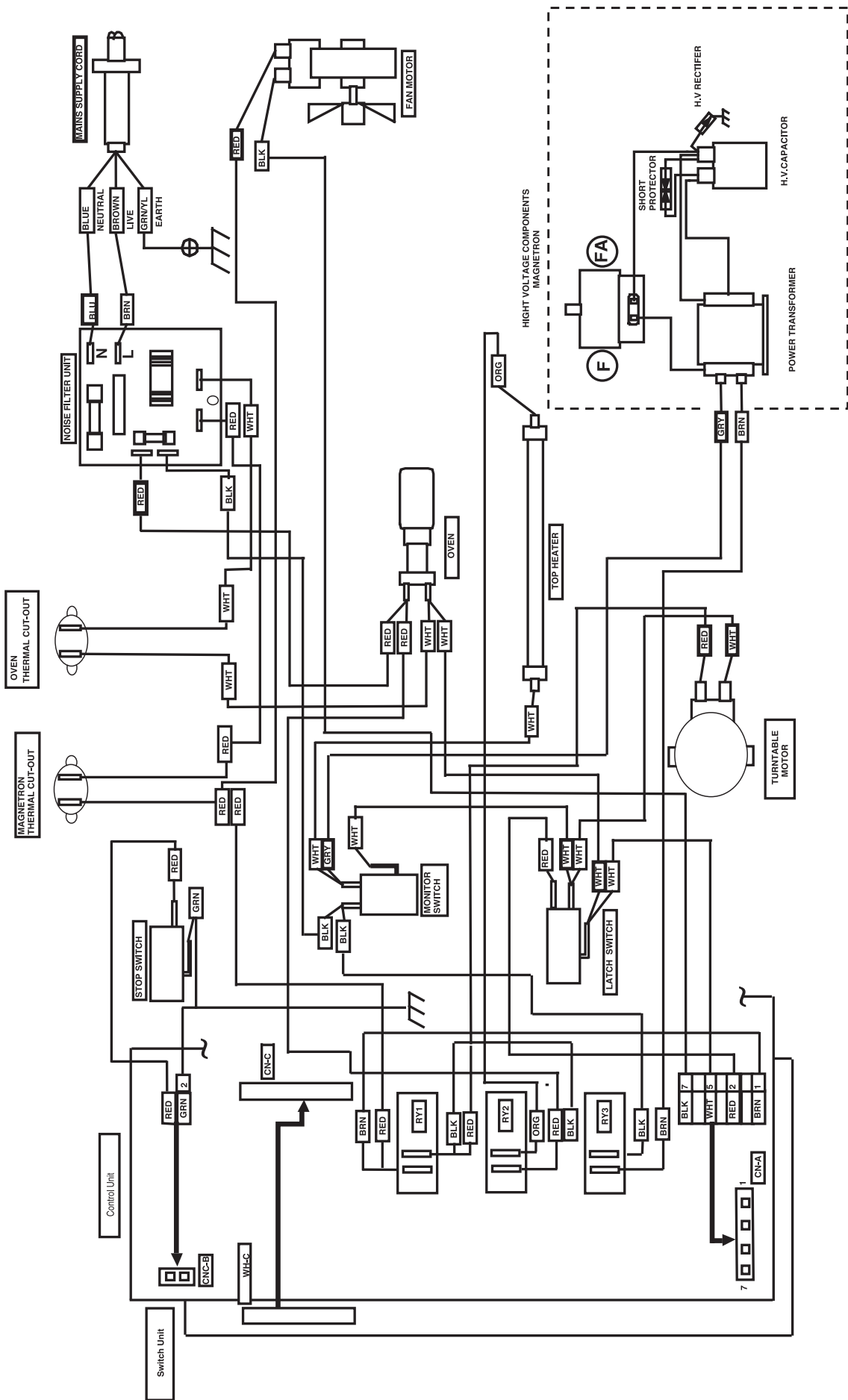


Figure S-1. Pictorial Diagram

CONTROL PANEL CIRCUIT DIAGRAM

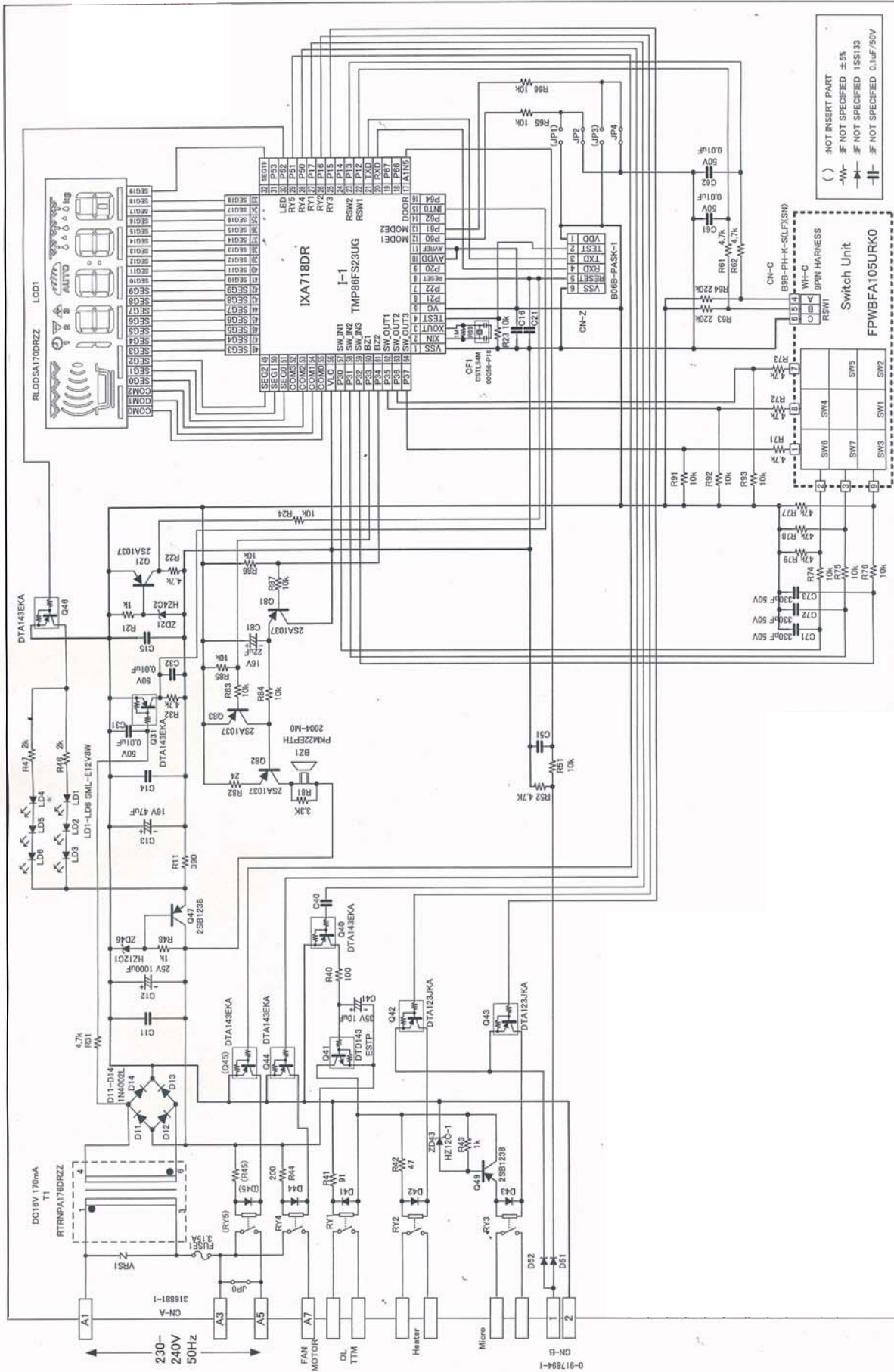


Figure S-2. Control Panel Circuit

PRINTED WIRING BOARD DIAGRAM OF CONTROL UNIT AND SWITCH

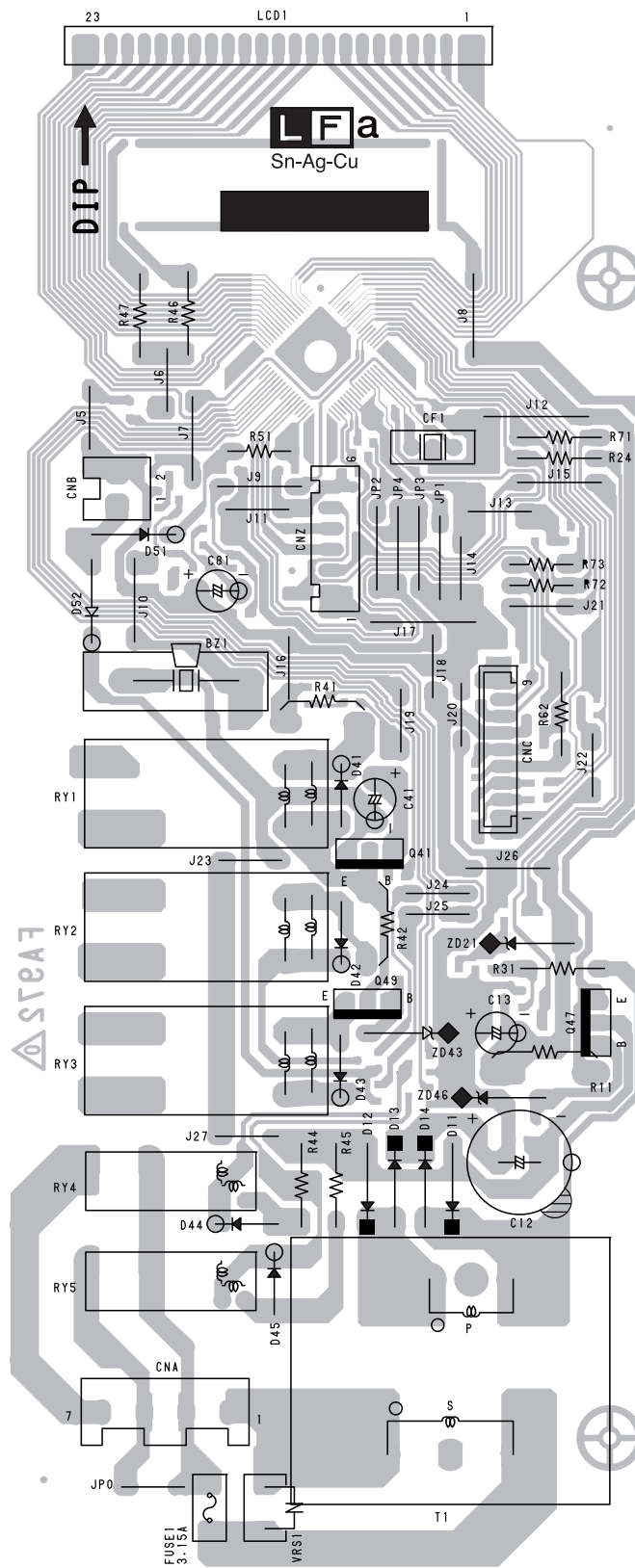


Figure S-3. Printed Wiring Board