

# SERVICE BULLETIN REFRIGERATION

## ICE BUILDING PROBLEM IN COLD MODULE

### **DESCRIPTION:**

Has been started using a new valve at drain tube regarding to the ice building problem in Cold Module.

HUY factory started to use the new drain tube valve for all of CBNF from Serial Number 009xxxxx and implement it for ALL other product from 036xxxxx.



#### SOLUTION:

To solve problems in the field has been created a new spare part number 2615052-02/0 for the drain valve.

It could be used for the following PNCs: 925 033 XXX 925 034 XXX

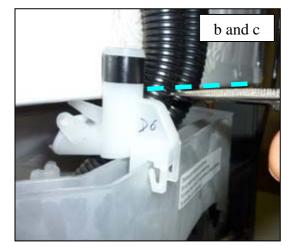
### **SERVICE SOLUTION:**

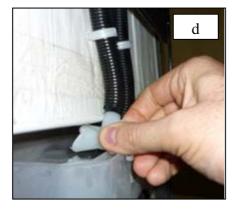
Follow the below instructions to replace the old valve with the new one.

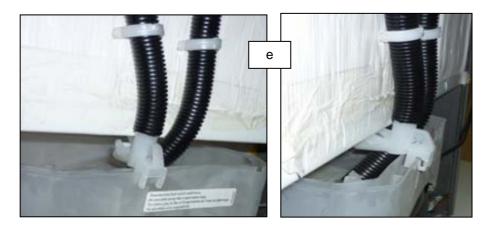
- 1. Remove current valve from end of the corrugated drain tube of freezer compartment
- 2. To fit the new valve, you have to shorten the corrugated drain tube of freezer compartment.
  - a) Take the new valve and position it on the compressor water tray
  - b) Mark the corrugated drain tube to cut the proper length (see dashed line in the picture)
  - c) Cut the corrugated drain tube of freezer compartment using the mark done on previous reference
  - d) Fit the valve in the corrugated drain tube
  - e) Fit again the valve on the compressor water tray

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