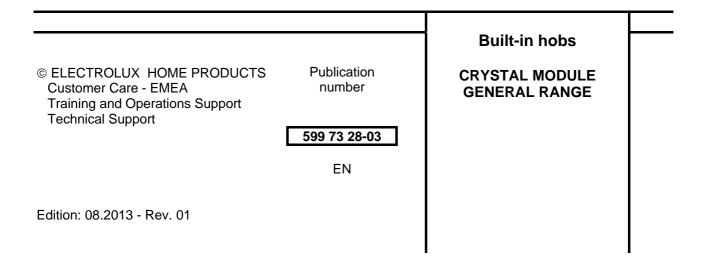
# **Electrolux**

### SERVICE MANUAL

### COOKING





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#### **1 - INTRODUCTION**

#### **1.1 - PURPOSE OF THIS MANUAL**

The purpose of this Manual is to provide general information of Crystal Modules Built-in hobs range.

#### **2 - GENERAL INFORMATION**

#### 2.1 - VARIATIONS OF RANGE

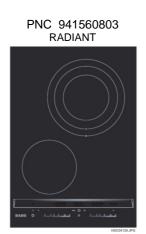


Fig. 1

PNC 941560806 INDUCTION WOK



Fig. 4



Fig. 7

CRYSTAL MODULE AEG RANGE





PNC 941560807 INDUCTION TEPPAN YAKI





PNC 941560810 GAS 2 BURNER



Fig. 8



Fig. 3

PNC 941560808 INDUCTION TEPPAN YAKI



#### CRYSTAL MODULE PROFILINE ELECTROLUX RANGE

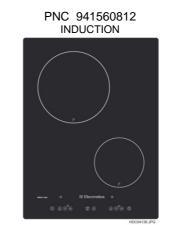




PNC 941560814 INDUCTION TEPPAN YAKI



Fig. 12





PNC 941560815 INDUCTION TEPPAN YAKI



Fig. 13





#### 2.2 - RADIANT MODELS

In these models, heat for cooking is via electric radiant plates controlled through a user interface board which controls the power board HOC2010 both included in the standard interface box.

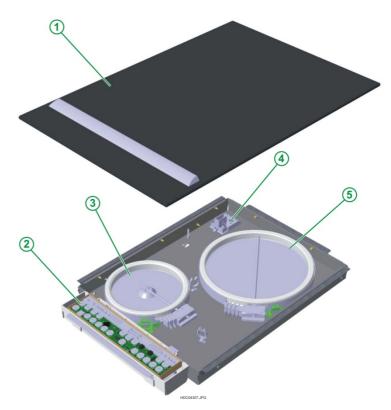
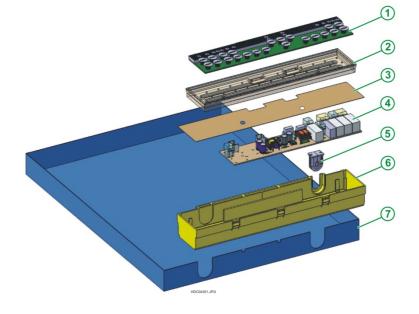


Fig. 14

- 1 GLASSCERAMIC ASSEMBLY
- 2 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN AND POWER BOARD HOC2010
- 3 FRONT ELECTRIC RADIANT PLATE (NORMAL)
- 4 ELECTRICAL CONNECTION BOX
- 5 REAR ELECTRIC RADIANT PLATE (WITH TRIPLE CIRCUIT)



- 1 TOUCAN USER INTERFACE BOARD
- 2 USER INTERFACE BOARD SUPPORT
- 3 INSULATION SHEET
- 4 POWER BOARD HOC2010
- 5 CABLE CLAMP
- 6 STANDARD INTERFACE BOX
- 7 BOX MOUNT COMPONENTS

#### 2.2.1 - ELECTRIC RADIANT PLATE NORMAL

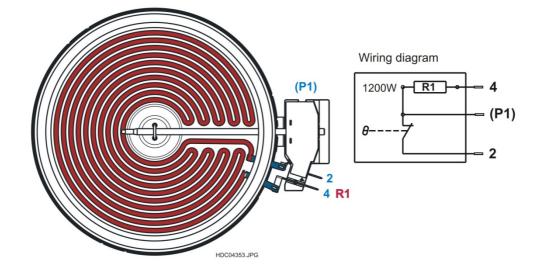
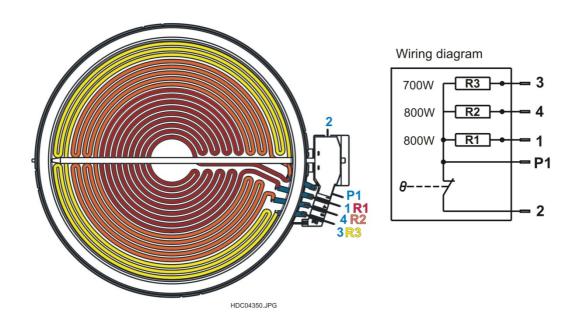
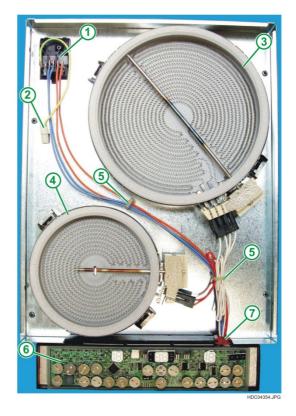


Fig. 16

#### 2.2.2 - ELECTRIC RADIANT PLATE NORMAL WITH TRIPLE CIRCUIT

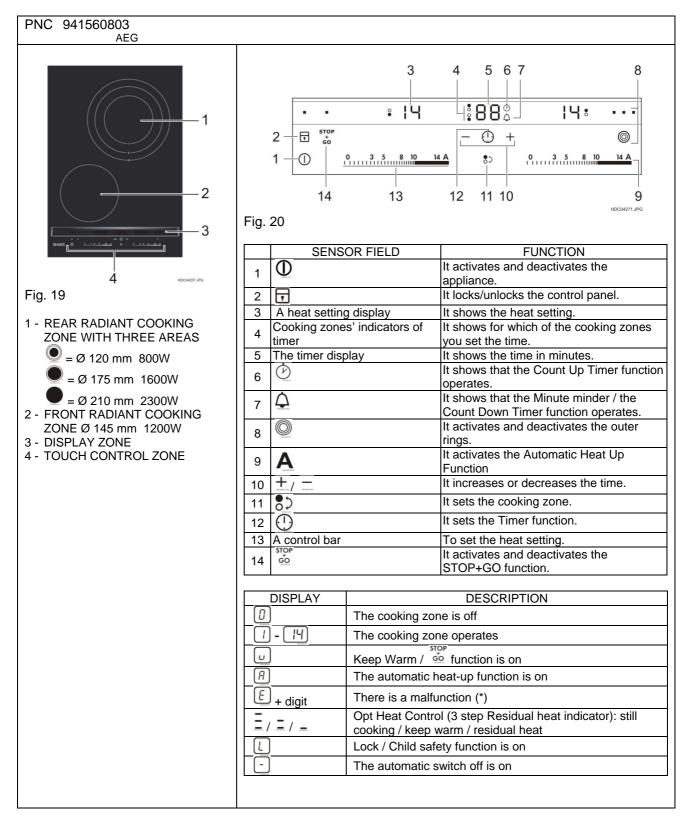


#### 2.2.3 - POSITION OF COMPONENTS

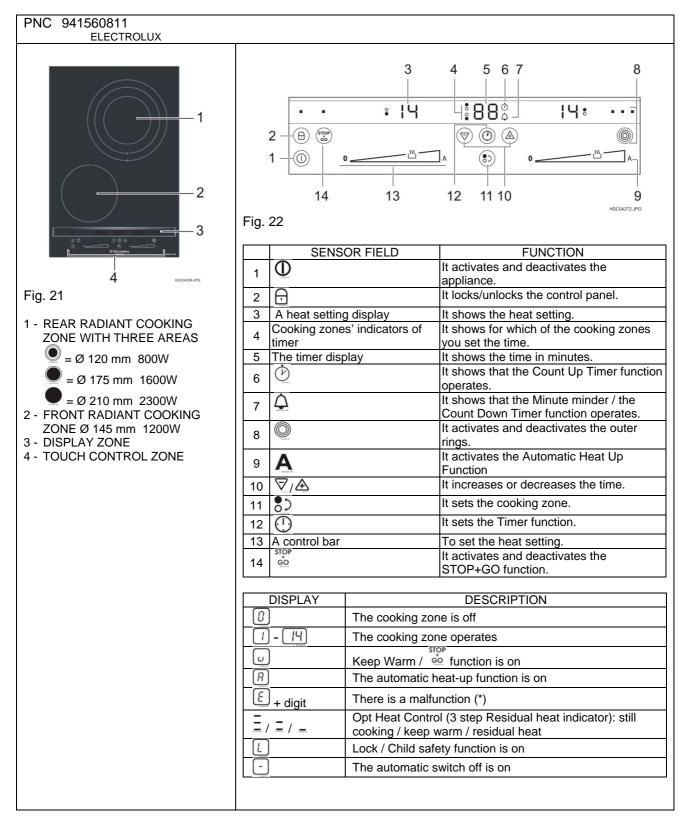


- **1 ELECTRICAL CONNECTION BOX**
- 2 GROUND CONNECTION
- 3 REAR ELECTRIC RADIANT PLATE (WITH TRIPLE CIRCUIT)
- 4 FRONT ELECTRIC RADIANT PLATE (NORMAL)
- 5 CABLE CLAMP
- 6 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN AND POWER BOARD HOC2010
- 7 CABLE CLAMP

#### 2.2.4 - CONTROLS OF RADAINT MODELS



(\*) See Service Manual 599729904.

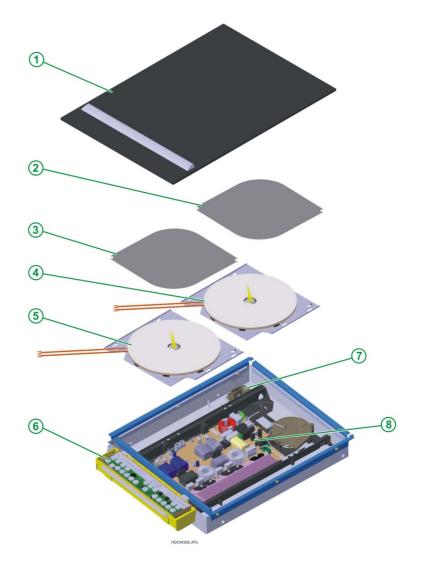


(\*) See Service Manual 599729904.

For more information see also Service Manual 599729904.

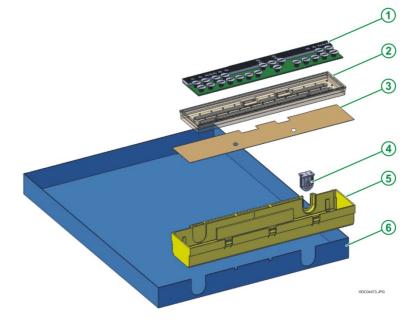
#### 2.3 - INDUCTION MODELS

In these models, heat for cooking is induced by magnetic induction into the pot generated by coils placed under the glass ceramic top, controlled through a user interface board which controls the power board Tiger.





- 1 GLASSCERAMIC ASSEMBLY
- 2 REAR INSULATION SHEET
- 3 FRONT INSULATION SHEET
- 4 REAR INDUCTION COIL ASSEMBLY
- 5 FRONT INDUCTION COIL ASSEMBLY
- 6 STANDARD INTERFACE BOX WITH
- USER INTERFACE BOARD TUCAN
- 7 ELECTRICAL CONNECTION BOX
- 8 POWER BOARD TIGER



- 1 TOUCAN USER INTERFACE BOARD
- 2 USER INTERFACE BOARD SUPPORT
- 3 INSULATION SHEET
- 4 CABLE CLAMP
- 5 STANDARD INTERFACE BOX
- 6 BOX MOUNT COMPONENTS

#### 2.3.1 - POSITION OF COMPONENTS

2.3.1.1 - POSITION OF COMPONENTS FOR MODELS WITH 2 OVAL ZONE (E.G. PNC 941560804)

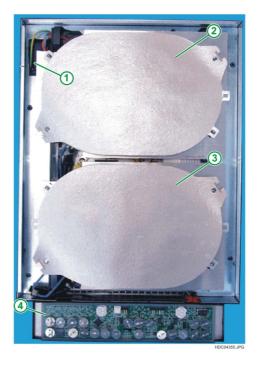


Fig. 25

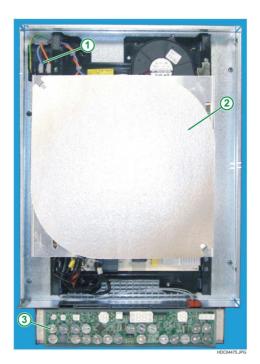
- 1 ELECTRICAL CONNECTION BOX
- 2 INDUCTION COIL REAR
- **3 INDUCTION COIL FRONT**
- 4 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN

2.3.1.2 - POSITION OF COMPONENTS FOR MODELS WITH 2 NORMAL ZONE (E.G. PNC 941560812)



- 1 ELECTRICAL CONNECTION BOX
- 2 INDUCTION COIL REAR (Ø 210 mm)
- 3 INDUCTION COIL FRONT (Ø 145 mm) 4 - STANDARD INTERFACE BOX WITH
- USER INTERFACE BOARD TOUCAN

#### 2.3.1.3 - POSITION OF COMPONENTS FOR MODELS WITH PAELLA ZONE (E.G. PNC 941560805)

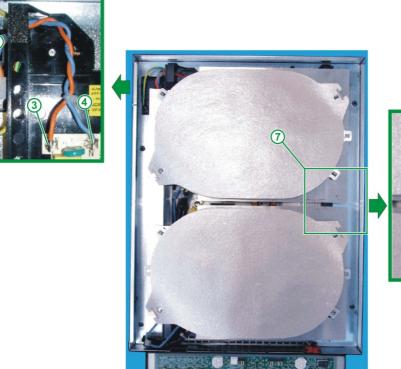


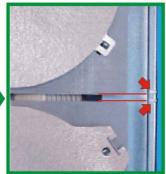
- 1 ELECTRICAL CONNECTION BOX
- 2 INDUCTION COIL DOUBLE (Ø 180 mm + Ø 210 mm)
- 4 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN

#### 2.3.2 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION

Refit the induction coils is necessary to observe the correct position of the coil with reference to the marks shown in the following chapters.

2.3.2.1 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR MODELS WITH 2 OVAL ZONE (E.G. PNC 941560804)





- 1 NEUTRAL CONNECTION TO THE TERMINAL
- 2 PHASE CONNECTION TO THE TERMINAL
- 3 PHASE CONNECTION TO THE POWER BOARD
- 4 NEUTRAL CONNECTION TO THE POWER BOARD
- 5 EARTH CONNECTION TO THE TERMINAL
- 6 EARTH CONNECTION TO THE POWER BOARD SUPPORT
- 7 REFERENCE TO MARKS FOR PROPER POSITION OF COILS

#### 2.3.2.2 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR MODELS WITH 2 NORMAL ZONE (E.G. PNC 941560812)

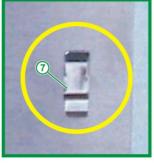


ATTENTION THE DISCHARGE RESISTANCE IS PRESENT ONLY IN THE MODELS WITH PLUG



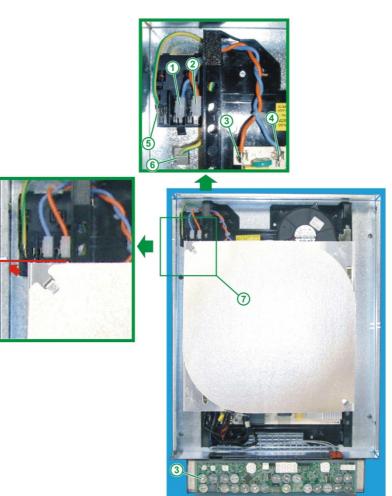


PARTICULAR OF THE **RIGHT WAY TO INSERT** THE SPRINGS



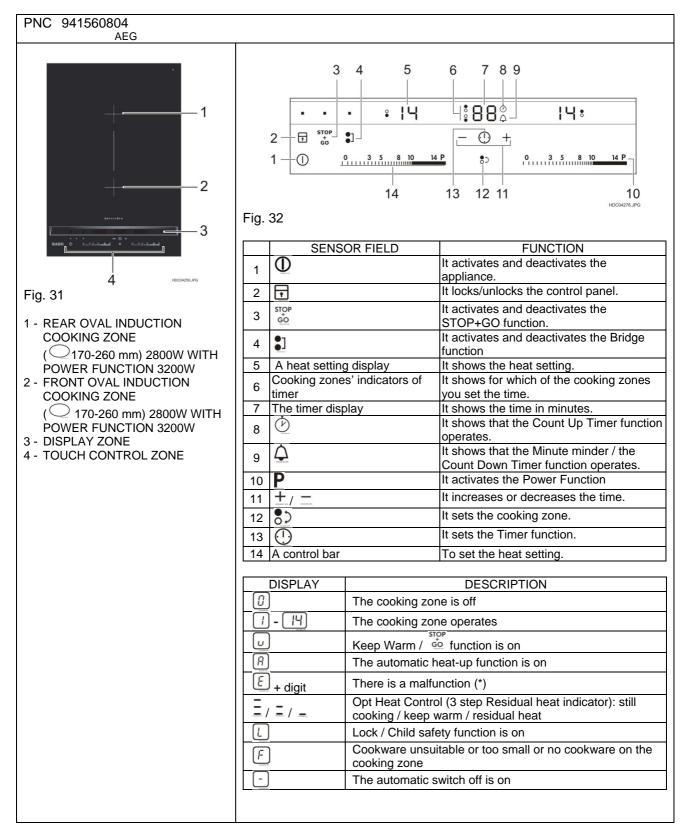
- 1 NEUTRAL CONNECTION TO THE TERMINAL
- 2 PHASE CONNECTION TO THE TERMINAL
- 3 PHASE CONNECTION TO THE POWER BOARD
- 4 NEUTRAL CONNECTION TO THE POWER 8 DISCHARGE RESISTANCE FOR THE BOARD
- 5 EARTH CONNECTION TO THE TERMINAL
- 6 EARTH CONNECTION TO THE POWER BOARD SUPPORT
- 7 SPRING FIXING OF INDUCTION COILS SUPPORT
  - MODELS WITH PLUG

2.3.2.3 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR MODELS WITH PAELLA ZONE (E.G. PNC 941560805)

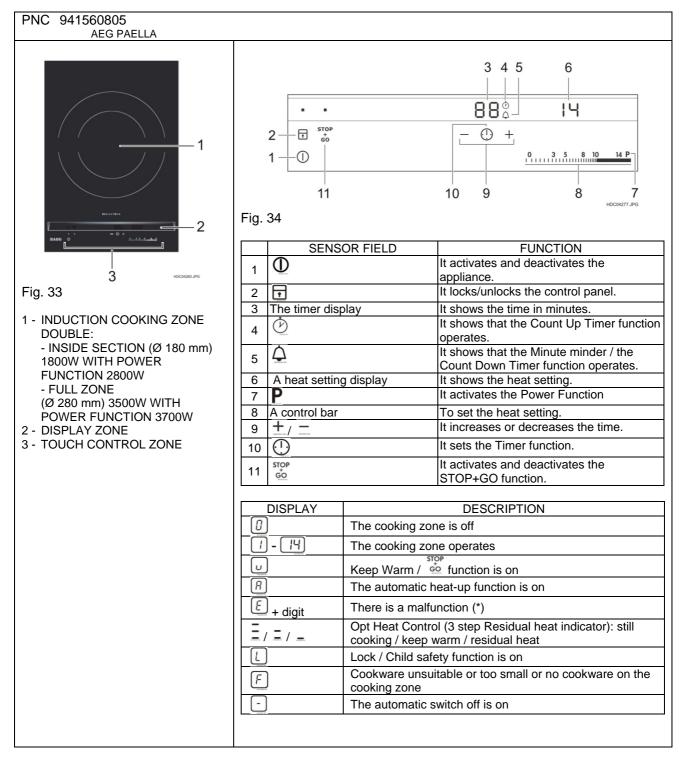


- 1 NEUTRAL CONNECTION TO THE TERMINAL
- 2 PHASE CONNECTION TO THE TERMINAL
- 3 PHASE CONNECTION TO THE POWER BOARD
- 4 NEUTRAL CONNECTION TO THE POWER BOARD
- 5 EARTH CONNECTION TO THE TERMINAL
- 6 EARTH CONNECTION TO THE POWER BOARD SUPPORT
- 7 REFERENCE TO MARK FOR PROPER POSITION OF COIL

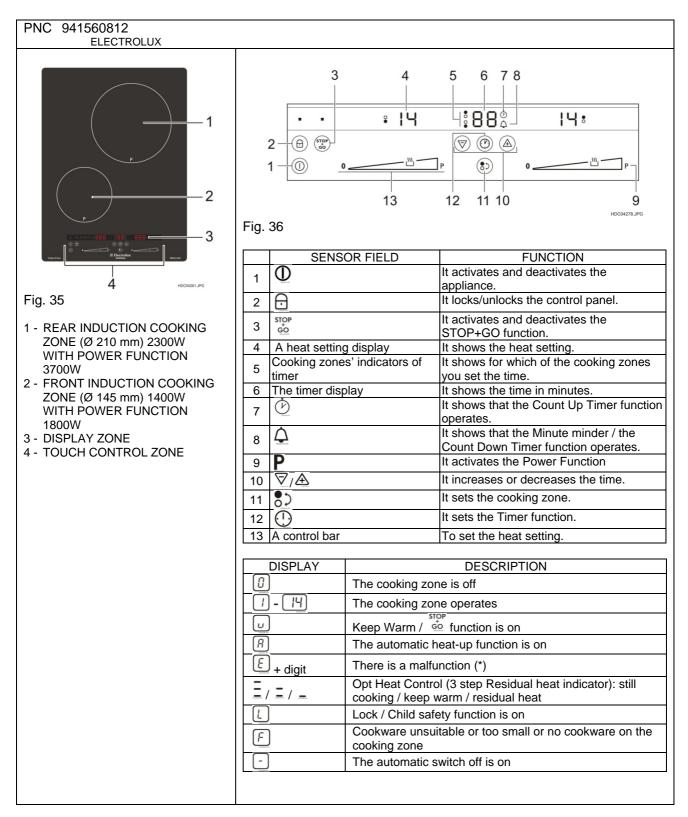
#### 2.3.3 - CONTROLS OF INDUCTION MODELS



(\*) See Service Manual 599729030.



(\*) See Service Manual 599729030.



(\*) See Service Manual 599729030.

For more information see also Service Manual 599729030 (Troubleshooting).

#### 2.4 - INDUCTION WOK MODELS

In these models, heat for cooking is induced by magnetic induction into the pot, generated by a special coil placed under the glass ceramic top properly constructed to use a wok pan. This coil is controlled through a user interface board which controls the power board Tiger.

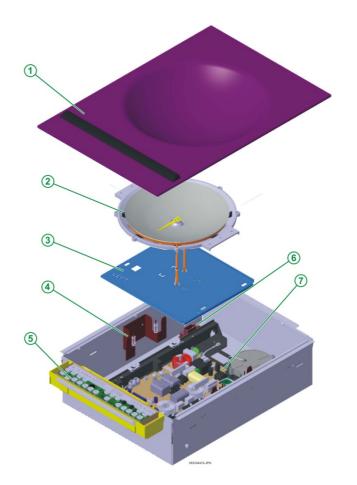
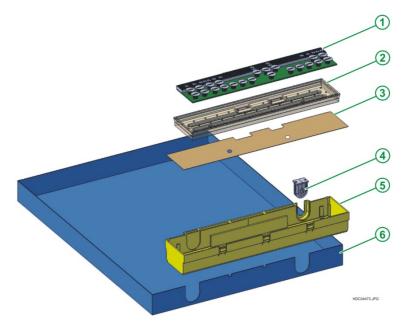


Fig. 37

- 1 GLASSCERAMIC ASSEMBLY FOR WOK
- 2 SPECIAL INDUCTION COIL ASSEMBLY
- FOR WOK 3 - EMC SHIELD SHEET
- 4 COIL ASSEMBLY SUPPORT WITH
- SPINGS 5 - STANDARD INTERFACE BOX WITH
- USER INTERFACE BOARD TOUCAN 6 - ELECTRICAL CONNECTION BOX
- 7 POWER BOARD TIGER



- 1 TOUCAN USER INTERFACE BOARD
- 2 USER INTERFACE BOARD SUPPORT
- **3 INSULATION SHEET**
- 4 CABLE CLAMP
- **5 STANDARD INTERFACE BOX**
- 6 BOX MOUNT COMPONENTS

#### 2.4.1 - POSITION OF COMPONENTS FOR MODELS WITH WOK ZONE

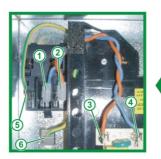


- 1 ELECTRICAL CONNECTION BOX

- 2 SPECIAL INDUCTION COIL WOK
  3 POWER BOAD INDUCTION TIGER
  4 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN

# 2.4.2 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR MODELS WITH WOK ZONE

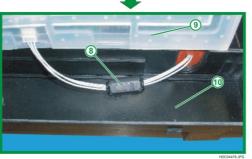
In the Induction Wok models the correct position of the coil is maintained by the dedicated mounting brackets with springs (see Figure 37).



ATTENTION THE DISCHARGE RESISTANCE IS PRESENT ONLY IN THE MODELS WITH PLUG







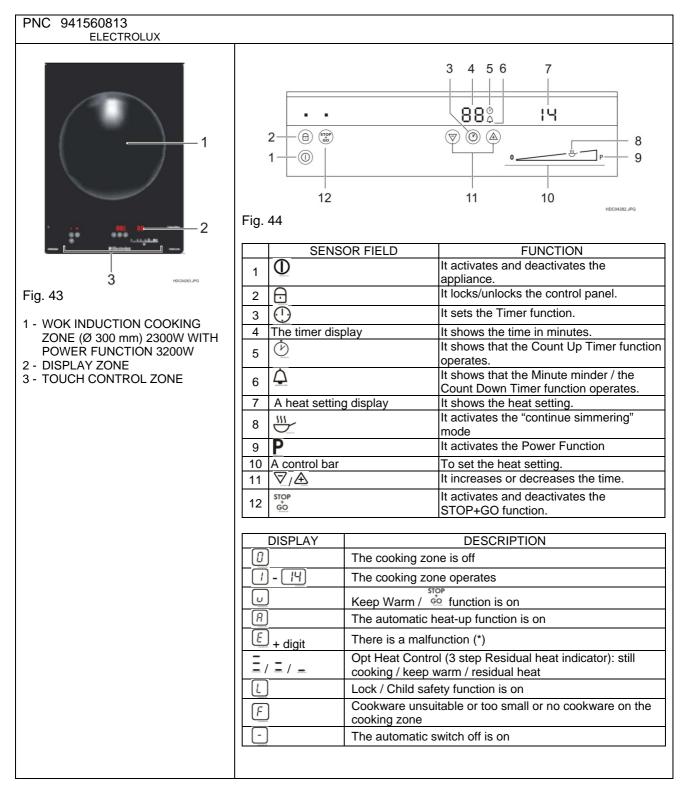
PARTICULAR OF THE RIGHT POSITION OF THE FERRITE INSIDE THE PLASTIC USER INTERFACE BOX

- 1 NEUTRAL CONNECTION TO THE TERMINAL
- 2 PHASE CONNECTION TO THE TERMINAL
- 3 PHASE CONNECTION TO THE POWER BOARD
- 4 NEUTRAL CONNECTION TO THE POWER BOARD
- 5 EARTH CONNECTION TO THE TERMINAL
- 6 EARTH CONNECTION TO THE POWER BOARD SUPPORT
- 7 DISCHARGE RESISTANCE FOR THE MODELS WITH PLUG
- 8 FERRITE
- 9 USER INTERFACE ASSEMBLY
- 10 -PLASTIC USER BOX

#### 2.4.3 - CONTROLS OF INDUCTION MODELS WITH WOK ZONE

PNC 941560806					
AEG		DR FIELD	3 4 5 6 7 880 1 4 880 1 4 14 9 9 11 10 HCCH280 JPG		
3 носмаеаира	1		It activates and deactivates the appliance.		
Fig. 41	2 1 It locks/unlocks the control panel.		It locks/unlocks the control panel.		
1 - WOK INDUCTION COOKING	3 U It sets the Timer function.		It sets the Timer function.		
ZONE (Ø 300 mm) 2300W WITH	4 The timer display		It shows the time in minutes.		
POWER FUNCTION 3200W 2 - DISPLAY ZONE	5 D It shows that the Count Up Timer function		operates.		
3 - TOUCH CONTROL ZONE	$6  \bigcirc \\ 6  \bigcirc \\ 6  \bigcirc \\ 6  \bigcirc \\ 1 t shows that the Minute minder / the \\ 1 t shows the \\ 1 t $				
	Count Down Timer function operates.				
	7 A heat setting display It shows the heat setting.		It activates the "continue simmering"		
	mode		mode		
	9 P It activates the Power Function				
	10 A control bar To set the heat setting.				To set the heat setting. It increases or decreases the time.
		STOP+GO function.			
	DESCRIPTION				
	DISPLAY	The cooking zor			
	Image: Interview of the cooking zone operates				
		Keep Warm / 😳 function is on			
		The automatic heat-up function is on			
	ē	There is a malfunction (*)			
		Opt Heat Control (3 step Residual heat indicator): still cooking / keep warm / residual heat			
		Lock / Child safety function is on			
	<u>e</u>	Cookware unsuitable or too small or no cookware on the cooking zone			
	-	The automatic switch off is on			

(\*) See Service Manual 599729030.

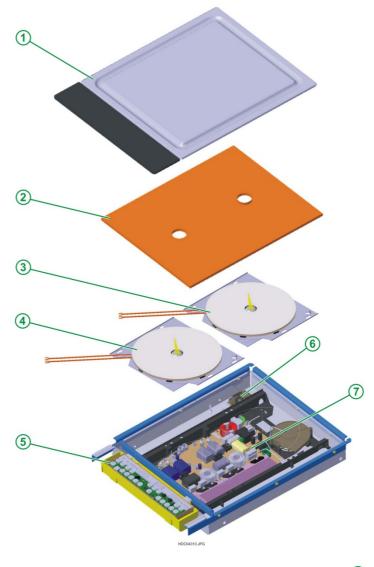


(\*) See Service Manual 599729030.

For more information see also Service Manuals 599729030 (Troubleshooting).

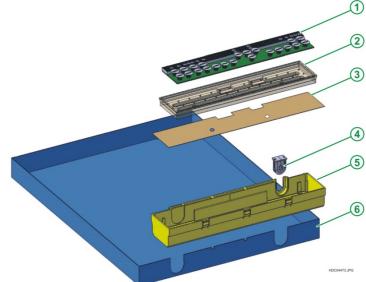
#### 2.5 - INDUCTION TEPPAN YAKI 36 cm MODELS

These models are built for grilling food directly on the top of stainless steel. Warming up for the grilling is done through magnetic induction induced on the upper-steel, generated by coils placed under the upper-steel and operating at controlled temperature. The coils are controlled through a user interface board which controls the power board Tiger.





- 1 INOX TOP ASSEMBLY
- 2 INSULATION SHEET
- 3 REAR INDUCTION COIL ASSEMBLY
- 4 FRONT INDUCTION COIL ASSEMBLY
- 5 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TUCAN
- 6 ELECTRICAL CONNECTION BOX
- 7 POWER BOARD TIGER

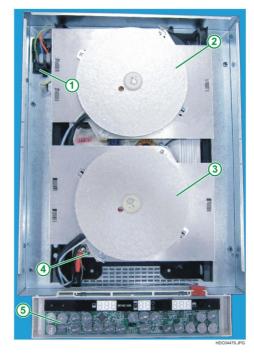


- 1 TOUCAN USER INTERFACE BOARD
- 2 USER INTERFACE BOARD SUPPORT
- **3 INSULATION SHEET**
- 4 CABLE CLAMP
- 5 STANDARD INTERFACE BOX 6 - BOX MOUNT COMPONENTS

#### 2.5.1 - POSITION OF COMPONENTS FOR TEPPAN YAKI 36 cm MODELS

Fig. 47

**1 - INSULATION SHEET** 

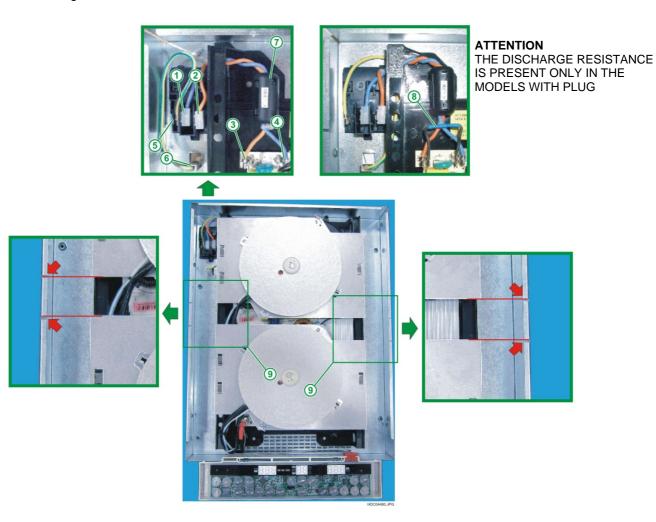


- 1 ELECTRICAL CONNECTION BOX 2 INDUCTION COIL REAR (Ø 145 mm) 3 INDUCTION COIL FRONT (Ø 145 mm)

- 4 POWER BOARD TIGER 5 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN

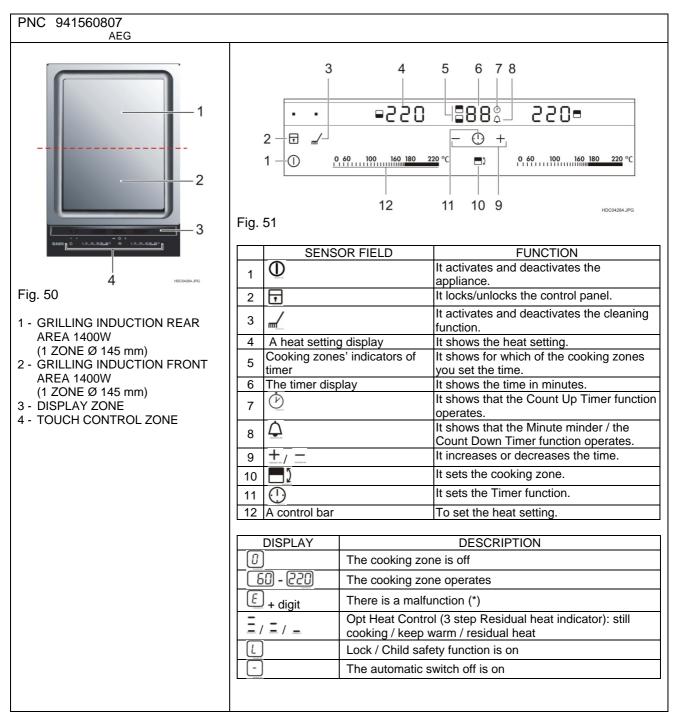
## 2.5.2 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR TEPPAN YAKI 36 cm MODELS

Refit the induction coils is necessary to observe the correct position of the coil with reference to the marks shown in Figure 49.

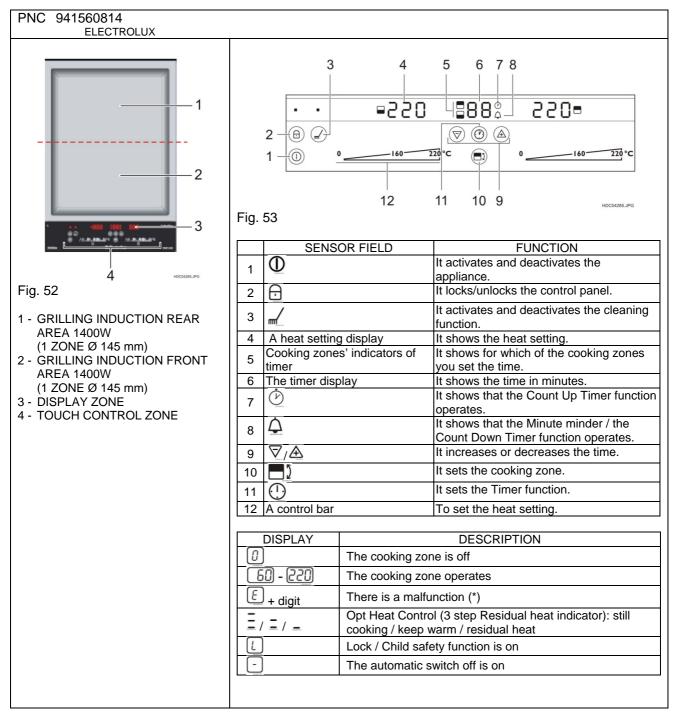


- 1 NEUTRAL CONNECTION TO THE TERMINAL
- 2 PHASE CONNECTION TO THE TERMINAL
- 3 PHASE CONNECTION TO THE POWER
- BOARD 4 - NEUTRAL CONNECTION TO THE POWER BOARD
- 5 EARTH CONNECTION TO THE TERMINAL
- 6 EARTH CONNECTION TO THE POWER BOARD SUPPORT
- 7 FERRITE
- 8 DISCHARGE RESISTANCE FOR THE MODELS WITH PLUG
- 9 REFERENCE TO MARK FOR PROPER POSITION OF COIL

#### 2.5.3 - CONTROLS OF INDUCTION TEPPAN YAKI 36 cm MODELS



(\*) See Service Manual 599729030.



(\*) See Service Manual 599729030.

For more information see also Service Manuals 599729030 (Troubleshooting).

#### 2.6 - INDUCTION TEPPAN YAKI 58 cm MODELS

These models are built for grilling food directly on the top of stainless steel. Warming up for the grilling is done through magnetic induction induced on the upper-steel, generated by coils placed under the uppersteel and operating at controlled temperature. The coils are controlled through a user interface board which controls two power board Tiger.

Tiger board right controls the two coils on the right, while the Tiger board left controls the two coils left. The operation is done by selecting the front or the rear grilling zone, in this way simultaneously operate the front coils or rear coils.

> (1)2 (3 (5) (7)(6) 8 9 (10)

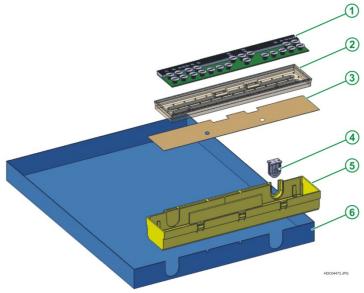


Fig. 54

- 1 INOX TOP ASSEMBLY
- 2 INSULATION SHEET 3 - REAR LEFT INDUCTION COIL
- ASSEMBLY 4 - FRONT LEFT INDUCTION COIL
- ASSEMBLY 5 - REAR RIGHT INDUCTION COIL
- ASSEMBLY 6 - FRONT RIGHT INDUCTION COIL ASSEMBLY
- 7 LEFT POWER BOARD TIGER
- 8 ELECTRICAL CONNECTION BOX
- 9 RIGHT POWER BOARD TIGER
- 10 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TUCAN

1 - TOUCAN USER INTERFACE BOARD 2 - USER INTERFACE BOARD SUPPORT

**3 - INSULATION SHEET** 4 - CABLE CLAMP

- 5 STANDARD INTERFACE BOX 6 - BOX MOUNT COMPONENTS

#### 2.6.1 - POSITION OF COMPONENTS FOR TEPPAN YAKI 58 cm MODELS

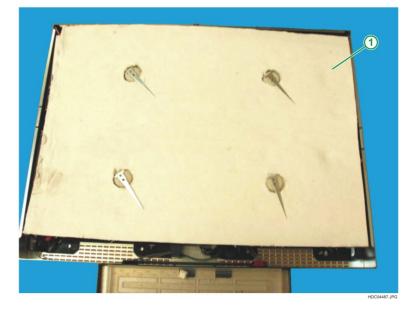
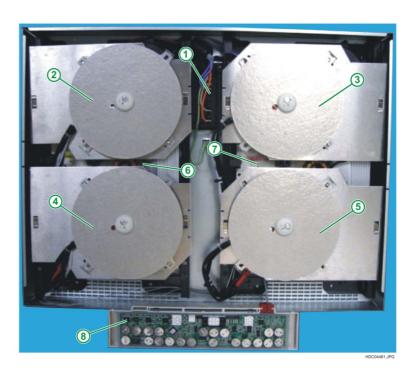


Fig. 56

**1 - INSULATION SHEET** 



- 1 ELECTRICAL CONNECTION BOX
- 2 INDUCTION COIL LEFT REAR (Ø 145 mm)
- 3 ÎNDUCTION COIL RIGHT REAR (Ø 145 mm)
- 4 INDUCTION COIL LEFT FRONT (Ø 145 mm)
- 5 INDUCTION COIL RIGHT FRONT (Ø 145 mm)
- 6 POWER BOARD TIGER LEFT
- 7 POWER BOARD TIGER RIGHT
- 8 STANDARD INTERFACE BOX WITH USER INTERFACE BOARD TOUCAN

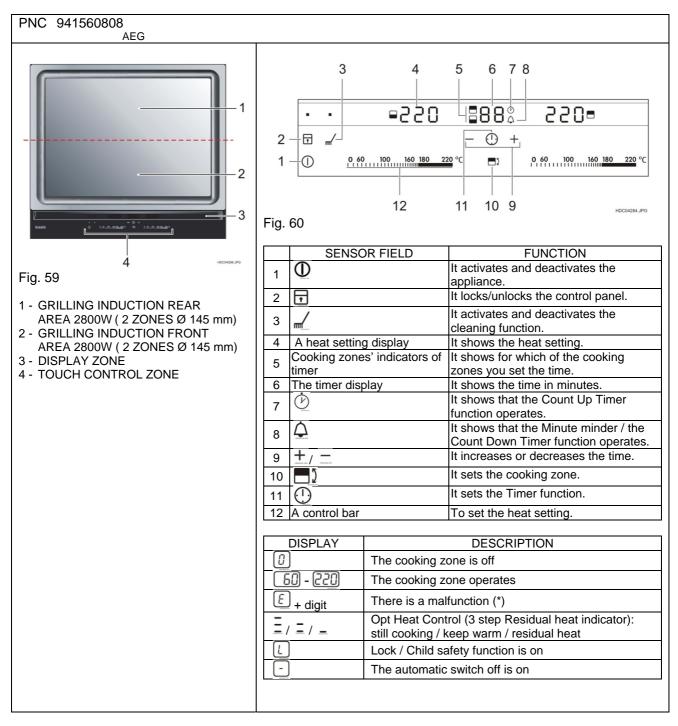
#### 2.6.2 - CORRECT POSITION OF COILS AND ELECTRICAL CONNECTION FOR TEPPAN YAKI 58 cm MODELS

Refit the induction coils is necessary to observe the correct position of the coil with reference to the marks shown in Figure 58.

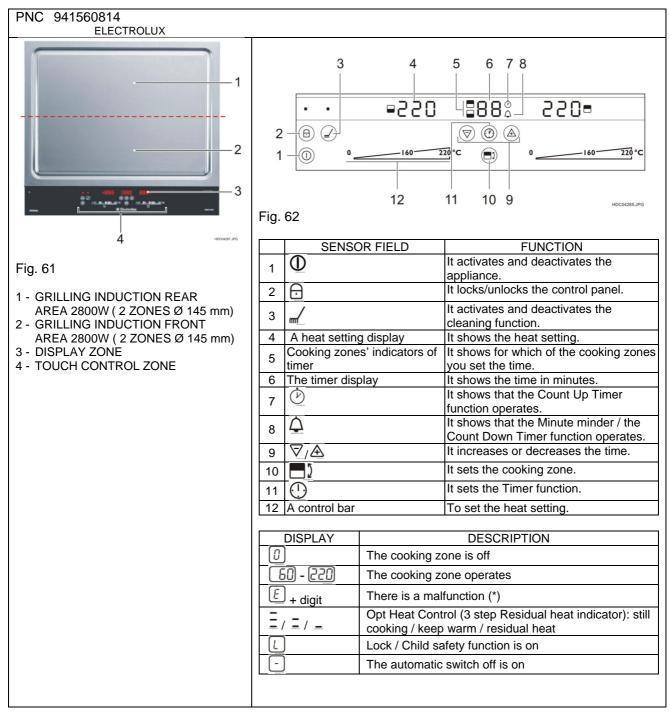


- 1 FERRITE
- 2 REFERENCE TO MARK FOR PROPER POSITION OF COIL

#### 2.6.3 - CONTROLS OF INDUCTION TEPPAN YAKI 58cm MODELS



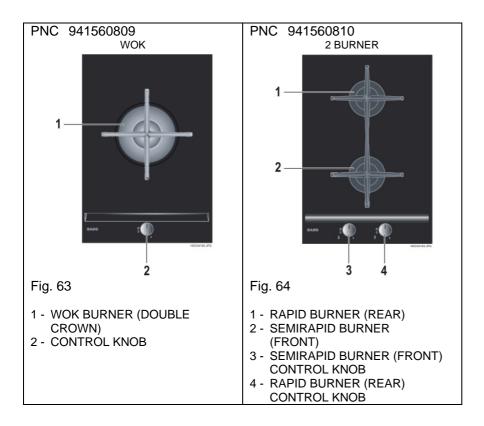
(\*) See Service Manual 599729030.



(\*) See Service Manual 599729030.

For more information see also Service Manuals 599729030 (Troubleshooting).

#### 2.7 - GAS MODELS



For more information see also Service Manual 599732793.

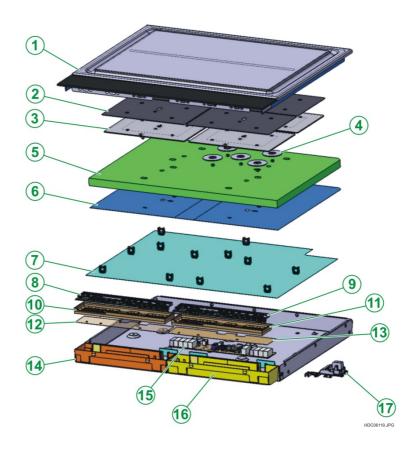
#### 2.8 - TEPPAN YAKI TICKFILM MODELS

#### (Electrolux project Optiheat)

The heating element is a steel plate with printed an isolated circuit. The heating plate is fixed with nuts. In each heating plate a sensor is applied.

#### 2.8.1 - OVERVIEW OF THE HOB

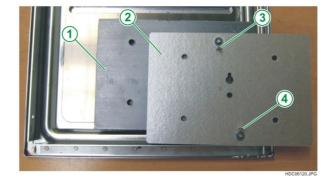
- 1 HOB TOP METAL
- 2 GRAPHITE PLATES
- 3 STEEL PLATES
- 4 MOUNTING WASHERS
- 5 INSULATING PANEL
- 6 MICA SHEETS
- 7 SUPPORT PLATE
- 8 "TUCAN" USER INTERFACE FOR LEFT ZONES
- 9 "TUCAN" USER INTERFACE FOR RIGHT ZONES
- 10 SUPPORT FOR INTERFACE
- **11 SUPPORT FOR INTERFACE**
- 12- MICA SHEET
- 13 MICA SHEET
- 14 BOX FOR LEFT INTERFACE
- 15- "HOC2010 SHORT" POWER BOARD
- 16 BOX FOR RIGHT INTERFACE
- 17- CONNECTION BOX



#### 2.8.2 - OVERVIEW OF THE SPECIFIC COMPONENTS

Fig. 66

- 1 GRAPHITE PLATE
- 2 STEEL PLATE
- 3 ELECTRICAL CONNECTION
- 4 ELECTRICAL CONNECTION



- Apply the sensor in the keyhole (see Fig. 66 Pos. 3 e Fig. 67 Pos. 1 e 4).
- Add the washers; 5 each heating element: Torque: 4Ncm ~ strong torque.
- Apply isolation + (Mica).

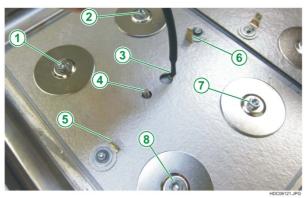
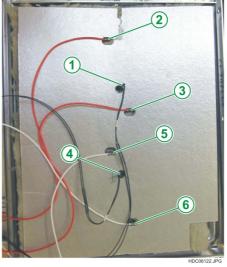


Fig. 67

- **1 HEATING ELEMENT FIXING POINT**
- 2 HEATING ELEMENT FIXING POINT
- 3 TEMPERATURE SENSOR
- 4 HEATING ELEMENT FIXING POINT
- 5 ELECTRICAL CONNECTION
- 6 ELECTRICAL CONNECTION
- 7 HEATING ELEMENT FIXING POINT
- 8 HEATING ELEMENT FIXING POINT



- 1 TEMPERATURE SENSOR FRONT ZONE
- 2 ELECTRICAL CONNECTION FRONT ZONE
- 3 ELECTRICAL CONNECTION FRONT ZONE
- 4 TEMPERATURE SENSOR REAR ZONE
- 5 ELECTRICAL CONNECTION REAR ZONE
- 6 ELECTRICAL CONNECTION REAR ZONE

#### 2.8.3 - TEMPERATURE SENSORS CONNECTION

#### Connect the sensor:

Front Sensor: connect front sensor on the left connector Left side = right side (see Fig. 69).

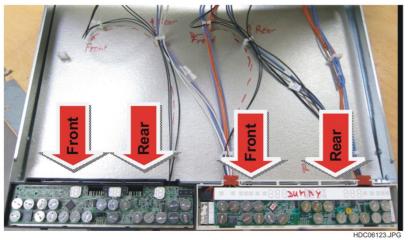
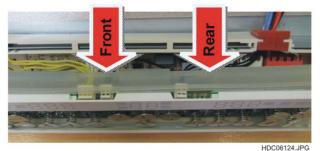


Fig. 69

View on the User interface

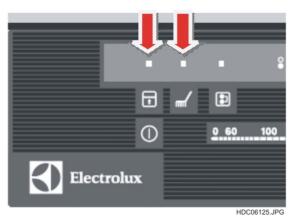


#### Sensor - Factory Test for Thickfilm Teppan Yaki:

The test starts when the two keys (see Fig. 71) are pressed in the first 5 second after plug in

- Plug in.

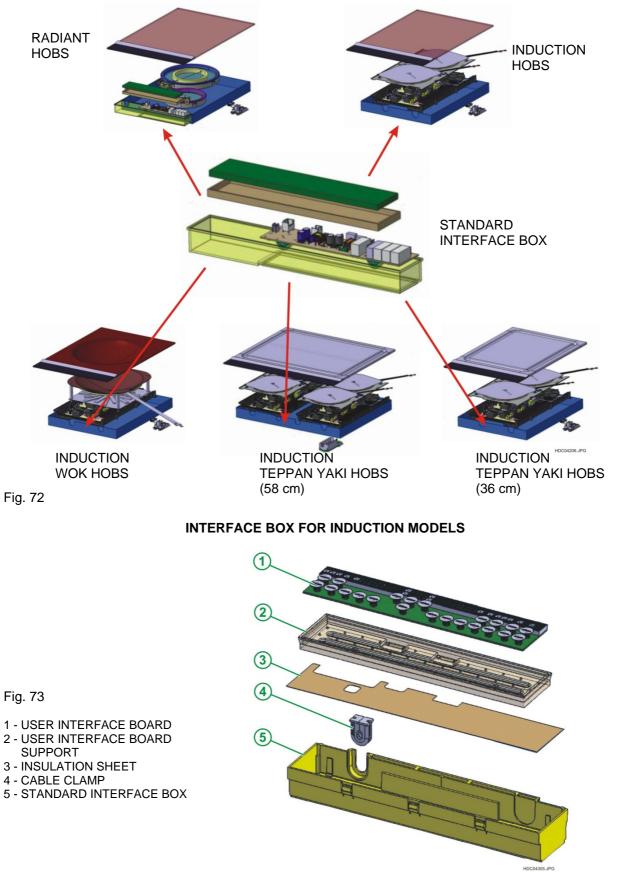
- Press first two key over the on/off (key lock, clean) ; you have 5 seconds.
- If the test fails the sign "S" will appear.



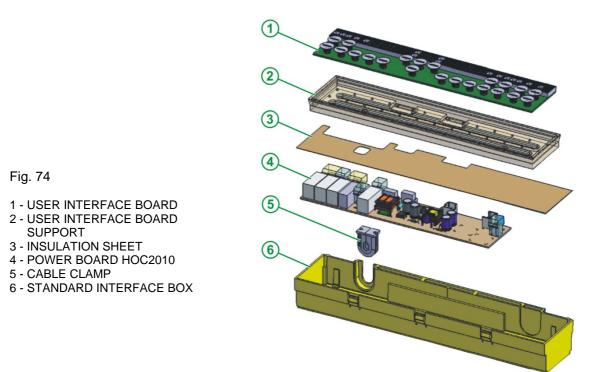


#### **3 - STANDARD INTERFACE BOX**

For the whole range of crystal module hobs using the same interface box (see Fig. 72). In the Induction Models the interface box contains only the user interface card (see Fig. 73). In the Radiant Models the interface box contains the user interface card and also the power board HOC2010 (see Fig. 74).

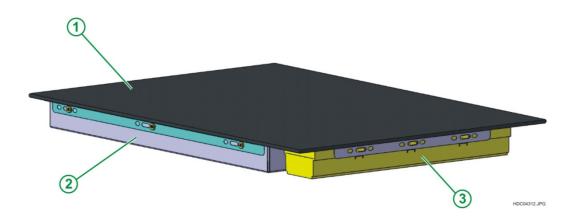


#### INTERFACE BOX FOR RADIANT MODELS



#### 3.1 - INTERFACE BOX FIXING SYSTEM

The standard interface box is fitted into the front of the box support components (see Fig. 75, 76 and 77).



- 1 GLASSCERAMIC OR UPPER-STEEL ASSEMBLY
- 2 BOX MOUNT COMPONENTS
- **3 STANDARD INTERFACE BOX**

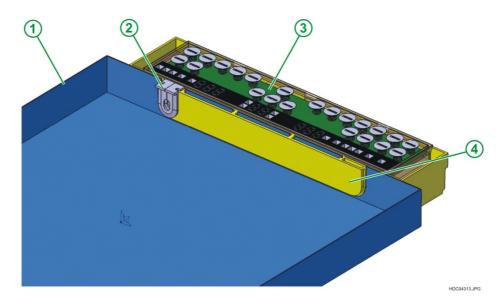
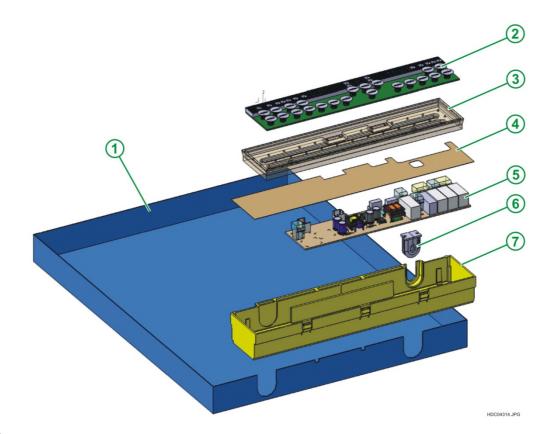


Fig. 76

- 1 BOX MOUNT COMPONENTS
- 2 CABLE CLAMP
- 3 USER INTERFACE BOARD
- 4 STANDARD INTERFACE BOX FIXING POINT



- 1 BOX MOUNT COMPONENTS
- 2 USER INTERFACE BOARD
- 3 USER INTERFACE BOARD SUPPORT
- 4 INSULATION SHEET
- 5 POWER BOARD HOC2010
- 6 CABLE CLAMP
- 7 STANDARD INTERFACE BOX

#### 4 - REMOVING AND INSERTING THE TOP

#### 4.1 - REMOVAL THE TOP

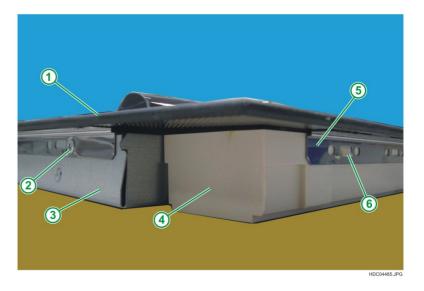
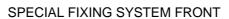
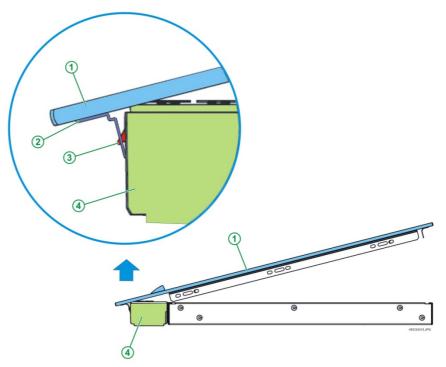


Fig. 78

- 1 GLASSCERAMIC OR INOX TOP
- 2 SCREW
- 3 BOX MOUNT COMPONENTS
- 4 STANDARD INTERFACE BOX
- 5 BRAKET FIXING OF THE TOP
- 6 TOOTH CATCH





- 1 GLASSCERAMIC OR INOX TOP
- 2 BRAKET FIXING OF THE TOP
- 3 TOOTH CATCH
- 4 STANDARD INTERFACE BOX

To remove the top:

1. Unscrew the fixing screws

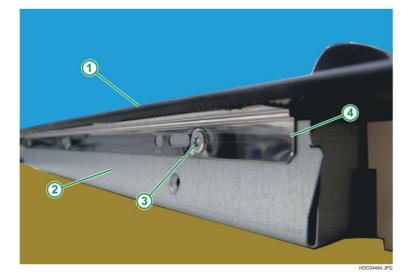
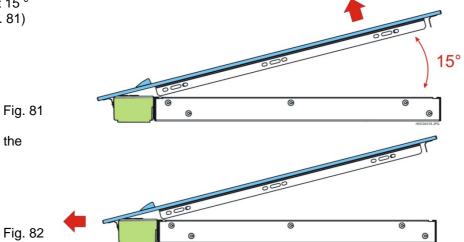


Fig. 80

- 1 GLASSCERAMIC OR INOX TOP
- 2 BOX MOUNT COMPONENTS
- 3 SCREW
- 2. Raise the top of about 15 ° from the rear (see Fig. 81)

3. Pull off the top toward the

front (Fig. 82).



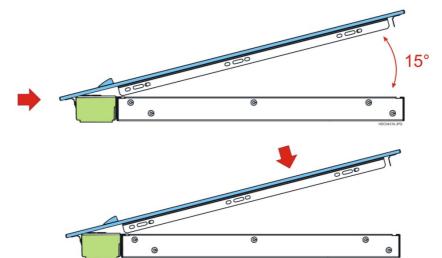
#### 4.2 - TOP MOUNTING

To reassemble the top:

 Place the top in the front teeth at the coupling holding it tilted about 15 ° (see Fig. 83 and 85).

Fig. 83

- 2. Close the top (see Fig. 84).
- 3. Screw the fixing screws of the top (see Fig. 80).



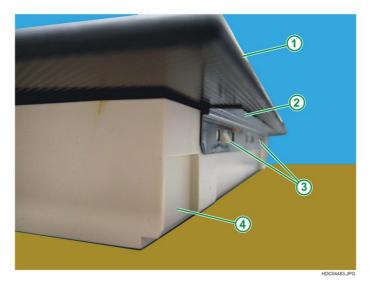


Fig. 85

1 - GLASSCERAMIC OR INOX

- TOP 2 - BRAKET FIXING OF THE TOP
- 3 TOOTH CATCH
- 4 STANDARD INTERFACE BOX

**ATTENTION:** Before closing the top to verify the correct mounting of the teeth of the standard interface box in the top bracket fixing (see Fig. 85)

#### **5 - REVISIONS**

Revision	Date	Description	Author	Approved by - on
00	12/2010	Document Creation	FV	
01	08/2013	<ul> <li>Changed Layout cover.</li> <li>Added Chapter 2.8 - TEPPAN YAKI TICKFILM MODELS on page 36.</li> <li>Added Chapter 5 - REVISIONS on page 44.</li> </ul>	FV	