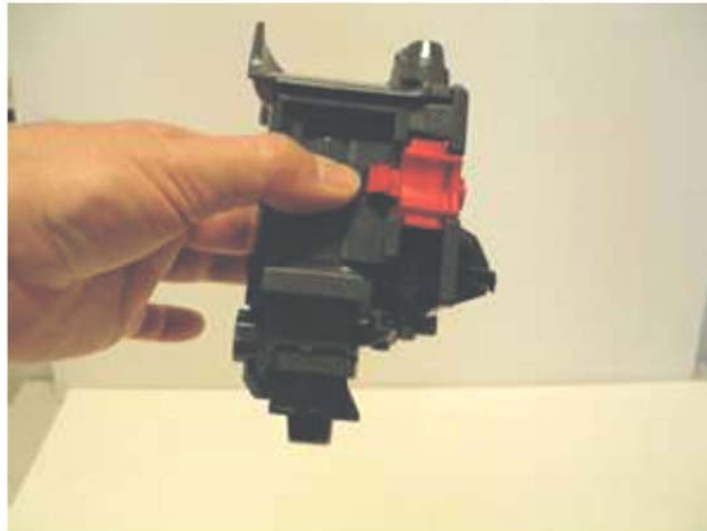


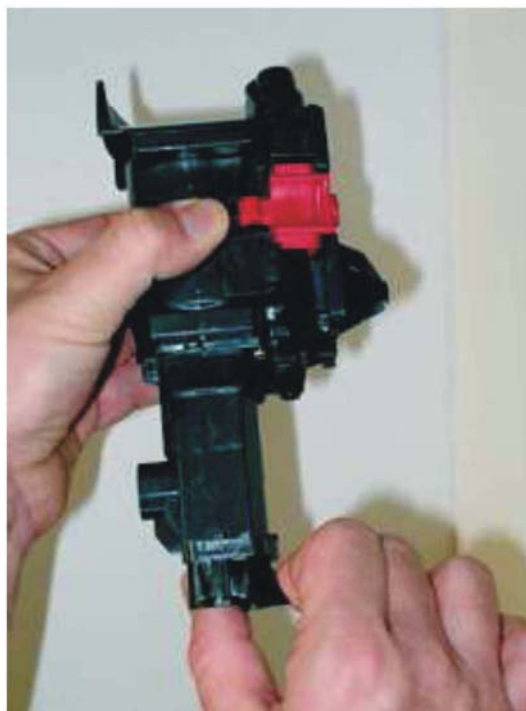
**CLEANING AND RENEWING THE BREWING UNIT**



HDC03622.JPG

Fig. 1

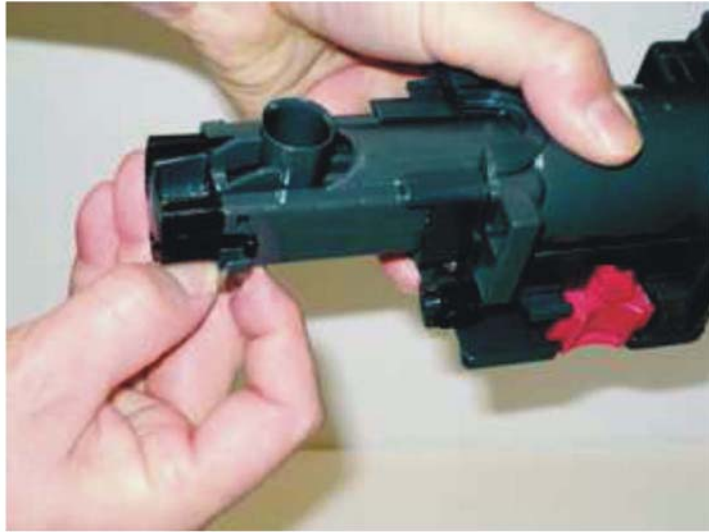
We inform you that in Superautomatic coffee machines it is possible to renew the brewing unit (see picture 1), also after a prolonged use. Here follows the procedure.



HDC03623.JPG

Fig. 2

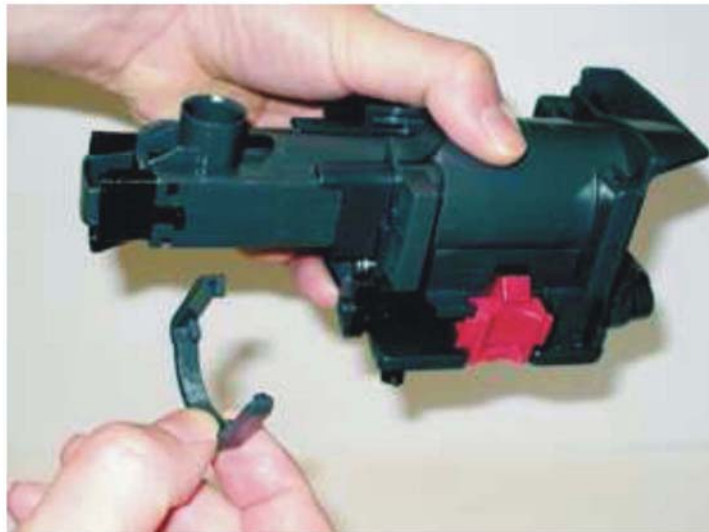
Take out the inner part of the piston.



HDC03624.JPG

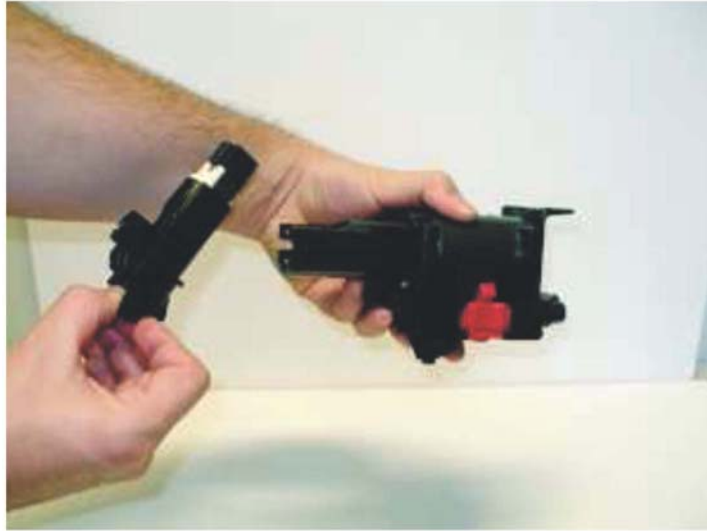
Fig. 3

Unhook the clip.



HDC03625.JPG

Fig. 4



HDC03626.JPG

Fig. 5

Take out the inner part.



HDC03627.JPG

Fig. 6

Now, push out the piston (Pic. 6) and take it off (Pic. 7),



HDC03628.JPG

Fig. 7



HDC03629.JPG

Fig. 8

Check that gaskets (code 407 13 89-95/3) are not damaged. In this case, they have to be replaced.



HDC03630.JPG

Fig. 9

Be sure that the piston is covered with a veil of food grease.



HDC03631.JPG

Fig. 10

Take off the screw which fixes the filter.



HDC03632.JPG

Fig. 11

Check the condition of the filter.



HDC03633.JPG

Fig. 12

Filter has not to be choked.



HDC03634.JPG

Fig. 13

Valve and cover have to be clean, too.



HDC03635.JPG

Fig. 14

Be sure that in the inner part of the piston there is no scale or other obstruction.



HDC03636.JPG

Fig. 15

Now, you can put valve in its place.



HDC03637.JPG

Fig. 16

Now, put the cover.

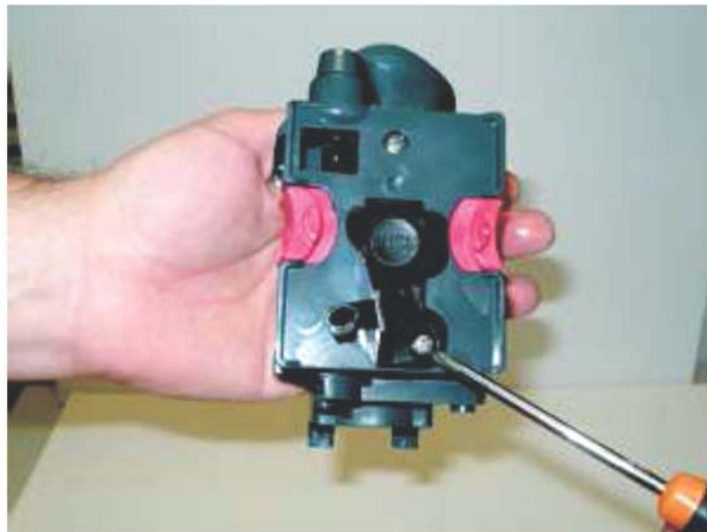




HDC03638.JPG

Fig. 17

Place the filter.



HDC03639.JPG

Fig. 18

Dismantle the coffee pipe of the brewing unit.



HDC03640.JPG

Fig. 19

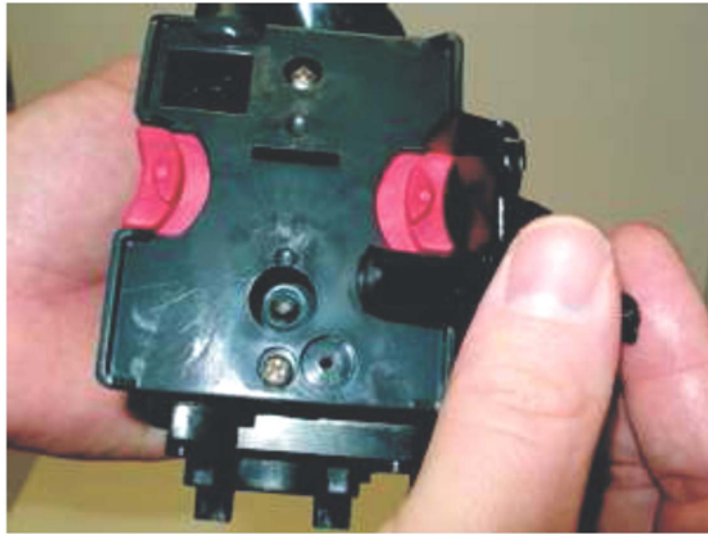
Verify that there is no scale or other obstruction.



HDC03641.JPG

Fig. 20

Be sure that coffee pipe is free from choking.



HDC03642.JPG

Fig. 21

Put it in its position.



HDC03643.JPG

Fig. 22

Now insert the piston.



HDC03644.JPG

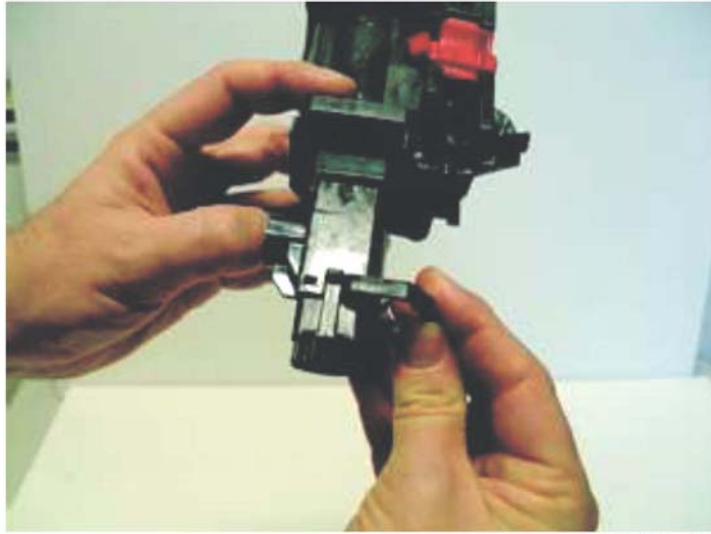
Fig. 23



HDC03645.JPG

Fig. 24

Put the inner part in.



HDC03646.JPG

Fig. 25

Hook the clip.