



Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5

Fig. 1 Removal of adhesive residues



Fig. 6



Fig. 7



Fig. 8



Fig. 9



Fig. 10

Fig. 2-10: Attaching of delivered double-sided adhesive tape

**Attention:**

**When attaching the new/old switch panel you absolutely must pay attention to that the clock knobs are free operating and cannot jam or get stuck!**

**The switch panel has to be attached so that it finishes/ends at the lower side with the panel support and that it is positioned centrally at both sides, right and left.**

**A help may be the flush knobs which are plugged, if existing. Then they may serve as guiding for the switch panel.**

For further working processes see figures 11-24 on page 2.



Fig. 11



Fig. 12



Fig. 13



Fig. 14



Fig. 15

Fig. 11-15: Attaching and alignment of the switch panel



Fig. 16



Fig. 17



Fig. 18



Fig. 19



Bild 20

Fig. 16, 17 Strong pressing of the switch panel against the panel support  
Fig. 18-20 Attaching of the timer push key



Fig. 21



Fig. 22



Fig. 23



Fig. 24

Fig. 21, 22 Attaching of the timer push key panel  
Fig. 23 Checking of free operability of all control knobs and keys  
Fig. 24 Cleaning of switch panel