

SERVICE BULLETIN

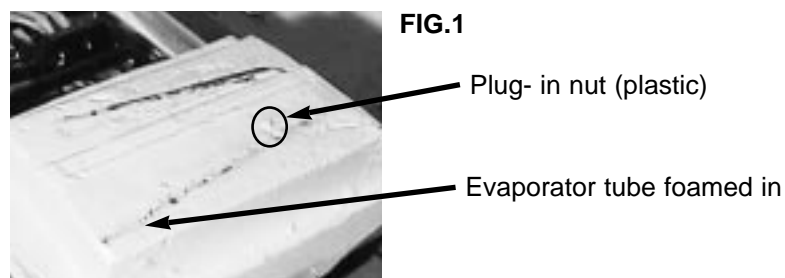
Electrolux Siegen GmbH, In der Steinwiese 16, D-57074 Siegen

Reg. No.: 450 / 97

RM4260 / RM4270 / RM4290 / RM4360 / RM4400 / RM5270 / RM5405 and ignition-variants

INSUFFICIENT COOLING PERFORMANCE INSIDE THE FREEZER COMPARTMENT

During production of some caravan refrigerators with wide freezer compartment, the evaporator tube has been foamed in (FIG.1). Consequently, there is no contact between the evaporator tube and the freezer compartment, causing low cooling performance.



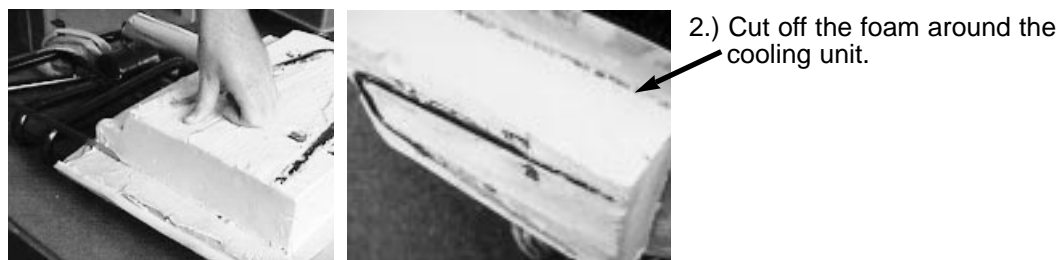
For such occasions:

- 1.) Remove the cooling unit.
- 2.) Check if the tube is over foamed (see FIG.1).
- 3.) If this is the case, change the cooling unit.
- 4.) Rework the removed cooling unit in the service-station and use it for the next service.

How to work on the foamed in cooling unit:

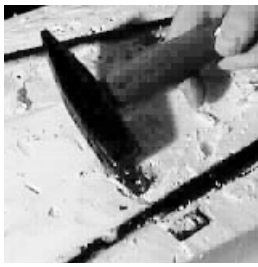


- 1.) Remove the foam entirely until the evaporator tube is visible. The evaporator tube should protrude 3mm.

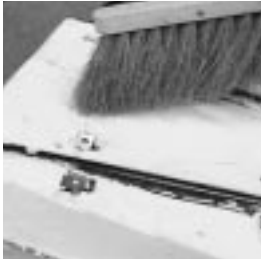




3.) Remove all nuts (plastic) from the fixation clamps.



4.) Fit in the new metal nuts (spare part number 210 6626-00/1).



5.) Clean the cooling unit thoroughly.



6.) Before reinstalling the cooling unit, it is necessary to put thermal mastic onto the evaporator tube.