

Service Instruction

Concerned : All Frontline Future and Plattform Appliance from Production Fredericia and Schwanden.

Problem : Glued Magnet can get off the ceran glass.

Action

Factory: SPC with daily tests.

After sales Service:

Spare part : 374 29 53-00/7 Set magnet
374 29 54-00/5 Glue

Glueing of magnets according this instruction.

1. Glas and magnet : has to be free of dust and fat.

Glue : please make sure that the mixture of this two components is 1:1 and well mixed.

Please note : this glue has a handling time of max. 4 minutes

You can use the Trim as an assembling jig :

2. Put the washer in the hole of the trim and then the magnet (so the magnet protrude about 1mm)
3. Put the already mixed glue on the magnet.
4. Ad just the trim (decor panel) on the glass and press it down.
5. Please, leave the trim unmoved ad least for 10 minutes.