

S:\U\W\WMD2011_Tryckunderlag\Kopplingschema\8079498_Funktionsdiagram WMC55 (CIM)\8079498_Funktionsdiagram WMC55 (CIM)-00.dft .pema . 2005-11-09 09:21:06

PROGRAM	NAME	TEMP.	SPIN SPEED	PRE WASH	MAINWASH	RINSE 1	SPIN B	RINSE 2	SPIN B	RINSE 3	SPIN A	SPIN B	Total time
EUROPE			rpm	Minutes	Minutes	Minutes	Minutes	Minutes	Minutes	Minutes	Minutes	Minutes	Minutes
P1	HEAVY	90°C	1200/1400	10	37	3	2,5	3	2,5	3	6		77
P2	NORMAL	60°C	1200/1400		T+45	3	2,5	3	2,5	3	6		~110
P3	LIGHT	60°C	1200/1400		23	3	2,5	3	2,5	3	6		51
P4	NORMAL	40°C	1200/1400		11	3	2,5	3	2,5	3	6		40
P5	SYNTETIC	40°C	800		7	3		3		3		2,5	24
P6	SUPER QUICK	40°C	800		4	3				3		2,5	18
P7	WOOL	30°C	800		4	3		3		3		2,5	20
P8	SPIN		800									2,5	4
MEDICAL													
P1	HEAVY	90°C	1200/1400	10	Selected temp.	3	2,5	3	2,5	3	6		86
P2	HEAVY	80°C	1200/1400	10	Selected temp.	3	2,5	3	2,5	3	6		78
P3	NORMAL	60°C	1200/1400		23	3	2,5	3	2,5	3	6		51
P4	NORMAL	40°C	1200/1400		11	3	2,5	3	2,5	3	6		40
P5	SYNTETIC	40°C	800		7	3		3		3		2,5	24
P6	SUPER QUICK	40°C	800		4	3				3		2,5	18
P7	WOOL	30°C	800		4	3		3		3		2,5	20
P8	RINSE		1200/1400							3	6		11
MOP													
P1	HEAVY	90°C	1200/1400	10	37	3	2,5	3	2,5	3	6		77
P2	HEAVY	60°C	1200/1400	10	23	3	2,5	3	2,5	3	6		61
P3	NORMAL	90°C	1200/1400		37	3	2,5	3	2,5	3	6		66
P4	NORMAL	60°C	1200/1400		23	3	2,5	3	2,5	3	6		51
P5	NORMAL	40°C	1200/1400		11	3	2,5	3	2,5	3	6		40
P6	SYNTETIC	40°C	800		7	3		3		3		2,5	24
P7	WOOL	30°C	800		4	3		3		3		2,5	20
P8	RINSE		1200/1400							3	6		11
US													
P1	HEAVY	140°F	1200/1400	5	16	2,5	2,5	2,5	2,5	2,5	6		57
P2	NORMAL	140°F	1200/1400		16	2,5	2,5	2,5	2,5	2,5	6		51
P3	NORMAL	105°F	1200/1400		12	2,5	2,5	2,5	2,5	2,5	6		37
P4	LIGHT	105°F	1200/1400		11	2,5		2,5		2,5		2,5	26
P5	SUPER QUICK	0°F	1200/1400		7	2,5				2,5		2,5	22
P6	PERM-PRESS	105°F	800		7	2,5		2,5		2,5		2,5	22
P7	DELICATE	85°F	800		4	2,5		2,5		2,5		2,5	19
P8	RINSE		1200/1400							2,5	6		11

Sequence	Inlet valve	Motor action
Pre-wash	1	Normal
Main wash	2 alt. 3	Normal
Rinse 1	1	Normal
Rinse 2	1	Normal
Rinse 3	1+4	Normal

Mainwash:
 Heating time are included in the time, except Europé P2
 In woolprogram is it super gentle motor action
 All mainwashes starts with 4 sec on inlet valve 1.

Normal motor action: Clockwise 12 seconds on 3 seconds off, counterclockwise 12 seconds on 3 seconds off, 49 rpm.
 Super gentle motor action: Clockwise 3 seconds on 57 seconds off, counterclockwise 3 seconds on 57 seconds off, 49 rpm.

Spin A sequence: Normal motor action clockwise and counterclockwise followed by a clockwise peak to 500 rpm,
 normal motor action clockwise and counterclockwise followed by a clockwise spin for 210 seconds on 1200/1400 rpm.

Spin B sequence: Normal motor action clockwise and counterclockwise followed by a clockwise peak to 500 rpm,
 normal motor action clockwise and counterclockwise followed by a clockwise spin for 15 seconds on 800 rpm.

Pos.	Qty	Part No.	Name of item	Material
Material		Dens.Kg/dm3		Dimensions, Type, etc.
PAPPER				
Scale	Gen.tolerance		Description(ENG)	
1:1	+IT14/2		FUNCTION DIAGRAM WMC 55 (CIM)	
Designed by	Gen.tol.Angle		Description(SE)	
pema			FUNKTIONSDIAGRAM WMC 55 (CIM)	
Released by	Iss by Dept	Year	Week	Rev Ind
	UT	05	45	00
ASKO CYLINDA				Project
80 794 98				00

Rev ind	Revision	Appd	Year	Week

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